

Product Upgrade Bulletin 170614REV

**UPGRADE
BULLETIN:
170614REV****YEAR(S)
AFFECTED:**
2017**PRODUCT(S)
AFFECTED:**
Fleetwood Bounder
Holiday Rambler
Vacationer**MODEL(S)
AFFECTED:**
35P Only,
Manufactured
November 18, 2016
through
March 24, 2017**SUBJECT:**
Installing
attachment
bracket for galley
overhead cabinet**KEYWORDS:**
cabinet, overhead**ISSUE DATE:**
June 2017

The purpose of this Product Upgrade bulletin is to inform REV dealers of the procedure for installing additional means of securing the overhead galley cabinet to the slide-out ceiling in certain model year 2017 Fleetwood Bounder and Holiday Rambler Vacationer, Model 35P motorhomes. A list of affected vehicles appears at the end of this Bulletin.

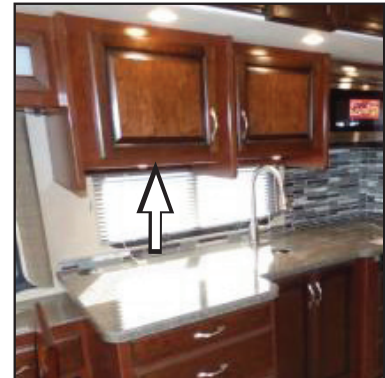
CONDITION:

On motorhomes affected by this Product Upgrade, the fasteners for the galley overhead cabinet may be inadequately secured by the existing fasteners, and may come loose over time.

CORRECTION:

Follow the steps below to install cabinet attachment brackets to the galley overhead cabinet and ceiling.

1. Park the motorhome on dry, level pavement with adequate clearance to extend the galley slide-out room. Place the transmission in Park and set the parking brake. Chock the wheels to prevent movement.
2. Level the unit using the leveler touchpad.
3. With the engine running, extend the galley slideout room.
4. Open the front galley overhead cabinet door to gain access to the horizontal pine cleat that secures the cabinet face to the ceiling. See Figures 1 & 2.
5. Position a bracket against the horizontal pine cleat and the ceiling. Using the holes in the bracket as a guide, mark the locations for two holes in the pine cleat. See Figure 3.

**Figure 1****Figure 2****Figure 3**

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6. Carefully pre-drill 1/16" x 3/4" deep pilot holes in the cleat. Use new #6 x 5/8" sheetmetal screws to secure the angle bracket to the pine cleat.
7. Push up on the cabinet to ensure the cabinet face is tight along the ceiling.

Using the bracket holes as a guide, carefully drill two, 7/32" dia. x 1" deep holes into the ceiling. See Figure 4. Rivet the bracket to the ceiling using the holes.

NOTE: When drilling holes use care to avoid drilling through the cabinet face or slide ceiling. Hole depth of 3/4" to 1" is sufficient.



Figure 4

PARTS:

Part Number	Description	Qty.
10000925	Brackets	1
10110066	Rivet, 3/16" X 3/8" Lo-Prohead	2
10007530	#6 x 5/8" PPH Screw	2

TOOLS

Drill/Driver
 7/32" drill bit
 1/16" drill bit
 Phillips driver bit
 Pop rivet gun

WARRANTY LABOR ALLOWANCE:

Product Upgrade 170614REV - Securing Galley Overhead Cabinet

Use Flat Rate Code:

	Time
6059-12 Product Upgrade 170614REV Inspected/Repaired	.2 hours

If you have any questions regarding this Bulletin, contact
 REV Dealer Technical Support:

Monaco/Holiday Rambler Dealer Technical Support:
 (877) 332-9239

Fleetwood Dealer Technical Support:
 (800) 816-9825

Service literature can be accessed online at: <http://revrvdealers.com>

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Product Upgrade Bulletin 170614REV - Affected Unit Serial Numbers

