



INSTRUCTION TO SERVICE

ITS: 6662	
SECTION:	600 Customer Options
WRITTEN BY:	Talha Wasif
SUBJECT:	Add heat shrink to rear camera pigtail

ITS6662

THIS DOCUMENT AND THE CONTENTS DISCUSSED HEREIN ARE THE CONFIDENTIAL AND PROPRIETARY INFORMATION OF NEW FLYER INDUSTRIES CANADA ULC AND NEW FLYER OF AMERICA INC. AND ARE DISCLOSED BY NEW FLYER IN CONFIDENCE. THIS DOCUMENT AND THE CONTENTS HEREIN ARE NOT TO BE DISCLOSED BY THE INTENDED RECIPIENT WITHOUT THE PRIOR WRITTEN AUTHORIZATION OF NEW FLYER. ANY UNAUTHOIZED DISCLOSURE, REPRODUCTION OR OTHER DISTRIBUTION OF THIS DOCUMENT OR INFORMATION IS STRICTLY PROHIBITED AND MAY RESULT IN ACTION BEING TAKEN AGAINST THE PARTY MAKING THE UNAUTHORIZED DISCLOSURE. THIS DOCUMENT AND ALL COPIES HEREOF MUST BE RETURNED TO NEW FLYER UPON REQUEST.

PROCEDURE:

1. Turn the main battery disconnect switch to the “OFF” position.
2. Access the rear curbside corner pillar and open the pillar door. See Figure 1 for reference.



Figure 1: Curbside corner pillar door

3. Disconnect the 3-pin Molex connector on the camera pigtail from the harness on the bus.
4. Slide the supplied TUBE-HEAT SHRINK .75 SS (P/N: 136365) onto the pigtail and reconnect the 3 pin Molex connector on the camera pigtail to the bus harness. See Figure 2 for reference.
5. Once the heat shrink is in place, use a heat gun to install the heat shrink over the connectors.
6. Remove all tools and debris and return the bus to service condition.
7. Turn the main battery disconnect switch to the “ON” position.

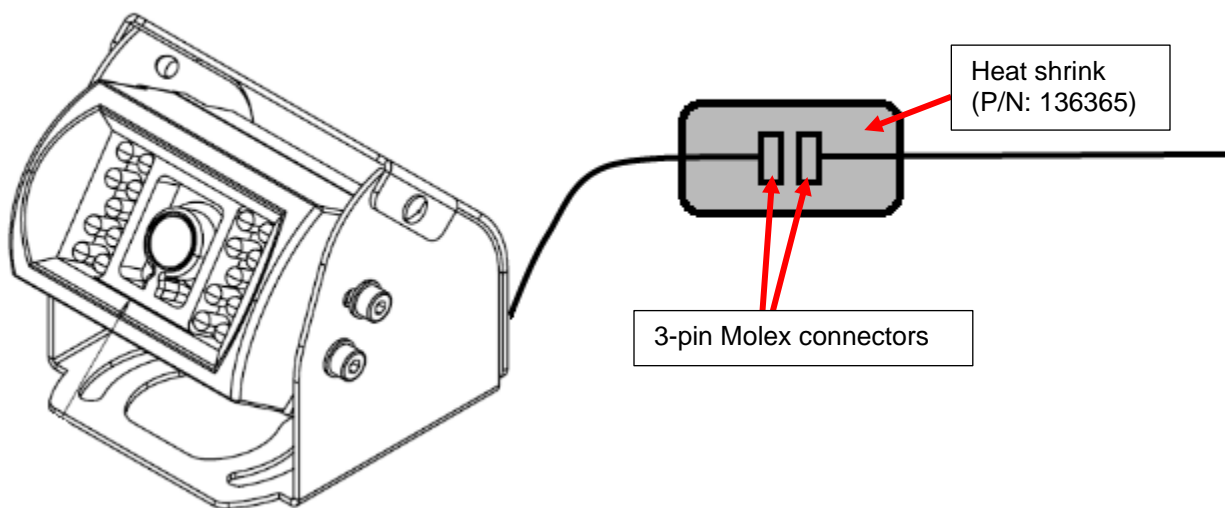


Figure 2: Heat shrink to be installed to the camera pigtail



LABOUR ESTIMATE				
	Operation	Men	Hours	Labor Time M X HR
1	Add heat shrink to rear camera pigtail	1	0.5	0.5

PARTS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	136365	TUBE-HEAT SHRINK .75 SS	0.5	FT	

SPECIAL TOOLS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1		Heat Gun	1	EA	