



Park Brake Cable Service Bulletin

Customer: Multiple

Situation: Inner fender placement may affect parking brake cable routing

Corrective Action Summary: Reposition driver's side inner fender and reattach parking brake cable

Range of Units Affected: Aeromaster on the Ford E350 and E450 chassis manufactured between February 2016 and February 2017. Contact Utilimaster Warranty Department to verify chassis VIN.

Authorized to Perform the Work:

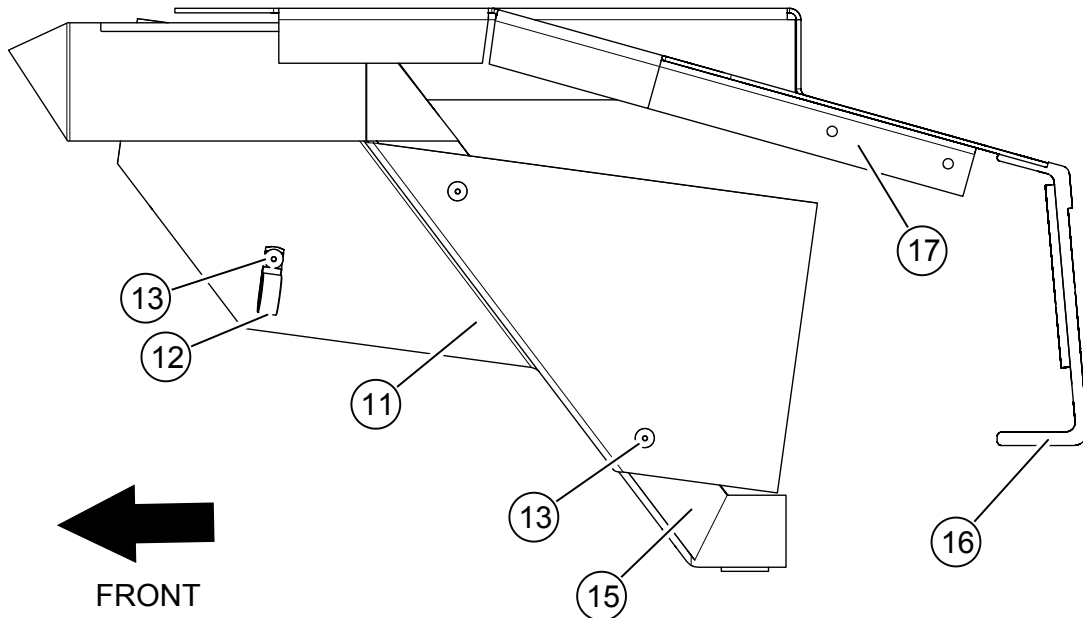
- Customer or customer contractor
- Utilimaster or Utilimaster contractor

Tools Required:

In addition to standard shop tools this job also requires:

- Drill with F (or 1/4") and #11 (or 3/16") bits
- Monobolt rivet gun with 1/4" nose piece
- Center punch
- Spray undercoating 3M™ or equivalent (obtain locally)

Parts Required:



Correct placement of LH inner fender (see page 3)

| BOM ID | Part Number | Description | Qty. |
|--------|-----------------|-----------------------------------|------|
| 0 | REFERENCE | 54233598-09350 INNER FENDER FD | |
| 11 | REFERENCE | FENDER INNER REAR LH | |
| 12 | 08707478 | CLAMP VINYL COATED 1" | 1 |
| 13 | 11400025 | MAG-L PRO 1/4 AL | 3 |
| 15 | REFERENCE | BRACKET FRAME TO BODY | |
| 16 | REFERENCE | CROSSMEMBER | |
| 17 | REFERENCE | RISER FLOOR LH | |
| NS_1 | OBTAIN LOCALLY | SPRAY UNDERCOATING | 1 |
| NS_2 | 03104479 | DECAL SERVICED JOB CODE | 1 |
| NS_3 | 03102245-B008EN | PARK BRAKE CABLE SERVICE BULLETIN | 1 |

