



Reach Driver's Seat Pedestal Welds Campaign Directive

Customer: Multiple

Situation: Insufficient welds on the driver's seat pedestal.

Corrective Action Summary: Inspect and replace pedestal as necessary.

Range of Units Affected: Reach vehicles with a Freedman seat manufactured between January 2013 and February 2017, and those equipped with aftermarket Freedman seat upgrade kits (23003536SK). Contact Utilimaster Warranty Department to verify chassis VIN.

Authorized to Perform the Work:

- Customer or customer contractor
- Utilimaster or Utilimaster contractor

Tools Required:

In addition to standard shop tools this job also requires:

- Torque wrench with ft•lbs increments
- Drill with F (or 1/4") bit
- Monobolter with 1/4" nose piece

Parts Required:

Part Number	Description	Location	Qty.	Torque
22825597	SEAT MOUNT ASSY	REPLACEMENT PEDESTAL	1	
11000104	NUT FLG 7/16-20 PTLK GRD G ZN	SEATBELTS	2	
11602344	BOLT HX 7/16-20 x 1.25 GR5 ZN	INBOARD SEATBELT BUCKLE	1	35-49 ft•lb
11602343	BOLT HX 7/16-20 x 1.00 GR5 ZN SHLDR	OUTBOARD SEATBELT	1	35-49 ft•lb
UT29-BB1-007	BOLT FLG M8-1.25 x 25 PLK CLS 8.8 BZ	PEDESTAL TO FLOOR	8	
M08125FN3X	NUT FLG M8-1.25 CLS 8 BZ	PEDESTAL TO FLOOR (AS REQD)	2	
11400024	MAG-L PRO 1/4 STL	RETAINER WASTE BASKET	2	
03104479	DECAL SERVICED JOB CODE	DOOR POCKET PANEL	1	
03103361-D004EN	REACH SEAT PEDESTAL CMPGN DIR		1	

CAUTION

Always wear safety glasses and other proper protective equipment (gloves, hearing protection, etc.) as appropriate to the process.

Inspection:

1. Read and understand all the instructions before starting the repair.
2. Visually inspect the inboard and outboard seat belt mounting bracket welds on the driver's seat pedestal where they meet the base. If there is full length continuous weld on both sides at all the joints with no cracks or break at all the joints, no further action is required. If any of the joints do NOT have a continuous length of weld on both sides or have welds that are cracked or broken, replace the pedestal.



An example of a good continuous weld

Procedure:

Removal

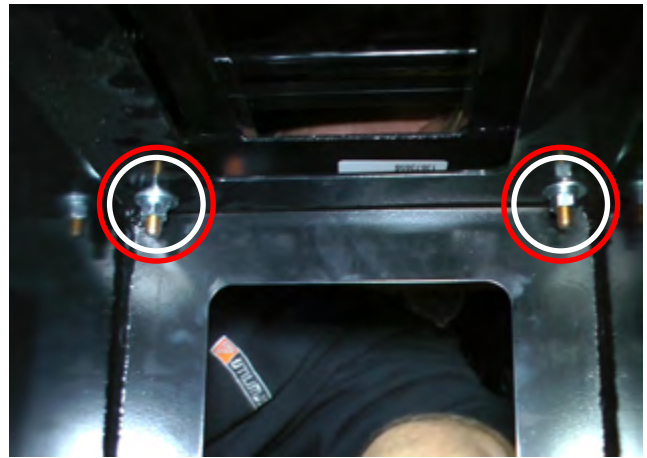
1. Remove waste basket retainer by punching the stems out of the blind fasteners and drilling off the heads using an F (or 1/4") drill bit. Set retainer aside for reuse.
2. Remove the seat belts from the base. Discard the nuts and bolts but keep all washers and spacers for reuse.



Waste basket retainer



Seat fasteners



Seat fasteners (view from below)

3. Remove the seat from the pedestal. Keep the nuts and washers for installation.
4. Remove and discard the (8) bolts along the bottom of the pedestal. Remove and discard the pedestal.

Installation

1. Install the replacement pedestal with (8) M8-1.25 bolts.

NOTICE

If the seat was installed as an aftermarket upgrade, (2) M8-1.25 nuts are also required. Remove the battery cover to install nuts.



