

Field campaign

Topic	Flying Spur - Front Seat Rail - Proximity Sensor Check (SC14/15)
Market area	United States E05 Bentley USA and rest America (6E05)
Brand	Bentley
Transaction No.	2037363/2
Campaign number	EA15
Note	EA15
Type	EA15
US code	

Vehicle data

Flying Spur - United States and rest of America

Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
4W2*	2014	E		*	*	*

Chassis numbers

Manufacturer	Filler	Type	Filler	MY	Factory	From	To	Prod from	Prod to
SCB	EC9	ZA	4	E	C	092087	092087		
SCB	EC9	ZA	1	E	C	092077	092077		
SCB	EC9	ZA	3	E	C	092078	092078		
SCB	EC9	ZA	0	E	C	092085	092085		
SCB	EC9	ZA	3	E	C	092095	092095		
SCB	EC9	ZA	7	E	C	092097	092097		
SCB	EC9	ZA	9	E	C	092098	092098		
SCB	EC9	ZA	5	E	C	092101	092101		
SCB	EC9	ZA	7	E	C	092102	092102		
SCB	EC9	ZA	X	E	C	092112	092112		
SCB	EC9	ZA	2	E	C	092122	092122		
SCB	EC9	ZA	5	E	C	092129	092129		
SCB	EC9	ZA	0	E	C	092135	092135		
SCB	EC9	ZA	2	E	C	092136	092136		
SCB	EC9	ZA	4	E	C	092140	092140		
SCB	EC9	ZA	9	E	C	092148	092148		
SCB	EC9	ZA	0	E	C	092149	092149		
SCB	EC9	ZA	0	E	C	092152	092152		
SCB	EC9	ZA	2	E	C	092153	092153		
SCB	EC9	ZA	6	E	C	092155	092155		
SCB	EC9	ZA	6	E	C	092172	092172		
SCB	EC9	ZA	3	E	C	092176	092176		
SCB	EC9	ZA	7	E	C	092178	092178		
SCB	EC9	ZA	9	E	C	092179	092179		
SCB	EC9	ZA	7	E	C	092181	092181		
SCB	EC9	ZA	X	E	C	092188	092188		
SCB	EC9	ZA	4	E	C	092199	092199		
SCB	EC9	ZA	7	E	C	092200	092200		
SCB	EC9	ZA	1	E	C	092208	092208		
SCB	EC9	ZA	1	E	C	092211	092211		
SCB	EC9	ZA	3	E	C	092212	092212		
SCB	EC9	ZA	9	E	C	092215	092215		
SCB	EC9	ZA	2	E	C	092217	092217		
SCB	EC9	ZA	4	E	C	092218	092218		
SCB	EC9	ZA	X	E	C	092224	092224		
SCB	EC9	ZA	3	E	C	092226	092226		
SCB	EC9	ZA	5	E	C	092227	092227		