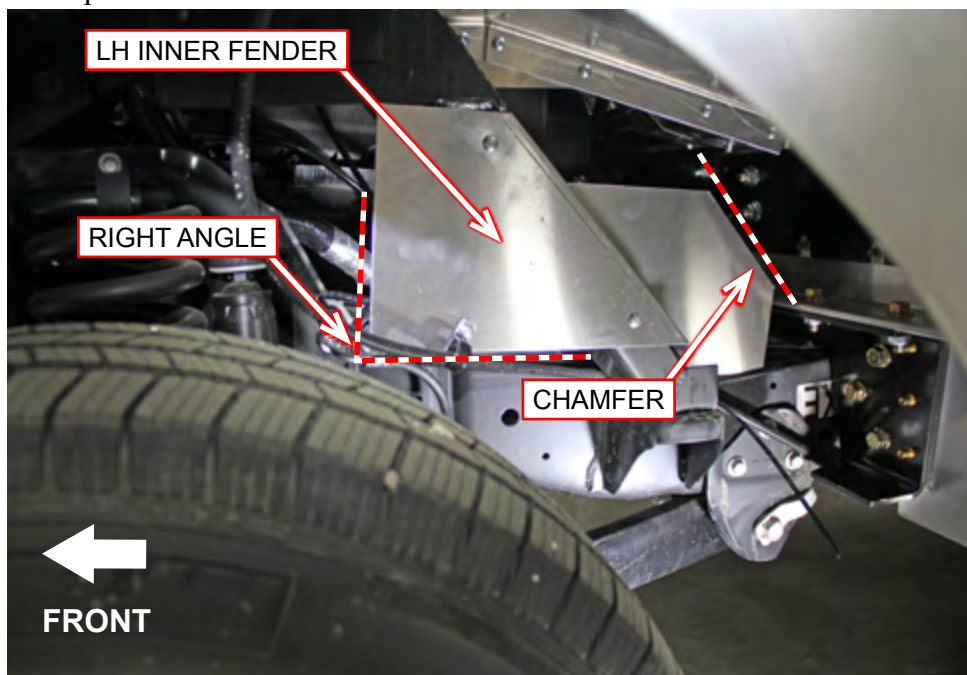
CAUTION

Always wear safety glasses and other proper protective equipment (gloves, hearing protection, etc.) as appropriate to the process.

Product application and safety instructions provided by the manufacturers always supersede information provided by Utilimaster.

Inspection:

1. Read and understand all the instructions before starting the repair.
2. Turn steering wheel to the right hand lock position.
3. If inner fender chamfer is facing rear toward cross member and the right angle faces forward, proceed with repair.



Incorrect placement of LH inner fender (Driver's side view)

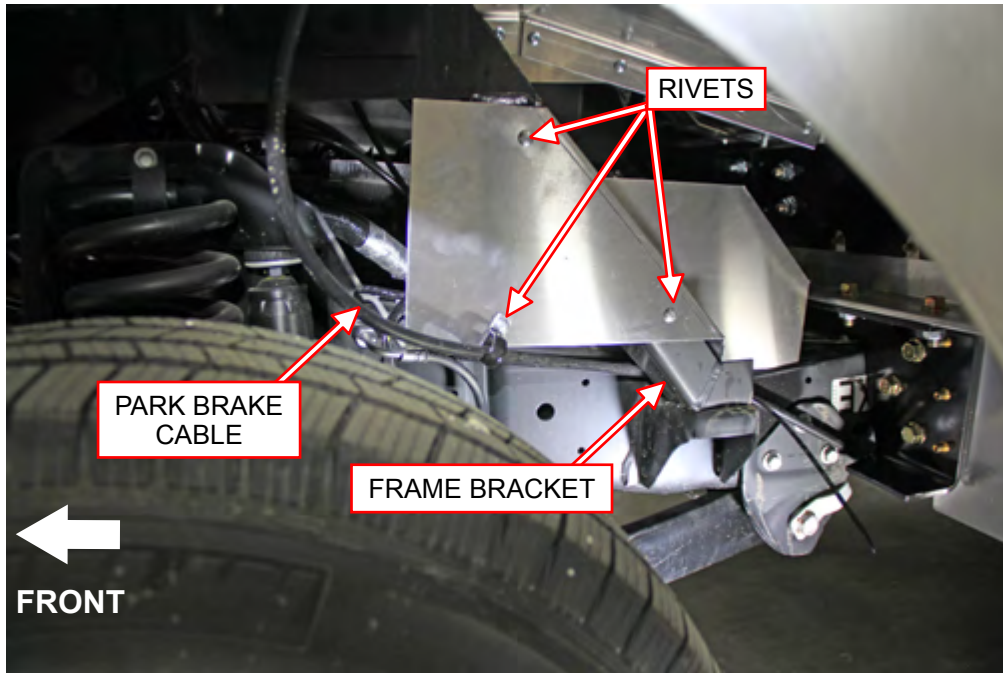
4. If chamfer is facing forward, no further repair is necessary.

Procedure:

NOTICE

Some P-Clamps may be secured with a rivet. Follow rivet removal procedure below.

