



Technical Information Bulletin

02-139



Section

Cab - 02

Subject

T680/T880 Door Check-link Broken Bolt/Damaged Thread Insert Repair

Release Date

10/27/2017

Revision

10/30/2017: Added Drilling Template to Attachments section.

Condition

The door check-link bolt is broken or associated thread insert is pulled out.

Chassis Affected

T680 and T880 chassis.

Action

FIX-AS-FAIL

If a customer comes into your dealership and demonstrates the condition above, use the attached procedure to repair the vehicle.

Warranty

Through Standard Warranty (includes Extended Warranty) Kenworth will pay for parts at dealer net plus applicable mark-up and labor:

- 0.5 hours labor to replace the door check-link thread inserts with nuts and bolts.
- File an additional claim for extraordinary circumstances.

CLAIM CODING			
Failure Location:	002-017-010	Work Accomplished:	35
Failure Type:	115	Responsibility Code:	01/06
SRT Code:	002-063	Claim Type:	N

Parts

Parts are available from PACCAR Parts.

The parts listed in this table are required per door.

Quantity	Part Number	Description
1	K207-1227	SEAL-HOLE PLUG
2	HWC07926	WASHER-ROUND 5/16X11/16X0.080 HDND ST
2	27-01008-008	NUT-HEX METRIC M8X1.15-6H CAD PL
2	HWC04527	BOLT-HEX SL NYL M8-1.25X25 CL10.9 CAD

Procedure

Use the repair procedure in the Attachments section.

Watch the video of the repair if you have not performed this repair before. The link to the video is in the Attachments section.

Attachments

 [Repair procedure](#)

 [Drilling template](#)

Link to  [video of the repair](#)

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