2017 Bounder Model 35 P

REV Unit Serial #	Chassis/VIN	REV Unit Serial #	Chassis/VIN
739PH4425160	1F66F5DY2H0A04507	739PH4426274	1F66F5DY8H0A10960
739PH4425903	1F66F5DY6H0A09743	739PH4426287	1F66F5DY3H0A12602
739PH4425982	1F66F5DY2H0A08797	739PH4426292	1F66F5DY0H0A12282
739PH4426061	1F66F5DY1H0A10962	739PH4426296	1F66F5DY0H0A11889
739PH4426066	1F66F5DY3H0A10963	739PH4426362	1F66F5DY9H0A12605
739PH4426085	1F66F5DY5H0A08793	739PH4426369	1F66F5DY6H0A13145
739PH4426097	1F66F5DY0H0A09480	739PH4426373	1F66F5DY7H0A13154
739PH4426110	1F66F5DY5H0A09748	739PH4426449	1F66F5DY6H0A12867
739PH4426121	1F66F5DY8H0A09744	739PH4426463	1F66F5DY9H0A13155
739PH4426175	1F66F5DY6H0A08799	739PH4426466	1F66F5DY2H0A13160
739PH4426177	1F66F5DY7H0A08794	739PH4426510	1F66F5DY0H0A13156
739PH4426179	1F66F5DY4H0A08798	739PH4426514	1F66F5DYXH0A13147
739PH4426182	1F66F5DYXH0A09745	739PH4426519	1F66F5DY4H0A13158
739PH4426245	1F66F5DY5H0A11886	739PH4426525	1F66F5DYXH0A10961
739PH4426249	1F66F5DY7H0A11890	739PH4426580	1F66F5DY8H0A14278
739PH4426253	1F66F5DY1H0A10959	739PH4426587	1F66F5DY7H0A13543
739PH4426258	1F66F5DY6H0A06325	739PH4426598	1F66F5DY5H0A11595
739PH4426262	1F66F5DY6H0A09483	739PH4426654	1F66F5DY7H0A11887
739PH4426266	1F66F5DY7H0A09136	739PH4426671	1F66F5DY0H0A13917
739PH4426270	1F66F5DY2H0A09481	739PH4426676	1F66F5DY7H0A13915

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Product Upgrade Bulletin 170614REV - Affected Unit Serial Numbers

2017 Vacationer Model 35 P

REV Unit Serial #	Chassis/VIN
623PH4425281	1F66F5DY9H0A04763
623PH4425831	1F66F5DY4H0A09482
623PH4425992	1F66F5DY0H0A08796
623PH4426075	1F66F5DY3H0A09747
623PH4426081	1F66F5DY9H0A08800
623PH4426104	1F66F5DY0H0A09138
623PH4426115	1F66F5DY1H0A09746
623PH4426165	1F66F5DY9H0A09137
623PH4426172	1F66F5DY9H0A08795
623PH4426305	1F66F5DY5H0A12603
623PH4426309	1F66F5DY9H0A12278
623PH4426312	1F66F5DY2H0A12493
623PH4426313	1F66F5DY4H0A12494
623PH4426316	1F66F5DY7H0A12280

REV Unit Serial #	Chassis/VIN
623PH4426376	1F66F5DY9H0A12281
623PH4426380	1F66F5DY0H0A12279
623PH4426384	1F66F5DY7H0A12604
623PH4426388	1F66F5DY9H0A11888
623PH4426445	1F66F5DY3H0A12857
623PH4426459	1F66F5DY6H0A13159
623PH4426506	1F66F5DY3H0A13152
623PH4426531	1F66F5DY5H0A13153
623PH4426535	1F66F5DY4H0A13161
623PH4426593	1F66F5DY7H0A09749
623PH4426605	1F66F5DY1H0A12601
623PH4426665	1F66F5DY8H0A13146
623PH4426682	1F66F5DYXH0A14279

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