TECHNICAL SERVICE BULLETIN

ENTEGRA COACH

TSB#: 17-004 **Job Code:** 9803343 **Flat Rate:** 0.75hr

Date of Publication: February 2017

NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication.
REQUIRES PARTS KIT

Action Required

Replace Macerator Hose of the Sanicon system

Affected Units

2016-2017 Anthem Class A motorhomes
2016-2017 Aspire Class A motorhomes
2016-2017 Cornerstone Class A motorhomes
2017 Insignia Class A motorhomes

Parts Kit
17-004JME

Note: Kit can only be ordered using the order form included with this bulletin.

1 Sanicon Hose

Misc Tools and Supplies

Screw Gun	5/16" nut driver
Electrical Tape	pliers
Teflon Tape	sanitary gloves (optional)

Replace Macerator Hose

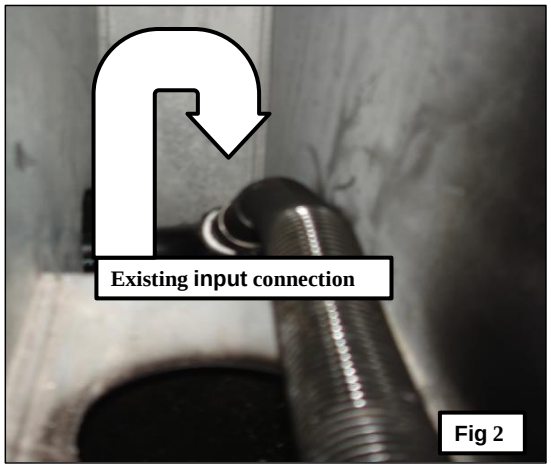
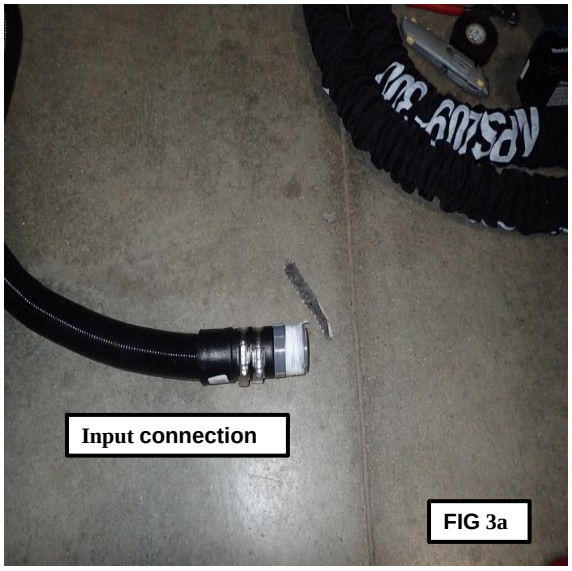


FIG 1: Locate macerator hose compartment on the off door side of coach.
FIG 2: Locate the input connection of the Macerator Hose. Turn the hose counter clock wise and remove.



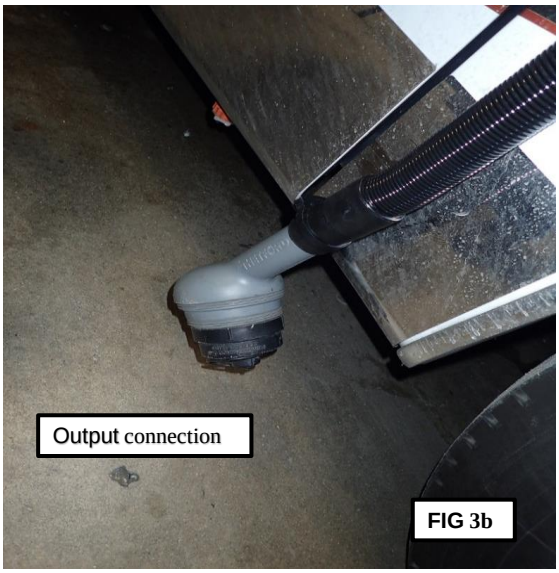


FIG 3a & 3b: Remove the **input and output** connections from the existing hose. Discard hose.