SCB	EC9	ZA	9	E	C	092229	092229		
SCB	EC9	ZA	7	E	C	092231	092231		
SCB	EC9	ZA	2	E	C	092234	092234		
SCB	EC9	ZA	6	E	C	092236	092236		
SCB	EC9	ZA	1	E	C	092239	092239		
SCB	EC9	ZA	8	E	C	092240	092240		
SCB	EC9	ZA	0	E	C	092247	092247		
SCB	EC9	ZA	4	E	C	092249	092249		
SCB	EC9	ZA	2	E	C	092251	092251		
SCB	EC9	ZA	6	E	C	092253	092253		
SCB	EC9	ZA	X	E	C	092255	092255		
SCB	EC9	ZA	3	E	C	092257	092257		
SCB	EC9	ZA	0	E	C	092264	092264		
SCB	EC9	ZA	6	E	C	092270	092270		
SCB	EC9	ZA	8	E	C	092271	092271		
SCB	EC9	ZA	1	E	C	092273	092273		
SCB	EC9	ZA	3	E	C	092274	092274		
SCB	EC9	ZA	7	E	C	092276	092276		
SCB	EC9	ZA	2	E	C	092279	092279		
SCB	EC9	ZA	4	E	C	092283	092283		
SCB	EC9	ZA	8	E	C	092285	092285		
SCB	EC9	ZA	5	E	C	092289	092289		
SCB	EC9	ZA	7	E	C	092293	092293		
SCB	EC9	ZA	4	E	C	092297	092297		
SCB	EC9	ZA	0	E	C	092300	092300		
SCB	EC9	ZA	1	E	C	092306	092306		
SCB	EC9	ZA	9	E	C	092313	092313		
SCB	EC9	ZA	2	E	C	092315	092315		
SCB	EC9	ZA	4	E	C	092316	092316		
SCB	EC9	ZA	8	E	C	092318	092318		
SCB	EC9	ZA	8	E	C	092321	092321		
SCB	EC9	ZA	X	E	C	092322	092322		
SCB	EC9	ZA	5	E	C	092325	092325		
SCB	EC9	ZA	9	E	C	092330	092330		
SCB	EC9	ZA	0	E	C	092331	092331		
SCB	EC9	ZA	4	E	C	092333	092333		
SCB	EC9	ZA	7	E	C	092343	092343		
SCB	EC9	ZA	9	E	C	092344	092344		
SCB	EC9	ZA	8	E	C	092349	092349		
SCB	EC9	ZA	8	E	C	092352	092352		
SCB	EC9	ZA	X	E	C	092353	092353		
SCB	EC9	ZA	3	E	C	092355	092355		
SCB	EC9	ZA	5	E	C	092356	092356		
SCB	EC9	ZA	7	E	C	092360	092360		
SCB	EC9	ZA	6	E	C	092365	092365		
SCB	EC9	ZA	8	E	C	092366	092366		
SCB	EC9	ZA	X	E	C	092367	092367		
SCB	EC9	ZA	5	E	C	092373	092373		
SCB	EC9	ZA	0	E	C	092376	092376		
SCB	EC9	ZA	4	E	C	092381	092381		
SCB	EC9	ZA	8	E	C	092383	092383		
SCB	EC9	ZA	3	E	C	092386	092386		
SCB	EC9	ZA	7	E	C	092388	092388		
SCB	EC9	ZA	3	E	C	092405	092405		
SCB	EC9	ZA	7	E	C	092407	092407		
SCB	EC9	ZA	0	E	C	092409	092409		
SCB	EC9	ZA	4	E	C	092414	092414		
SCB	EC9	ZA	8	E	C	092416	092416		
SCB	EC9	ZA	5	E	C	092423	092423		

SCB	EC9	ZA	9	E	C	092425	092425		
SCB	EC9	ZA	2	E	C	092427	092427		
SCB	EC9	ZA	6	E	C	092429	092429		
SCB	EC9	ZA	9	E	C	092442	092442		
SCB	EC9	ZA	X	E	C	092451	092451		
SCB	EC9	ZA	9	E	C	092456	092456		
SCB	EC9	ZA	2	E	C	092458	092458		
SCB	EC9	ZA	0	E	C	092460	092460		
SCB	EC9	ZA	2	E	C	092461	092461		
SCB	EC9	ZA	6	E	C	092477	092477		
SCB	EC9	ZA	2	E	C	092489	092489		
SCB	EC9	ZA	1	E	C	092502	092502		
SCB	EC9	ZA	5	E	C	092521	092521		
SCB	EC9	ZA	9	E	C	092523	092523		
SCB	EC9	ZA	X	E	C	092529	092529		
SCB	EC9	ZA	9	E	C	092537	092537		
SCB	EC9	ZA	2	E	C	092539	092539		
SCB	EC9	ZA	4	E	C	092543	092543		
SCB	EC9	ZA	8	E	C	092545	092545		
SCB	EC9	ZA	1	E	C	092550	092550		
SCB	EC9	ZA	9	E	C	092554	092554		
SCB	EC9	ZA	X	E	C	092563	092563		
SCB	EC9	ZA	6	E	C	092575	092575		
SCB	EC9	ZA	8	E	C	092576	092576		
SCB	EC9	ZA	1	E	C	092578	092578		
SCB	EC9	ZA	4	E	C	092588	092588		
SCB	EC9	ZA	4	E	C	092591	092591		
SCB	EC9	ZA	6	E	C	092592	092592		
SCB	EC9	ZA	X	E	C	092594	092594		
SCB	EC9	ZA	5	E	C	092602	092602		
SCB	EC9	ZA	4	E	C	092638	092638		
SCB	EC9	ZA	6	E	C	092639	092639		
SCB	EC9	ZA	4	E	C	092641	092641		
SCB	EC9	ZA	6	E	C	092642	092642		
SCB	EC9	ZA	1	E	C	092645	092645		
SCB	EC9	ZA	X	E	C	094491	094491		
SCB	EC9	ZA	9	E	C	094515	094515		
SCB	EC9	ZA	3	E	C	094526	094526		
SCB	EC9	ZA	4	E	C	094535	094535		
SCB	EC9	ZA	8	E	C	094537	094537		
SCB	EC9	ZA	1	E	C	094539	094539		
SCB	EC9	ZA	1	E	C	094542	094542		
SCB	EC9	ZA	5	E	C	094544	094544		
SCB	EC9	ZA	0	E	C	094581	094581		
SCB	EC9	ZA	7	E	C	094593	094593		
SCB	EC9	ZA	0	E	C	094595	094595		
SCB	EC9	ZA	4	E	C	094597	094597		
SCB	EC9	ZA	3	E	C	094638	094638		
SCB	EC9	ZA	1	E	C	094640	094640		
SCB	EC9	ZA	6	E	C	094648	094648		
SCB	EC9	ZA	4	E	C	094650	094650		
SCB	EC9	ZA	8	E	C	094652	094652		
SCB	EC9	ZA	5	E	C	094656	094656		
SCB	EC9	ZA	9	E	C	094658	094658		
SCB	EC9	ZA	9	E	C	094689	094689		
SCB	EC9	ZA	3	E	C	094705	094705		
SCB	EC9	ZA	0	E	C	094709	094709		
SCB	EC9	ZA	9	E	C	094711	094711		
SCB	EC9	ZA	2	E	C	094713	094713		

