



DATE: 10/04/17

APPLIES TO: This service bulletin applies to 2018 model year, K2 and K3 model motor home chassis built between January 17, 2016 and June 6, 2017.

CONDITION: 5A and 10A Circuit Breakers Installed incorrectly

CORRECTION: Follow position referenced in the 4618-NN2 Installation

LABOR ALLOCATION: .25 Hrs.

CLASSIFICATION: M

PARTS NEEDED:

No parts needed. Installation drawing 4618-NN2 installation reference for 0111-GG3-038 and 0111-GG3-039.

GENERAL INSTRUCTIONS:

Thoroughly review installation print for the items 5 and 6 circuit breakers to identify if the 10A item 6 is to the rear of the vehicle and item 5 is to the right or forward position of item 6. If the breakers are not in the correct positioning follow the below step by step. Please review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

STEP-BY-STEP INSTRUCTIONS:

1. Inspect the service center located on the passenger side of chassis behind the tag axle. This area will have two gray circuit breakers with red rubber two post caps. Important: Please disengage power to the circuit breakers by switching 120a breakers to "off".
2. Lift the caps to read the small black font for the 5A or 10A identification. For incorrect orientation Refer to FIG. 2-1.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.

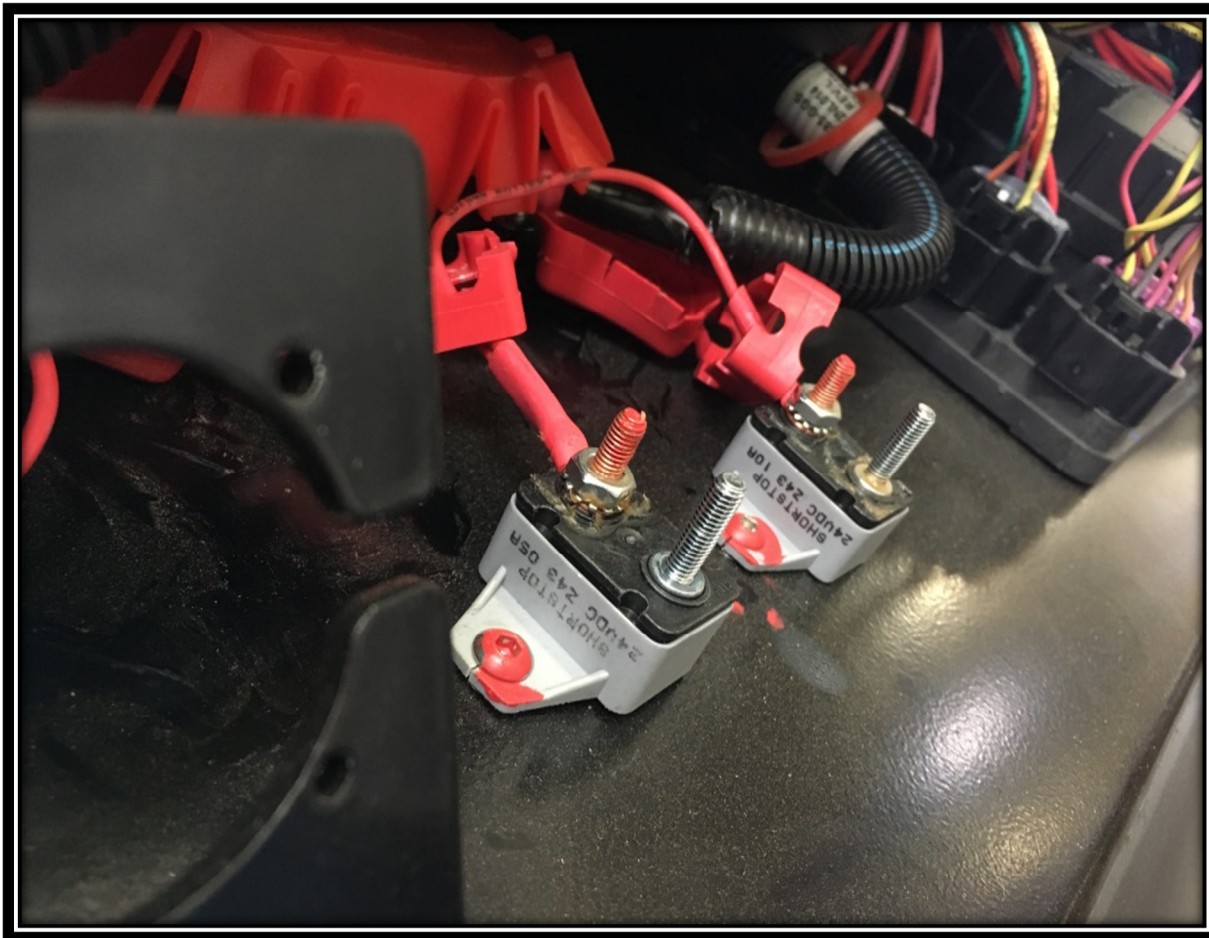
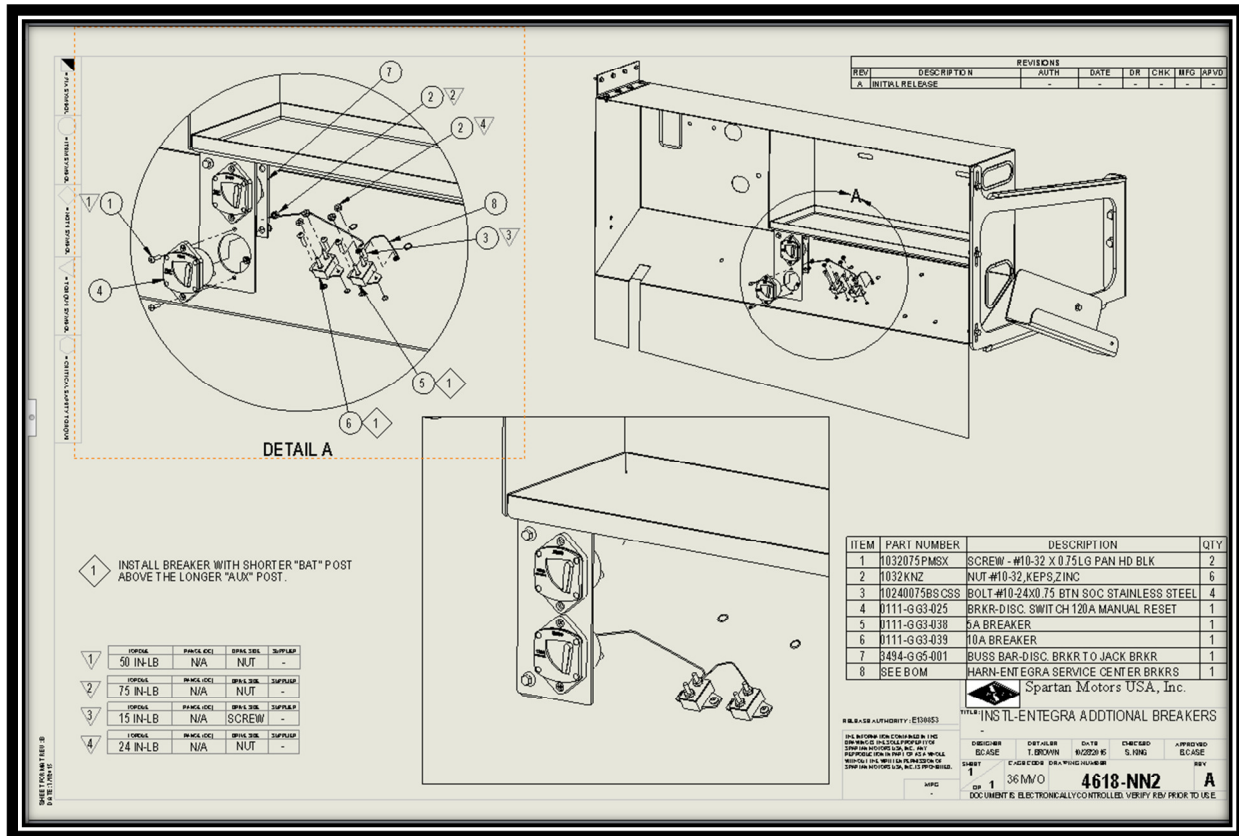


FIG. 2-1

3. If the breakers are incorrectly positioned, please remove and reposition in the correct location identified on the 4618-NN2 installation. Refer to FIG.-3-1. Important: Follow torque guidelines referenced at the bottom left corner, which should be 15 lbf-in. for these Allen screws.

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**FIG. 3-1**

- The wiring should be then swapped to the correct locations in the event the Auto Gen Start (AGS) and Power Engine Door Mechanism were wired to the wrong circuit breakers.
- Confirm 5A circuit breaker is attached to the Autogen Start (AGS) as identified of the wire. Also, confirm 10 A circuit breaker is attached to the Power Engine Door mechanism.
- After rewiring, if needed, please replace the rubber caps over the studs.

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