

# **Technical Information**

Service

10/15 ENU 6005

5

Noise Symptom - Sliding Roof Creaking (for I-no. 651/653): Reworking sliding roof (SY 10/15)

#### **General information**

Model Line: 911 Carrera (991)

Model Year: As of 2012 up to 2015

Equipment: Sliding roof (I-no. 651/653)

Subject: Seal on sliding roof

Symptom: Creaking noises can be heard while driving on vehicles with the following equipment:

Electric slide/tilt roof, metal (I-no. 651)

Electric slide/tilt roof, glass (I-no. 653)

Cause: Noises can be caused by excessive relative movements between the individual components.

Remedial

Action:

Rework sliding roof seal.

Tools and

Porsche grease: 999.917.557.00 ⇒ Grease ("Osixo®" – Anti Squeak — **Use ONLY for metal roof**)

Materials:

Porsche grease: 000.043.303.39 ⇒ Grease ("Carbaflo®" — Use ONLY for glass roof)

- Isopropanol

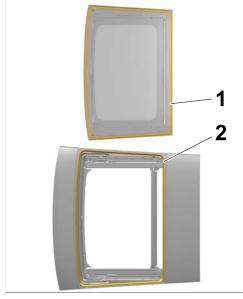
- Disposable gloves

- Paper towels

6005

## Reworking electric slide/tilt roof, metal (I-no. 651)

- To eliminate creaking noises, treat the seal  $\Rightarrow$  Seal and contact surface - 1 - all around with Porsche sliding compound.
  - Open sliding roof. 1.1



Seal and contact surface

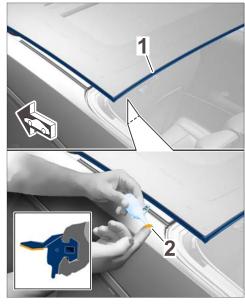
1.2 Protect the interior with a protective cover (e.g. paper towels). ⇒ Fitting protective cover



Fitting protective cover

10/15 ENU

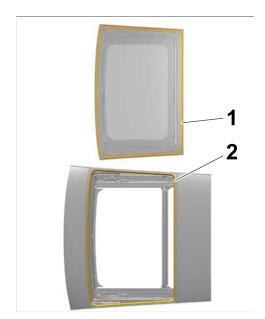
- 1.3 Using the tip of your finger ⇒ Greasing seal for sliding-roof panel-2-, coat the sealing surface (underside) ⇒ Greasing seal for sliding-roof panel-inset- of the seal with Osixo Anti Squeak sliding compound, Part No. 999.917.557.00 all the way around ⇒ Greasing seal for sliding-roof panel-1-.
- 1.4 Close sliding roof.



Greasing seal for sliding-roof panel

### Reworking electric slide/tilt roof, glass (I-no. 653)

- 2 Clean the seal  $\Rightarrow$  Seal and contact surface -1- and contact surface  $\Rightarrow$  Seal and contact surface -2-.
  - 2.1 Open sliding roof.



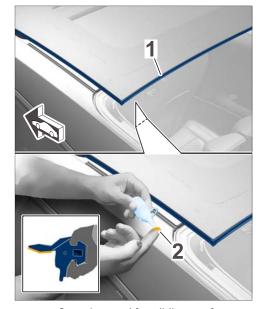
Seal and contact surface

- 2.2 Protect the interior with a protective cover (e.g. paper towels). ⇒ Fitting protective cover
- 2.3 Clean the seal and contact surface on the body side (front transverse, side and rear transverse) with isopropanol.



Fitting protective cover

- Using the tip of your finger (2), coat the sealing surface (underside) of the seal with Carbaflo grease sliding compound, Part No.
  000.043.303.39 all the way around (1).
- 2.5 Close sliding roof.



Greasing seal for sliding-roof panel (Metal roof shown)

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10/15 ENU 6005

6

### Invoicing

The work involved is invoiced under the labor operation:

APOS	Labour operation	I No.
60054905	Reworking sliding roof	653

For invoicing and documentation using PQIS, enter the following coding:

Location (FES5)	60460	Sliding roof seal			
Damage type (SA4)	3015	dirty			

#### Invoicing

The work involved is invoiced under the labor operation:

APOS	Labor operation	I No.			
60054910	Reworking sliding roof	651 "EXTERIOR SLIDING ROOF (METAL)"			

For invoicing and documentation using PQIS, enter the following coding:

Location (FES5)	60460	Sliding roof seal
Damage type (SA4)	3015	dirty

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