



DATE: 3-2-17

APPLIES TO: This service bulletin applies to 2016 and 2017 model year Gladiator and MetroStar model chassis cabs equipped with seats supplied by H.O. Bostrom built between July 25, 2016 and January 10, 2017.

CONDITION: The lower seat back may interfere with seat belt when the seat is fully reclined. HO Bostrom - may be interference between seat belt and seat when seat is fully reclined.

CORRECTION: Release of new support bracket.

LABOR ALLOCATION: .5 hours

CLASSIFICATION: V

PARTS NEEDED:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	S-2580-001B	Kit-Add Supt Brkt for Bostrom EX8 Seatbelt Shroud

Kit # S-2508-001 Contains:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	8902-168 KIT	Kit Brkt Supt Shroud
1	TSB17-120-001	Instruction Document
1	TSB17-120-002	Instruction Document

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



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Assembly Instructions – Add Support Bracket for EX8 Seatbelt Shroud

8902-168 KIT

COMPONENTS

1. SUPPORT BRACKET
2. PUSH-IN FASTENERS, quantity 2

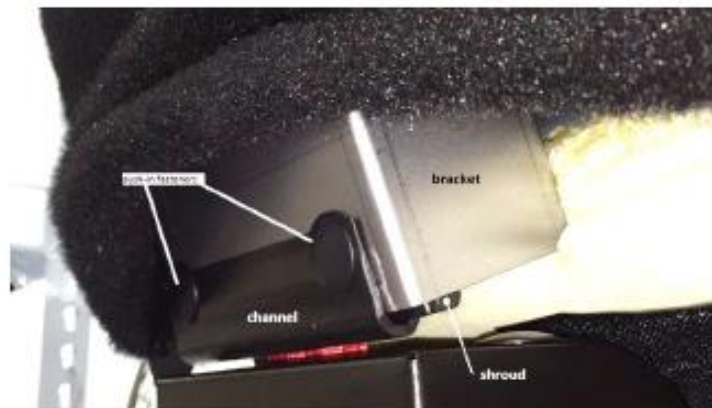
TOOLS REQUIRED

Wire cutter or metal putty knife

NOTICE

Seatbelt webbing could be damaged during the installation process.

1. Release Velcro closure on bottom, backside of seat-back cover and raise cover about 2 inches.
2. Cut heads off two push-in fasteners using wire cutters (alternately, the heads can be sheared off with a metal putty knife) and remove the rest of the fasteners.
3. Add bracket to 'U'-shaped channel as shown in the picture (both the shroud and the added bracket are inside the channel). Note: the provided bracket is painted but shown unpainted below for clarity.
4. Align the holes of the channel, bracket and shroud and insert provided push-in fasteners.
5. Lower cover and secure Velcro closure.



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