SCB	EC9	ZA	8	E	C	094716	094716		
SCB	EC9	ZA	3	E	C	094719	094719		
SCB	EC9	ZA	2	E	C	094761	094761		
SCB	EC9	ZA	X	E	C	094765	094765		
SCB	EC9	ZA	3	E	C	094767	094767		
SCB	EC9	ZA	3	E	C	094770	094770		
SCB	EC9	ZA	7	E	C	094772	094772		
SCB	EC9	ZA	5	E	C	086329	086329		
SCB	EC9	ZA	9	E	C	086303	086303		
SCB	EC9	ZA	6	E	C	086307	086307		
SCB	EC9	ZA	6	E	C	086369	086369		
SCB	EC9	ZA	2	E	C	086725	086725		
SCB	EC9	ZA	8	E	C	086907	086907		
SCB	EC9	ZA	2	E	C	087485	087485		
SCB	EC9	ZA	7	E	C	087501	087501		
SCB	EC9	ZA	6	E	C	087604	087604		
SCB	EC9	ZA	X	E	C	087640	087640		
SCB	EC9	ZA	0	E	C	087677	087677		
SCB	EC9	ZA	1	E	C	087784	087784		
SCB	EC9	ZA	3	E	C	087804	087804		
SCB	EC9	ZA	7	E	C	087823	087823		
SCB	EC9	ZA	0	E	C	087839	087839		
SCB	EC9	ZA	0	E	C	087890	087890		
SCB	EC9	ZA	4	E	C	087892	087892		
SCB	EC9	ZA	X	E	C	087900	087900		
SCB	EC9	ZA	7	E	C	087904	087904		
SCB	EC9	ZA	4	E	C	087908	087908		
SCB	EC9	ZA	6	E	C	087912	087912		
SCB	EC9	ZA	4	E	C	087942	087942		
SCB	EC9	ZA	3	E	C	087950	087950		
SCB	EC9	ZA	0	E	C	087954	087954		
SCB	EC9	ZA	4	E	C	087956	087956		
SCB	EC9	ZA	6	E	C	087988	087988		
SCB	EC9	ZA	0	E	C	088022	088022		
SCB	EC9	ZA	8	E	C	088026	088026		
SCB	EC9	ZA	1	E	C	088028	088028		
SCB	EC9	ZA	X	E	C	088058	088058		
SCB	EC9	ZA	X	E	C	088061	088061		
SCB	EC9	ZA	5	E	C	088081	088081		
SCB	EC9	ZA	0	E	C	088098	088098		
SCB	EC9	ZA	3	E	C	088113	088113		
SCB	EC9	ZA	7	E	C	088115	088115		
SCB	EC9	ZA	2	E	C	088118	088118		
SCB	EC9	ZA	5	E	C	088145	088145		
SCB	EC9	ZA	9	E	C	088147	088147		
SCB	EC9	ZA	0	E	C	088151	088151		
SCB	EC9	ZA	4	E	C	088153	088153		
SCB	EC9	ZA	0	E	C	088165	088165		
SCB	EC9	ZA	5	E	C	088176	088176		
SCB	EC9	ZA	7	E	C	088180	088180		
SCB	EC9	ZA	0	E	C	088182	088182		
SCB	EC9	ZA	X	E	C	088187	088187		
SCB	EC9	ZA	9	E	C	088195	088195		
SCB	EC9	ZA	2	E	C	088197	088197		
SCB	EC9	ZA	6	E	C	088199	088199		
SCB	EC9	ZA	6	E	C	088204	088204		
SCB	EC9	ZA	X	E	C	088206	088206		
SCB	EC9	ZA	3	E	C	088208	088208		
SCB	EC9	ZA	5	E	C	088209	088209		

