

## **Composite Plate Sidewall Panel Repair Procedure - 2017**

### **Field Repairs**

Repair processes for Composite Plate trailer sidewalls

### **Common repair methods depending on the severity of the damage are:**

#### **Self-adhesive patch panels**

(The pre-painted patches are available from Fleet Pride # V1212W and are 12" x 12" in size)

### **Complete panel replacement**

#### **Self-Adhesive Patch:**

When either the inner or outer composite panel has a tear that does not go through to the other side, clean the panel area and apply a self-adhesive patch to the surface of the panel.

When the composite panel has a small hole through it, without any damage to the Ancra tracks, straighten and clean the panel area and apply self-adhesive patches to the inside and outside surfaces of the panel.

#### **Complete Panel Replacement:**

When there is damage to the sidewall composite panel and the Ancra tracks replace the complete panel.