

**Highland**  
RIDGE RV

February 2017

**Technical Service Bulletin Notification #16-034**

Dear Valued Dealer:

Highland Ridge has decided that certain 2016 Roamer, Ultra Lite, and Mesa Ridge travel trailers and fifth wheels have an unexpected problem with the rear walls installed on them. The affected units had rear walls installed that were manufactured with an adhesive that was determined by Highland Ridge to be defective. **Rear walls that were manufactured with this adhesive will exhibit large areas of delamination.** If present, the delamination is a cosmetic defect and presents no safety issue to the vehicle.

Our records indicate that the following unit is affected by this bulletin and are still part of your Dealership's inventory. **The affected unit requires the bulletin repair prior to being Retail sold.**

**Serial number**

If you have sold the vehicles listed, please contact the current owner regarding this Service Bulletin and process the Warranty Registration of the customer. All information concerning this TSB is available to you on the Dealer website. If you have questions, please contact Highland Customer Service at 260-768-7771.

We apologize for this inconvenience; however, we are confident that this improvement will contribute to the continued satisfaction of our Customers with Highland Ridge product.

Sincerely,  
Highland Ridge RV



# TECHNICAL SERVICE BULLETIN

TSB#: 16-034

Date of Publication: February 2017

Job Code: 9804322

Flat Rate: 10 Hours

**NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication.**

### Action Required

Replace Rear Wall due to Delamination

### Affected Units

2016 Roamer, Mesa Ridge, Ultra Lite and Lite Travel Trailers and Fifth Wheels

24604	16LF295FBH	Light FW	24539	16MF348RLS	Mesa Ridge FW
24605	16LF295FBH	Light FW	24540	16MF348RLS	Mesa Ridge FW
24606	16LF295FBH	Light FW	24442	16MF376FBH	Mesa Ridge FW
24607	16LF295FBH	Light FW	24517	16MR337RLS	Mesa Ridge TT
24608	16LF295FBH	Light FW			
24609	16LF295FBH	Light FW			

24449	16RF316RLS	Roamer FW	24437	16RT292RLS	Roamer TT
24450	16RF316RLS	Roamer FW	24438	16RT292RLS	Roamer TT
24451	16RF316RLS	Roamer FW	24439	16RT292RLS	Roamer TT
24452	16RF316RLS	Roamer FW	24518	16RT337RLS	Roamer TT
24541	16RF348RLS	Roamer FW			
24443	16RF376FBH	Roamer FW			
24444	16RF376FBH	Roamer FW			
24445	16RF376FBH	Roamer FW			
24446	16RF376FBH	Roamer FW			
24447	16RF376FBH	Roamer FW			
24448	16RF376FBH	Roamer FW			

24534	16UT2310RK	Ultra Lite TT	24530	16UT2704BH	Ultra Lite TT
24492	16UT2504BH	Ultra Lite TT	24531	16UT2704BH	Ultra Lite TT
24493	16UT2504BH	Ultra Lite TT	24532	16UT2704BH	Ultra Lite TT
24523	16UT2504BH	Ultra Lite TT	24533	16UT2704BH	Ultra Lite TT
24524	16UT2504BH	Ultra Lite TT	24598	16UT2704BH	Ultra Lite TT
24525	16UT2504BH	Ultra Lite TT	24599	16UT2704BH	Ultra Lite TT
24526	16UT2504BH	Ultra Lite TT	24600	16UT2704BH	Ultra Lite TT
24527	16UT2504BH	Ultra Lite TT	24601	16UT2704BH	Ultra Lite TT
24528	16UT2504BH	Ultra Lite TT	24602	16UT2704BH	Ultra Lite TT
24529	16UT2504BH	Ultra Lite TT	24603	16UT2704BH	Ultra Lite TT
24494	16UT2604RB	Ultra Lite TT	24507	16UT2710RL	Ultra Lite TT
24495	16UT2604RB	Ultra Lite TT	24508	16UT2710RL	Ultra Lite TT
24496	16UT2604RB	Ultra Lite TT	24509	16UT2710RL	Ultra Lite TT
24497	16UT2604RB	Ultra Lite TT	24510	16UT2710RL	Ultra Lite TT
24498	16UT2604RB	Ultra Lite TT	24511	16UT2710RL	Ultra Lite TT
24499	16UT2604RB	Ultra Lite TT	24535	16UT2710RL	Ultra Lite TT
24500	16UT2704BH	Ultra Lite TT	24536	16UT2710RL	Ultra Lite TT
24501	16UT2704BH	Ultra Lite TT	24537	16UT2710RL	Ultra Lite TT
24502	16UT2704BH	Ultra Lite TT	24593	16UT2710RL	Ultra Lite TT
24503	16UT2704BH	Ultra Lite TT	24594	16UT2710RL	Ultra Lite TT
24504	16UT2704BH	Ultra Lite TT	24595	16UT2710RL	Ultra Lite TT
24505	16UT2704BH	Ultra Lite TT	24596	16UT2710RL	Ultra Lite TT
24506	16UT2704BH	Ultra Lite TT	24597	16UT3110BH	Ultra Lite TT

