

TOL NOTICE (US&CAN) – April 10, 2017

Service Bulletin 542 – Tiger Explorer Engine/Frame Alignment

Triumph has released **Service Bulletin 542** regarding frame-to-engine alignment and frame bolt retightening on certain Triumph Explorer models. Internal investigations have identified a need to over check engine to frame alignment, frame adjuster tightening torques and engine bolt tightening torques.

Dealers are requested to loosen the engine bolts and frame adjusters, align the engine to the frame using the alignment tools provided in service tool kit T3880637 and retighten the frame adjusters and engine bolts.

Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next visit to the dealership.

SERVICE BULLETIN 542: Frame to Engine Alignment & Frame Bolt Retightening		
Bulletin Number	Models Affected	VIN Range
542	Tiger Explorer XR	From 740277 to 785936
	Tiger Explorer XC	From 743391 to 761089
	Tiger Explorer XR X	From 745336 to 785895
	Tiger Explorer XC X	From 743108 to 785924
	Tiger Explorer XR X-LRH	From 743120 to 785726
	Tiger Explorer XC X-LRH	From 743926 to 785904
	Tiger Explorer XRT	From 743919 to 785929
	Tiger Explorer XCA	From 741005 to 785902

Consult **Triumph Online (TOL) / Service Bulletin Page** (Bulletin # 542) or the attached **Service Bulletin 542 PDF** for complete instructions. Please ensure that all relevant staff are up to date on these service instructions.

Reminder: Use the “**VIN Enquiry**” function within TOL (found under the **Service/Technical** drop down menu) to search for any outstanding bulletins or recalls whenever a new motorcycle arrives or a Triumph owner visits your dealership. For more information, please contact Triumph 24/7 Customer Support at (888) 284-6288.

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