SCB	EC9	ZA	3	E	C	088211	088211		
SCB	EC9	ZA	5	E	C	088212	088212		
SCB	EC9	ZA	2	E	C	088216	088216		
SCB	EC9	ZA	7	E	C	088244	088244		
SCB	EC9	ZA	5	E	C	088257	088257		
SCB	EC9	ZA	9	E	C	088259	088259		
SCB	EC9	ZA	5	E	C	088260	088260		
SCB	EC9	ZA	8	E	C	088267	088267		
SCB	EC9	ZA	X	E	C	088271	088271		
SCB	EC9	ZA	0	E	C	088277	088277		
SCB	EC9	ZA	6	E	C	088283	088283		
SCB	EC9	ZA	7	E	C	088289	088289		
SCB	EC9	ZA	5	E	C	088307	088307		
SCB	EC9	ZA	9	E	C	088309	088309		
SCB	EC9	ZA	9	E	C	088312	088312		
SCB	EC9	ZA	X	E	C	088318	088318		
SCB	EC9	ZA	8	E	C	088320	088320		
SCB	EC9	ZA	1	E	C	088336	088336		
SCB	EC9	ZA	9	E	C	088360	088360		
SCB	EC9	ZA	6	E	C	088364	088364		
SCB	EC9	ZA	1	E	C	088370	088370		
SCB	EC9	ZA	2	E	C	088376	088376		
SCB	EC9	ZA	4	E	C	088380	088380		
SCB	EC9	ZA	7	E	C	088387	088387		
SCB	EC9	ZA	8	E	C	088415	088415		
SCB	EC9	ZA	4	E	C	088427	088427		
SCB	EC9	ZA	6	E	C	088431	088431		
SCB	EC9	ZA	3	E	C	088435	088435		
SCB	EC9	ZA	X	E	C	088447	088447		
SCB	EC9	ZA	1	E	C	088465	088465		
SCB	EC9	ZA	7	E	C	088499	088499		
SCB	EC9	ZA	9	E	C	088505	088505		
SCB	EC9	ZA	5	E	C	088517	088517		
SCB	EC9	ZA	9	E	C	088519	088519		
SCB	EC9	ZA	3	E	C	088547	088547		
SCB	EC9	ZA	0	E	C	092670	092670		
SCB	EC9	ZA	9	E	C	088567	088567		
SCB	EC9	ZA	0	E	C	088571	088571		
SCB	EC9	ZA	8	E	C	088575	088575		
SCB	EC9	ZA	7	E	C	088583	088583		
SCB	EC9	ZA	X	E	C	088593	088593		
SCB	EC9	ZA	7	E	C	088597	088597		
SCB	EC9	ZA	5	E	C	088601	088601		
SCB	EC9	ZA	2	E	C	088605	088605		
SCB	EC9	ZA	X	E	C	088612	088612		
SCB	EC9	ZA	3	E	C	088614	088614		
SCB	EC9	ZA	3	E	C	088628	088628		
SCB	EC9	ZA	1	E	C	088661	088661		
SCB	EC9	ZA	5	E	C	088663	088663		
SCB	EC9	ZA	9	E	C	088665	088665		
SCB	EC9	ZA	2	E	C	088667	088667		
SCB	EC9	ZA	3	E	C	088676	088676		
SCB	EC9	ZA	7	E	C	088678	088678		
SCB	EC9	ZA	9	E	C	088682	088682		
SCB	EC9	ZA	6	E	C	088686	088686		
SCB	EC9	ZA	8	E	C	088690	088690		
SCB	EC9	ZA	5	E	C	088694	088694		
SCB	EC9	ZA	2	E	C	088698	088698		
SCB	EC9	ZA	0	E	C	088702	088702		