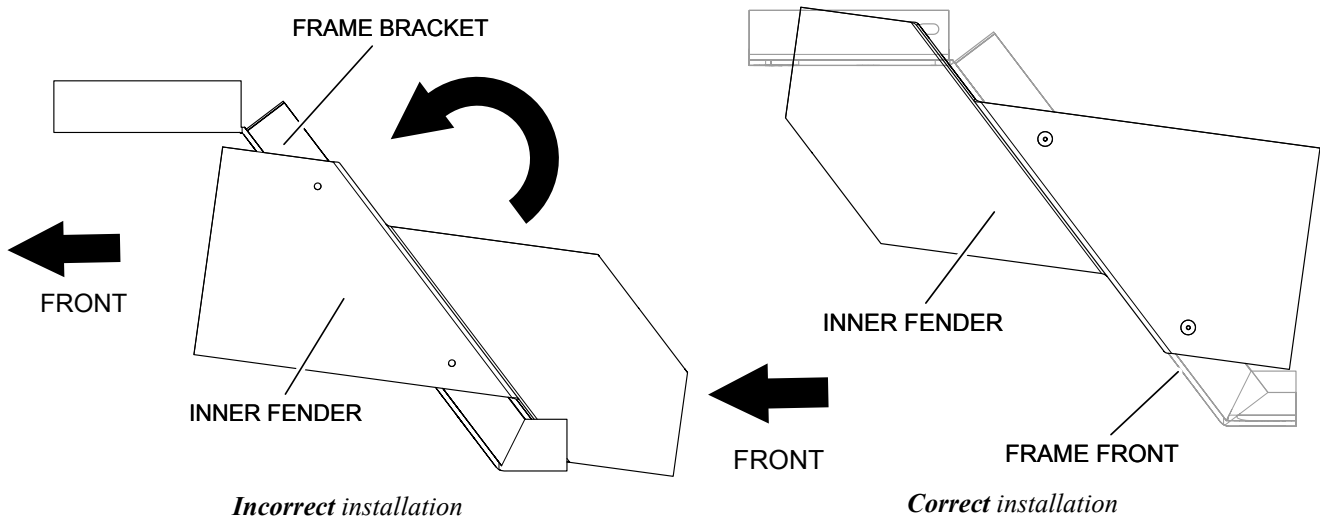
1. Remove fastener securing the parking brake P-clamp and set clamp aside.
2. Use an #11 (or 3/16") bit to drill off the heads of rivets securing the inner fender to the frame bracket. Use a center punch to knock out stem.



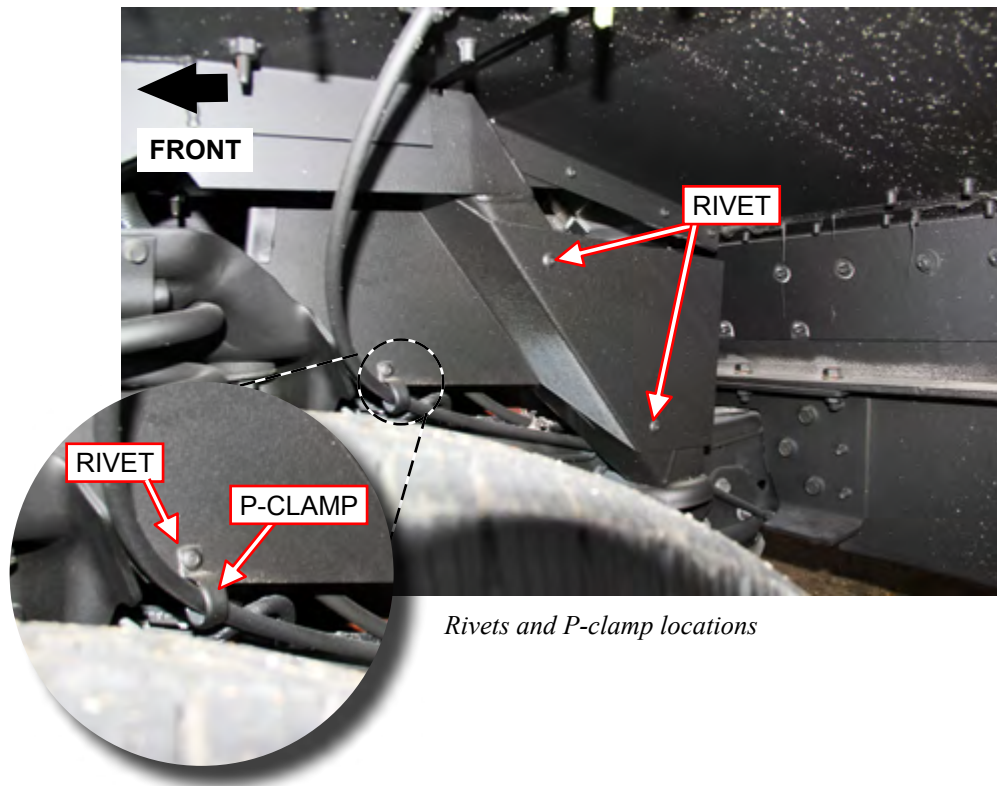
Incorrect placement of LH inner fender (Driver's side view)

3. Remove inner fender and set aside.
4. Clean inner fender to remove all grease and dirt.

5. Rotate inner fender 180 degrees. Position inner fender so that rear square edge is parallel with cross member and flush with the front of frame edge.