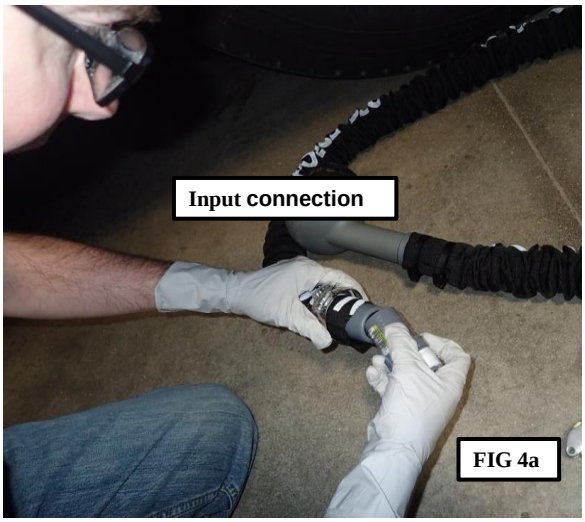


FIG 4a Slide the metal clamps and the ***input hose connection*** on the new hose.
4b Place the metal clamps over the input connection and tighten to 35 -42 in/ lbs.

NOTE: The new hose will have **zip ties** on one end and a **plastic clip** on the other end. The Input connection (Barbed Connection) goes on the zip tie end. The output connection goes on the plastic clip end. Be sure the correct end is attached to the correct fitting.

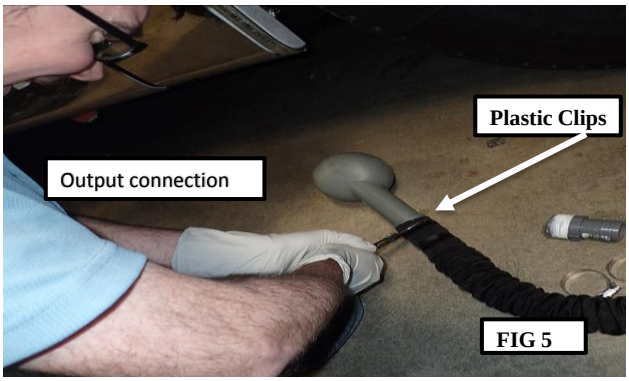
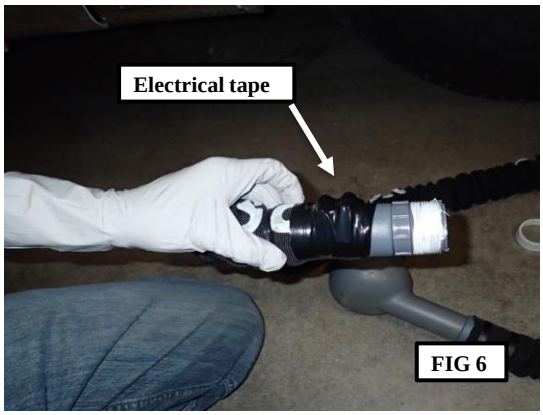


FIG 5: Slide the plastic clamps and the ***output connection*** onto the new hose.
Place the clamps over the output connection and tighten.



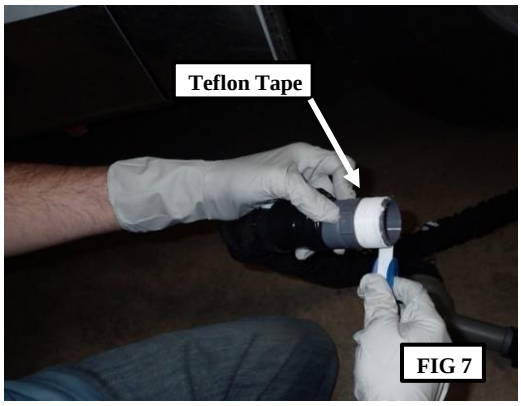


FIG 6: Wrap the area around the metal hose clamps with electrical tape to prevent damage to the hose
FIG 7: Wrap teflon tape around input connection threads at least 6 times.

FIG 8: Wind the input connection of the hose counter clockwise until there are several coils present in the hose. While holding the coiled input end, reach in the macerator compartment and connect to coach.

Perform a leak test.