SCB	EC9	ZA	4	E	C	088704	088704		
SCB	EC9	ZA	X	E	C	088710	088710		
SCB	EC9	ZA	5	E	C	088713	088713		
SCB	EC9	ZA	2	E	C	088717	088717		
SCB	EC9	ZA	4	E	C	088721	088721		
SCB	EC9	ZA	8	E	C	088723	088723		
SCB	EC9	ZA	1	E	C	088725	088725		
SCB	EC9	ZA	2	E	C	088748	088748		
SCB	EC9	ZA	X	E	C	088769	088769		
SCB	EC9	ZA	3	E	C	088788	088788		
SCB	EC9	ZA	2	E	C	088801	088801		
SCB	EC9	ZA	8	E	C	088818	088818		
SCB	EC9	ZA	6	E	C	088820	088820		
SCB	EC9	ZA	X	E	C	088822	088822		
SCB	EC9	ZA	6	E	C	088834	088834		
SCB	EC9	ZA	X	E	C	088836	088836		
SCB	EC9	ZA	3	E	C	088838	088838		
SCB	EC9	ZA	3	E	C	088841	088841		
SCB	EC9	ZA	0	E	C	088845	088845		
SCB	EC9	ZA	3	E	C	088869	088869		
SCB	EC9	ZA	4	E	C	088850	088850		
SCB	EC9	ZA	9	E	C	088858	088858		
SCB	EC9	ZA	6	E	C	088865	088865		
SCB	EC9	ZA	5	E	C	088873	088873		
SCB	EC9	ZA	0	E	C	088876	088876		
SCB	EC9	ZA	4	E	C	088878	088878		
SCB	EC9	ZA	8	E	C	088883	088883		
SCB	EC9	ZA	3	E	C	088886	088886		
SCB	EC9	ZA	8	E	C	088897	088897		
SCB	EC9	ZA	6	E	C	088901	088901		
SCB	EC9	ZA	X	E	C	088903	088903		
SCB	EC9	ZA	1	E	C	088904	088904		
SCB	EC9	ZA	5	E	C	088906	088906		
SCB	EC9	ZA	4	E	C	088928	088928		
SCB	EC9	ZA	1	E	C	088935	088935		
SCB	EC9	ZA	5	E	C	088937	088937		
SCB	EC9	ZA	5	E	C	088940	088940		
SCB	EC9	ZA	8	E	C	088947	088947		
SCB	EC9	ZA	X	E	C	088948	088948		
SCB	EC9	ZA	7	E	C	088955	088955		
SCB	EC9	ZA	4	E	C	088962	088962		
SCB	EC9	ZA	8	E	C	088964	088964		
SCB	EC9	ZA	X	E	C	088979	088979		
SCB	EC9	ZA	6	E	C	088980	088980		
SCB	EC9	ZA	X	E	C	088982	088982		
SCB	EC9	ZA	1	E	C	088983	088983		
SCB	EC9	ZA	9	E	C	088990	088990		
SCB	EC9	ZA	2	E	C	088992	088992		
SCB	EC9	ZA	3	E	C	088998	088998		
SCB	EC9	ZA	0	E	C	089011	089011		
SCB	EC9	ZA	5	E	C	089019	089019		
SCB	EC9	ZA	5	E	C	089022	089022		
SCB	EC9	ZA	5	E	C	089036	089036		
SCB	EC9	ZA	7	E	C	089040	089040		
SCB	EC9	ZA	4	E	C	089044	089044		
SCB	EC9	ZA	X	E	C	089047	089047		
SCB	EC9	ZA	3	E	C	089049	089049		
SCB	EC9	ZA	X	E	C	089050	089050		
SCB	EC9	ZA	4	E	C	089058	089058		