### Parts Kit

Parts Kit is specific to model affected. Please review carefully prior to ordering.

### Repair Instructions

Each model has specific Repair Instruction, Please review carefully.

VIN	Model
58TFX3726G2024604	16LF295FBH
58TFX3728G2024605	16LF295FBH
58TFX372XG2024606	16LF295FBH
58TFX3721G2024607	16LF295FBH
58TFX3723G2024608	16LF295FBH
58TFX3725G2024609	16LF295FBH

**TSB PARTS KIT 16-034H1**

16LF295FBH	QUANTITY	PART #	DESCRIPTION
		1	37995 Rear Wall Complete - LF295FBH
		2	13394 Exterior Corner Molding, Aluminum, New Grey, 120"
		2	16277 Extrusion, Aluminum Angle, 1 x 1 x 144, New Grey
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate Bracket, Illuminated, Black
		1	13347 Decal, Light Name, Rear, OR0227
		1	15499 Chrome Star, Graphic, Plastic, OR0226
		1	24198 Decal, www.highlandridgerv.com
		1	23057 Rear Camera Prep Kit (FRCBRKT-BL)
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	13660 Fastener, 10 x 1 1/2 Truss Octa Tek, Light Grey

VIN	Model
58TFM3720G5024539	16MF348RLS
58TFM3727G5024540	16MF348RLS

**TSB PARTS KIT 16-034H2**

16MF348RLS	QUANTITY	PART #	DESCRIPTION
		1	36921 Rear Wall Complete - MF
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate Bracket, Illuminated, Black
		1	30281 Mesa Ridge Rear Name
		1	24198 Decal, www.highlandridgerv.com
		1	23057 Rear Camera Prep Kit (FRCBRKT-BL)
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TFM4129G5024442	16MF376FBH

**TSB PARTS KIT 16-034H3**

16MF376FBH	QUANTITY	PART #	DESCRIPTION
		1	36267 Rear Wall Complete - MF376FBH
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate Bracket, Illuminated, Black
		1	23057 Rear Camera Prep Kit (FRCBRKT-BL)
		1	32081 Mesa Ridge Rear Name
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastner, 10 x 1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TTM3626G5024517	16MR337RLS

**TSB PARTS KIT 16-034H4**

16MR337RLS	QUANTITY	PART #	DESCRIPTION
		1	37121 Rear Wall Complete - MR337RLS
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate Bracket, Illuminated, Black
		1	30281 Mesa Ridge Rear Name
		1	24198 Decal, www.highlandridgerv.com
		1	23057 Rear Camera Prep Kit (FRCBKKT-BL)
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastner, 10 x 1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TFL3125G5024449	16RF316RLS
58TFL3121G5024450	16RF316RLS
58TFL3123G5024451	16RF316RLS
58TFL3125G5024452	16RF316RLS

**TSB PARTS KIT 16-034H5**

16RF316RLS	QUANTITY	PART #	DESCRIPTION
		1	31134 Rear Wall Complete - RF316RLS
		2	13394 Exterior Corner Molding, Aluminum, New Grey, 120"
		2	16277 Extrusion, Aluminum Angle, 1 x 1 x 144, New Gray
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate bracket, Illuminated, Black
		1	23057 Rear Camera Prep Kit (FRCBKKT-BL)
		1	23817 Decal, Romaer, Roamer Name
		1	14178 Decal, Front/Rear/Side Open Range Logo, OR0301
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	13660 Fastener, 10 x 1 1/2 Truss Octa Tek, Light Grey