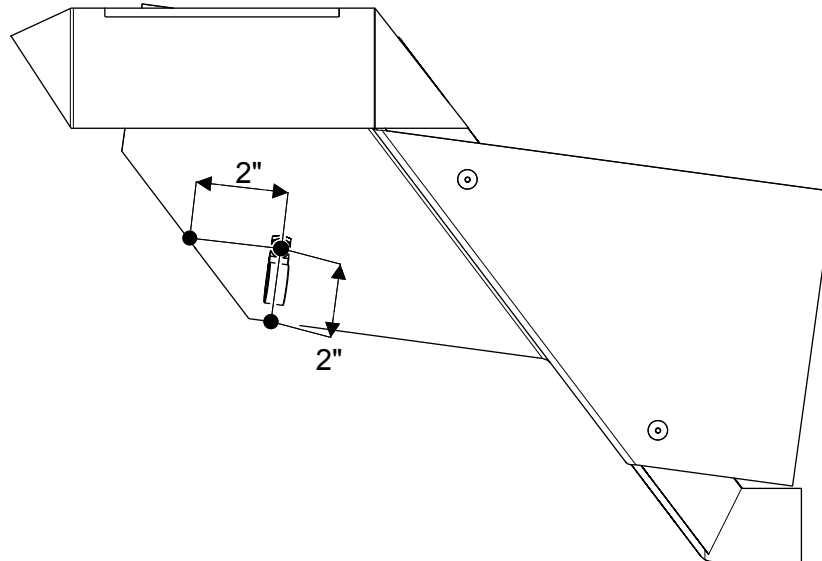


6. Use fender holes as a template and an F-bit to transfer drill (2) holes in the frame bracket.
7. Use the (2) 1/4" rivets to secure inner fender to frame bracket.



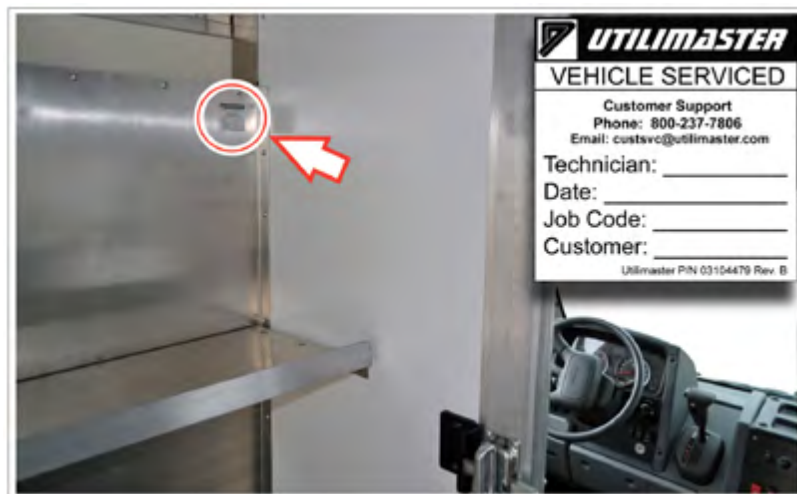
Rivets and P-clamp locations

8. Drill an F-bit hole offset 2" from chamfer and lower front edge.



P-clamp rivet location

9. Route park break cable and rivet P-clamp to outboard side of fender.
10. Apply automotive undercoating to coat exposed side of fender. Dry according to manufacturers recommendation.
11. Use Job Code 13-ET-35-31 for inspection and Job Code 13-ET-A7-AI for corrective action from this document to complete the SERVICED decal.
12. Adhere the decal to the upper right-hand corner of the driver's door pocket panel or sidewall next to the bulkhead wall. Do NOT cover any previously applied decals.



Service decal on driver's door pocket (cargo side)

NOTE: In order to be reimbursed for labor, the repair MUST be completed and warranty claim filed within 1 year from the initial date of this publication.

File Warranty By: April 31, 2018

Contact Utilimaster to Order Parts and File Warranty

Email: Warranty@Utilimaster.com

Phone: 574-848-2000

Mail or Express Service:

Fax: 574-848-2809

Utilimaster

Attn: Warranty Dept.

603 Earthway Blvd.

Bristol, IN 46507-9182, USA

Inspection: 0.10 hours

Job Op Code: 13-ET-35-31

Labor Allowance: 0.50 hours

Job Op Code:13-ET-A7-AI

Document Part Number: 03102245-B008EN

Revision: A

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