SCB	EC9	ZA	6	E	C	089059	089059		
SCB	EC9	ZA	3	E	C	089066	089066		
SCB	EC9	ZA	0	E	C	089073	089073		
SCB	EC9	ZA	6	E	C	089076	089076		
SCB	EC9	ZA	9	E	C	089086	089086		
SCB	EC9	ZA	6	E	C	089109	089109		
SCB	EC9	ZA	3	E	C	089116	089116		
SCB	EC9	ZA	7	E	C	089118	089118		
SCB	EC9	ZA	9	E	C	089122	089122		
SCB	EC9	ZA	5	E	C	089134	089134		
SCB	EC9	ZA	7	E	C	089135	089135		
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SCB	EC9	ZA	8	E	C	089144	089144		
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SCB	EC9	ZA	1	E	C	089373	089373		
SCB	EC9	ZA	7	E	C	089376	089376		
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SCB	EC9	ZA	0	E	C	089414	089414		
SCB	EC9	ZA	6	E	C	089420	089420		
SCB	EC9	ZA	6	E	C	089465	089465		
SCB	EC9	ZA	X	E	C	089467	089467		
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SCB	EC9	ZA	5	E	C	089473	089473		
SCB	EC9	ZA	X	E	C	089484	089484		
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SCB	EC9	ZA	2	E	C	089494	089494		
SCB	EC9	ZA	7	E	C	089510	089510		
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SCB	EC9	ZA	6	E	C	089515	089515		
SCB	EC9	ZA	X	E	C	089517	089517		
SCB	EC9	ZA	3	E	C	089519	089519		
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SCB	EC9	ZA	9	E	C	089525	089525		
SCB	EC9	ZA	2	E	C	089527	089527		
SCB	EC9	ZA	6	E	C	089529	089529		
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SCB	EC9	ZA	2	E	C	089544	089544		
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SCB	EC9	ZA	6	E	C	089594	089594		
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SCB	EC9	ZA	8	E	C	089614	089614		
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SCB	EC9	ZA	3	E	C	089620	089620		
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SCB	EC9	ZA	6	E	C	089627	089627		
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SCB	EC9	ZA	2	E	C	089673	089673		
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SCB	EC9	ZA	4	E	C	089707	089707		
SCB	EC9	ZA	6	E	C	089711	089711		
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SCB	EC9	ZA	X	E	C	089730	089730		
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SCB	EC9	ZA	6	E	C	089739	089739		
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SCB	EC9	ZA	X	E	C	089744	089744		
SCB	EC9	ZA	7	E	C	089748	089748		
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SCB	EC9	ZA	4	E	C	089755	089755		
SCB	EC9	ZA	6	E	C	089756	089756		
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SCB	EC9	ZA	9	E	C	089766	089766		
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SCB	EC9	ZA	5	E	C	089778	089778		
SCB	EC9	ZA	5	E	C	089781	089781		
SCB	EC9	ZA	9	E	C	089783	089783		
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SCB	EC9	ZA	7	E	C	089796	089796		
SCB	EC9	ZA	2	E	C	089799	089799		
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SCB	EC9	ZA	2	E	C	089804	089804		
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SCB	EC9	ZA	6	E	C	089823	089823		
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SCB	EC9	ZA	5	E	C	089859	089859		
SCB	EC9	ZA	1	E	C	089860	089860		
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SCB	EC9	ZA	4	E	C	089867	089867		
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SCB	EC9	ZA	X	E	C	089873	089873		
SCB	EC9	ZA	0	E	C	089879	089879		
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SCB	EC9	ZA	6	E	C	089952	089952		
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SCB	EC9	ZA	7	E	C	089958	089958		
SCB	EC9	ZA	5	E	C	089960	089960		
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SCB	EC9	ZA	6	E	C	089966	089966		
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SCB	EC9	ZA	7	E	C	090074	090074		
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SCB	EC9	ZA	4	E	C	090100	090100		
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SCB	EC9	ZA	9	E	C	090626	090626		
SCB	EC9	ZA	0	E	C	090627	090627		
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SCB	EC9	ZA	6	E	C	090633	090633		
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SCB	EC9	ZA	1	E	C	090636	090636		
SCB	EC9	ZA	5	E	C	090638	090638		
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SCB	EC9	ZA	6	E	C	090647	090647		
SCB	EC9	ZA	8	E	C	090648	090648		
SCB	EC9	ZA	6	E	C	090650	090650		
SCB	EC9	ZA	8	E	C	090651	090651		
SCB	EC9	ZA	1	E	C	090653	090653		

SCB	EC9	ZA	9	E	C	090657	090657		
SCB	EC9	ZA	9	E	C	090660	090660		
SCB	EC9	ZA	X	E	C	090666	090666		
SCB	EC9	ZA	1	E	C	090684	090684		
SCB	EC9	ZA	5	E	C	090686	090686		
SCB	EC9	ZA	7	E	C	090687	090687		
SCB	EC9	ZA	7	E	C	090690	090690		
SCB	EC9	ZA	0	E	C	090692	090692		
SCB	EC9	ZA	1	E	C	090698	090698		
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SCB	EC9	ZA	1	E	C	090703	090703		
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SCB	EC9	ZA	0	E	C	090708	090708		
SCB	EC9	ZA	9	E	C	090710	090710		
SCB	EC9	ZA	0	E	C	090711	090711		
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SCB	EC9	ZA	X	E	C	090716	090716		
SCB	EC9	ZA	3	E	C	090721	090721		
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SCB	EC9	ZA	9	E	C	090755	090755		
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SCB	EC9	ZA	8	E	C	090763	090763		
SCB	EC9	ZA	3	E	C	090766	090766		
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SCB	EC9	ZA	3	E	C	090783	090783		
SCB	EC9	ZA	7	E	C	090785	090785		
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SCB	EC9	ZA	4	E	C	090792	090792		
SCB	EC9	ZA	7	E	C	090799	090799		
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SCB	EC9	ZA	9	E	C	090819	090819		
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SCB	EC9	ZA	9	E	C	090822	090822		
SCB	EC9	ZA	8	E	C	090827	090827		
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SCB	EC9	ZA	1	E	C	090832	090832		
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SCB	EC9	ZA	0	E	C	090837	090837		
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SCB	EC9	ZA	6	E	C	090843	090843		
SCB	EC9	ZA	X	E	C	090845	090845		
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SCB	EC9	ZA	9	E	C	090853	090853		
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SCB	EC9	ZA	1	E	C	090913	090913		
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SCB	EC9	ZA	1	E	C	090944	090944		
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SCB	EC9	ZA	9	E	C	090982	090982		
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SCB	EC9	ZA	X	E	C	091008	091008		
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SCB	EC9	ZA	6	E	C	091037	091037		
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SCB	EC9	ZA	1	E	C	091057	091057		
SCB	EC9	ZA	9	E	C	091064	091064		
SCB	EC9	ZA	0	E	C	091065	091065		