VIN	Model
58TFL3725G5024541	16RF348RLS

**TSB PARTS KIT 16-034H6**

16RF348RLS	QUANTITY	PART #	DESCRIPTION
		1	37003 Rear Wall Complete - RF
		2	13394 Exterior Corner Molding, Aluminum, New Grey, 120"
		2	16277 Extrusion, Aluminum Angle, 1 x 1 x 144, New Gray
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate bracket, Illuminated, Black
		1	23057 Rear Camera Prep Kit (FRCBKKT-BL)
		1	23817 Decal, Romaer, Roamer Name
		1	14178 Decal, Front/Rear/Side Open Range Logo, OR0301
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	13660 Fastener, 10 x 1 1/2 Truss Octa Tek, Light Grey

VIN	Model
58TFL4127G5024443	16RF376FBH
58TFL4129G5024444	16RF376FBH

58TFL4120G5024445
58TFL4122G5024446
58TFL4124G5024447
58TFL4126G5024448

16RF376FBH
16RF376FBH
16RF376FBH
16RF376FBH

**TSB PARTS KIT 16-034H7**

16RF376FBH	QUANTITY	PART #	DESCRIPTION
		1	29359 Rear Wall Complete - RF376FBH
		2	13394 Exterior Corner Molding, Aluminum, New Grey, 120"
		2	16277 Extrusion, Aluminum Angle, 1 x 1 x 144, New Gray
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate bracket, Illuminated, Black
		1	23057 Rear Camera Prep Kit (FRCBKKT-BL)
		1	23817 Decal, Romaer, Roamer Name
		1	14178 Decal, Front/Rear/Side Open Range Logo, OR0301
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	13660 Fastener, 10 x 1 1/2 Truss Octa Tek, Light Grey

VIN	Model
58TTL3522G5024437	16RT292RLS
58TTL3524G5024438	16RT292RLS
58TTL3526G5024439	16RT292RLS

**TSB PARTS KIT 16-034H8**

16RT292RLS	QUANTITY	PART #	DESCRIPTION
		1	37674 Rear Wall Complete - Roamer
		2	13394 Exterior Corner Molding, Aluminum, New Grey, 120"
		2	16277 Extrusion, Aluminum Angle, 1 x 1 x 144, New Gray
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate bracket, Illuminated, Black
		1	23057 Rear Camera Prep Kit (FRCBKKT-BL)
		1	23817 Decal, Romaer, Roamer Name
		1	14178 Decal, Front/Rear/Side Open Range Logo, OR0301
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	13660 Fastener, 10 x 1 1/2 Truss Octa Tek, Light Grey

VIN	Model
58TTL3624G5024518	16RT337RLS

**TSB PARTS KIT 16-034H9**

16RT337RLS	QUANTITY	PART #	DESCRIPTION
		1	37480 Rear Wall Complete - RT337RLS
		2	13394 Exterior Corner Molding, Aluminum, New Grey, 120"
		2	16277 Extrusion, Aluminum Angle, 1 x 1 x 144, New Gray
		2	11027 Corvette Taillight
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35577 License Plate bracket, Illuminated, Black
		1	23057 Rear Camera Prep Kit (FRCBKKT-BL)
		1	23817 Decal, Romaer, Roamer Name
		1	14178 Decal, Front/Rear/Side Open Range Logo, OR0301
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	13660 Fastener, 10 x 1 1/2 Truss Octa Tek, Light Grey

VIN	Model
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58TTU2723G2024534

16UT2310RK

**TSB PARTS KIT 16-034H10**

16UT2310RK	QUANTITY	PART #	DESCRIPTION
		1	40499 Wall Rear, UT2310RK
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		1	38833 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		1	38832 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35724 Decal, Ultra Lite PART 2
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TTU2926G2024492	16UT2504BH
58TTU2928G2024493	16UT2504BH
58TTU2922G2024523	16UT2504BH
58TTU2924G2024524	16UT2504BH
58TTU2926G2024525	16UT2504BH
58TTU2928G2024526	16UT2504BH
58TTU292XG2024527	16UT2504BH
58TTU2921G2024528	16UT2504BH
58TTU2923G2024529	16UT2504BH

**TSB PARTS KIT 16-034H11**

16UT2504BH	QUANTITY	PART #	DESCRIPTION
		1	38758 Rear Wall, Complete UT2504BH
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		1	38833 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		1	38832 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35724 Decal, Ultra Lite PART 2
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TTU3026G2024494	16UT2604RB
58TTU3028G2024495	16UT2604RB
58TTU302XG2024496	16UT2604RB
58TTU3021G2024497	16UT2604RB
58TTU3023G2024498	16UT2604RB
58TTU3025G2024499	16UT2604RB