Pedestal bolts



Remove and discard pedestal

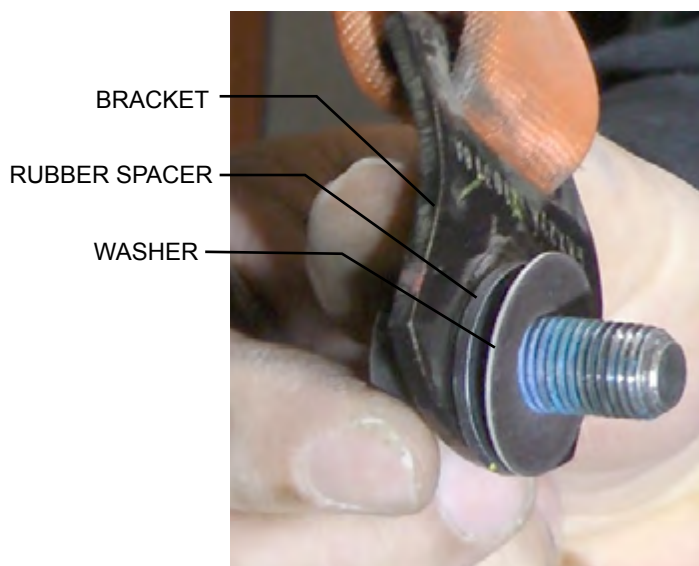
CAUTION

Seat belt catch assembly requires installation of washers and spacers in a specific order.

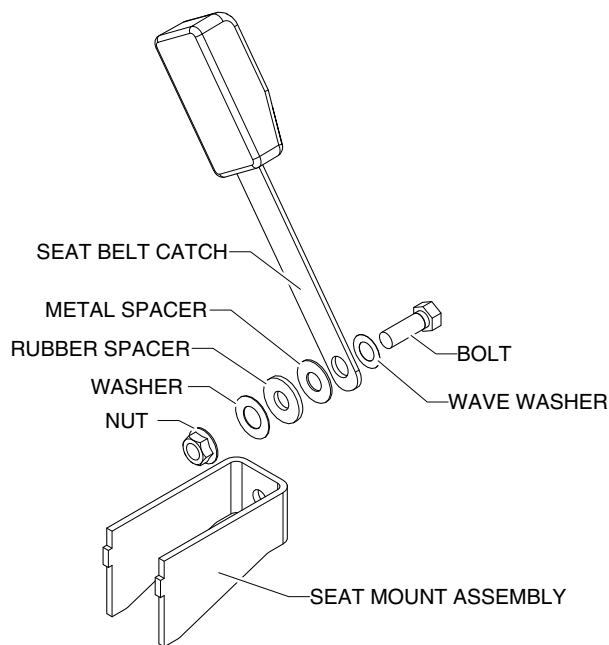
2. Assemble the seat belt bracket on the outboard side by placing new bolt and nut, seat belt bracket, and reuse spacer and washers in sequence. Confirm the bracket bends toward the outboard side.
3. Assemble the seat belt catch with new bolt and nut, reuse washers, and spacers in sequence on the inboard side.
4. Torque to 39–45 ft•lbs.
5. Reuse fasteners to attach the seat to the pedestal.
6. Torque to 10–12 ft•lbs
7. Install waste basket retainer using (2) blind fasteners.
8. Install waste basket.
9. Test the operation of seat and seat belt.



Seatbelt bracket bends outboard



Seat belt bracket assembly (nut not shown)



Seat belt catch assembly

10. Use Job Code 13-P8-35-LV for inspection only or 13-P8-A4-LV for pedestal replacement to complete the SERVICED decal.
11. Adhere the decal to the upper right-hand corner of the driver's door pocket panel or sidewall next to the bulkhead wall. Do NOT cover any previously applied decals.



Service decal on driver's door pocket (cargo side)

Order Parts and File Warranty

Email: Warranty@Utilimaster.com

To order replacement seat pedestal, send an e-mail listing vehicle VIN(s) and shipping address to warranty@utilimaster.com. Pedestals will be direct shipped from Freedman Seating Company to customer locations.

Inspection Allowance: 0.1 hours

Job Op Code: 13-P8-35-LV

Replace Allowance: 0.5 hours

Job Op Code: 13-P8-A4-LV

Document Part Number: 03103361-D004EN

Revision: A

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