SCB	EC9	ZA	4	E	C	091067	091067		
SCB	EC9	ZA	6	E	C	091068	091068		
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SCB	EC9	ZA	9	E	C	091078	091078		
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SCB	EC9	ZA	0	E	C	091082	091082		
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SCB	EC9	ZA	8	E	C	091086	091086		
SCB	EC9	ZA	X	E	C	091090	091090		
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SCB	EC9	ZA	0	E	C	091096	091096		
SCB	EC9	ZA	4	E	C	091098	091098		
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SCB	EC9	ZA	7	E	C	091113	091113		
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SCB	EC9	ZA	4	E	C	091117	091117		
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SCB	EC9	ZA	8	E	C	091136	091136		
SCB	EC9	ZA	X	E	C	091137	091137		
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SCB	EC9	ZA	4	E	C	091151	091151		
SCB	EC9	ZA	8	E	C	091153	091153		
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SCB	EC9	ZA	3	E	C	091156	091156		
SCB	EC9	ZA	5	E	C	091157	091157		
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SCB	EC9	ZA	1	E	C	091172	091172		
SCB	EC9	ZA	7	E	C	091175	091175		
SCB	EC9	ZA	9	E	C	091193	091193		
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SCB	EC9	ZA	2	E	C	091200	091200		
SCB	EC9	ZA	6	E	C	091202	091202		
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SCB	EC9	ZA	1	E	C	091219	091219		
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SCB	EC9	ZA	7	E	C	091225	091225		
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SCB	EC9	ZA	4	E	C	091229	091229		
SCB	EC9	ZA	X	E	C	091235	091235		
SCB	EC9	ZA	1	E	C	091236	091236		

SCB	EC9	ZA	X	E	C	091252	091252		
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SCB	EC9	ZA	2	E	C	091262	091262		
SCB	EC9	ZA	3	E	C	091268	091268		
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SCB	EC9	ZA	8	E	C	091296	091296		
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SCB	EC9	ZA	8	E	C	091444	091444		

SCB	EC9	ZA	3	E	C	091447	091447		
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SCB	EC9	ZA	8	E	C	091458	091458		
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SCB	EC9	ZA	8	E	C	091668	091668		

SCB	EC9	ZA	X	E	C	091669	091669		
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SCB	EC9	ZA	8	E	C	091704	091704		
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SCB	EC9	ZA	2	E	C	091729	091729		
SCB	EC9	ZA	8	E	C	091735	091735		
SCB	EC9	ZA	5	E	C	091742	091742		
SCB	EC9	ZA	9	E	C	091744	091744		
SCB	EC9	ZA	4	E	C	091747	091747		
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SCB	EC9	ZA	5	E	C	091756	091756		
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SCB	EC9	ZA	5	E	C	091806	091806		
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SCB	EC9	ZA	3	E	C	091819	091819		
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SCB	EC9	ZA	7	E	C	091841	091841		
SCB	EC9	ZA	0	E	C	091843	091843		
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SCB	EC9	ZA	4	E	C	091862	091862		
SCB	EC9	ZA	7	E	C	091869	091869		
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SCB	EC9	ZA	7	E	C	091872	091872		
SCB	EC9	ZA	0	E	C	091874	091874		
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SCB	EC9	ZA	3	E	C	091884	091884		
SCB	EC9	ZA	2	E	C	091889	091889		
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SCB	EC9	ZA	5	E	C	091899	091899		
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SCB	EC9	ZA	1	E	C	091902	091902		
SCB	EC9	ZA	5	E	C	091904	091904		
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SCB	EC9	ZA	2	E	C	091908	091908		
SCB	EC9	ZA	0	E	C	091910	091910		
SCB	EC9	ZA	6	E	C	091913	091913		
SCB	EC9	ZA	7	E	C	091919	091919		

SCB	EC9	ZA	X	E	C	091929	091929		
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SCB	EC9	ZA	9	E	C	091937	091937		
SCB	EC9	ZA	X	E	C	091946	091946		
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SCB	EC9	ZA	8	E	C	091959	091959		
SCB	EC9	ZA	6	E	C	091961	091961		
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SCB	EC9	ZA	4	E	C	094485	094485		
SCB	EC9	ZA	8	E	C	094487	094487		
SCB	EC9	ZA	0	E	C	094533	094533		

Documents

Document name
master.xml

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Notes

□ **Repair instructions**

Technical background

The front seat proximity sensors are located under both front seats at the front of the inner seat rail. The screw which secures the front right hand seat proximity sensor (Figure 1) and the screws which secure the left hand front proximity sensor and proximity sensor bracket (Figure 2) require replacing using a later specification part.