**TSB PARTS KIT 16-034H12**

16UT2604B	QUANTITY	PART #	DESCRIPTION
		1	38083 Rear Wall, Complete UT2604
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		1	38833 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		1	38832 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35724 Decal, Ultra Lite PART 2
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TTU312XG2024500	16UT2704BH
58TTU3121G2024501	16UT2704BH
58TTU3123G2024502	16UT2704BH
58TTU3125G2024503	16UT2704BH
58TTU3127G2024504	16UT2704BH
58TTU3129G2024505	16UT2704BH
58TTU3120G2024506	16UT2704BH
58TTU3128G2024530	16UT2704BH
58TTU312XG2024531	16UT2704BH
58TTU3121G2024532	16UT2704BH
58TTU3123G2024533	16UT2704BH
58TTU3129G2024598	16UT2704BH
58TTU3120G2024599	16UT2704BH
58TTU3123G2024600	16UT2704BH
58TTU3125G2024601	16UT2704BH
58TTU3127G2024602	16UT2704BH
58TTU3129G2024603	16UT2704BH

**TSB PARTS KIT 16-034H13**

16UT2704BH	QUANTITY	PART #	DESCRIPTION
		1	37724 Rear Wall Complete UT2704
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		1	38833 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		1	38832 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35724 Decal, Ultra Lite PART 2
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TTU3224G2024507	16UT2710RL
58TTU3226G2024508	16UT2710RL
58TTU3228G2024509	16UT2710RL
58TTU3224G2024510	16UT2710RL
58TTU3226G2024511	16UT2710RL
58TTU3229G2024535	16UT2710RL
58TTU3220G2024536	16UT2710RL
58TTU3222G2024537	16UT2710RL
58TTU3221G2024593	16UT2710RL
58TTU3223G2024594	16UT2710RL
58TTU3225G2024595	16UT2710RL
58TTU3227G2024596	16UT2710RL

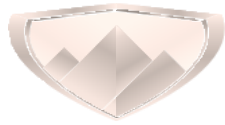
**TSB PARTS KIT 16-034H14**

16UT2710RL	QUANTITY	PART #	DESCRIPTION
		1	36594 Rear Wall Complete UT2710
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		1	38833 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		1	38832 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35724 Decal, Ultra Lite PART 2
		1	24198 Decal, www.highlandridgerv.com
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black

VIN	Model
58TTU3524G2024597	16UT3110BH

**TSB PARTS KIT 16-034H15**

16UT3110BH	QUANTITY	PART #	DESCRIPTION
		1	40082 Wall, Rear UT3110BH
		2	33545 Exterior Corner Molding, Aluminum, Black, 120"
		2	33542 Aluminum Angle, 1 x 1 x 144, Black
		1	38833 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		1	38832 Tail Light, Surface Mount, Elliptical, Red LED, w/License
		5	35609 Kit: Incandescent Clearance Light, Black Base, Red Lens
		1	35724 Decal, Ultra Lite PART 2
		1	24198 Decal, <a href="http://www.highlandridgerv.com">www.highlandridgerv.com</a>
		2	15267 Butyl Tape, 1/8" x 1" x 30', Grey
		2	11901 Sealant, Geocel, #63100 2300MHRV, Clear, 10.3 OZ
		3	14102 Sealant, Self-Leveling, Dicor
		1	17248 Selant, Non-Level, Dicor
		40	35437 Fastener, 10x1-1/2 Truss Octa, Self Drilling Screw, Black



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**Highland**  
RIDGE RV

February 2017

**Technical Service Bulletin Notification #16-034**  
**Unit Serial Number: XXXX**

Dear Valued Customer:

Highland Ridge has decided that certain 2016 Roamer, Ultra Lite, and Mesa Ridge travel trailers and fifth wheels have an unexpected problem with the rear walls installed on them. The affected units had rear walls installed that were manufactured with an adhesive that was determined by Highland Ridge to be defective. **Rear walls that were manufactured with this adhesive will exhibit large areas of delamination.** If present, the delamination is a cosmetic defect and presents no safety issue to the vehicle.

Our records indicate that your recreation vehicle is affected by this Bulletin and requires an appointment with a Highland Ridge dealer for the repair.

This Technical Service Bulletin will be valid within (1) year from the original date of publication.

We apologize for this inconvenience; however, we are confident that this improvement will contribute to the satisfaction with your Highland Ridge product.

Sincerely,  
Highland Ridge RV