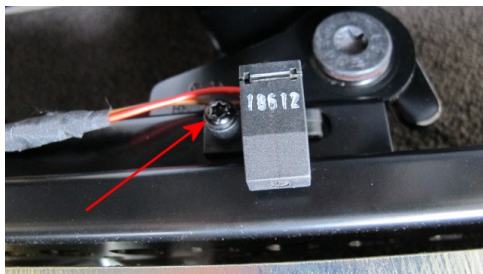


Figure 1

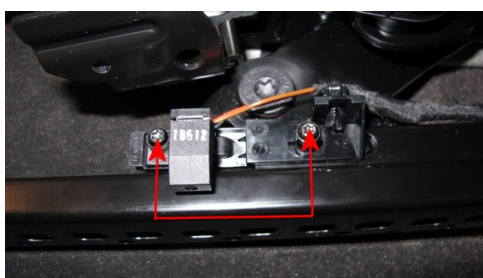


Figure 2

Overview of this campaign

Section 1 – The sensor screw (right hand seat) along with sensor and sensor bracket screw (left hand seat) require replacing using a later specification part. Sensor confirmation checks are also required after the screws are replaced as detailed.

Sections 2 and 3 - Should only be conducted in the event that the proximity sensors are deemed to be as not per specification after the confirmation checks in Section 1 have been conducted

Section 2 details the process to replace all applicable parts on the right and left hand seats **NOTE:** The process to replace the parts on the left hand seat differs from the right hand seat as the right hand seat valance bracket does not require replacement.

If only one sensor is found to be not per specification (for example right hand side) it is only a requirement to change the right hand sensor, it is only a requirement to change the right and left hand sensors if both are deemed as not per specification

Section 3 is a short diagnostic procedure which must be conducted on completion of Section 2

ATTENTION: During this procedure the workshop manual is quoted, it is recommended that all referenced procedures are checked by the operative as the process within the workshop manual may have changed since last viewed.

Remedy

This campaign must be carried out on all applicable vehicles within the specific VIN range to ensure all affected vehicles are checked and repaired as detailed within the onward instructions.

Customer notification

Customers do not need to be informed directly of this campaign please ensure that all affected vehicles are checked and repaired during a service visit. You should also promptly inform your new and used vehicle department so that affected vehicles can be checked straight away and if necessary repaired.

IMPORTANT: Whilst carrying out this campaign please check for any other outstanding workshop actions, please ensure that all relevant VIN related workshop actions are conducted during the same workshop visit.

Warranty

Section 1 – Initial check

Time to change screws and carry out sensor confirmation

Warranty Type	710 or 790
Labour operation code	72 95 41 99
Damage Service Number	EA15
Damage code	0066
Time	20 Time units

Section 2 – Use the following codes if one or both proximity sensors have been replaced

Time to replace x1 proximity sensor, valance bracket and control module cover left hand seat

Warranty Type 710 or 1790
Labour operation code 72 95 41 01
Damage Service Number EA15
Damage code 0066
Time 120 Time units

Time to replace x1 proximity sensor and control module cover right hand seat

Warranty Type 710 or 790
Labour operation code 72 95 41 02
Damage Service Number EA15
Damage code 0066
Time 110 Time units

Section 3 - Diagnostic time to check proximity sensor/s after replacement

Warranty Type 710 or 790
Labour operation code 01 29 00 01
Damage Service Number EA15
Damage code 0066
Time 10 Time units

Parts

IMPORTANT: All vehicles will require x3 of N90 732 103 regardless of the condition of the proximity sensors

Only order the left and right hand parts if both proximity sensors require replacement.

Right hand

Description	Part Number	Quantity
Proximity sensor	8K0 980 341B	1
Proximity sensor screw	N90 732 103	1
Control module cover R/H/S	3W3 959 116B	1
Front seat bolt cover R/H	3W3 881 249C	2
Red splice connectors	WT 10078/7	2
Cable tie	WHT 002 824	2

Left hand

Description	Part Number	Quantity
Proximity sensor	8K0 980 341B	1
Proximity sensor bracket	4W0 971 853	1
Proximity sensor screws	N90 732 103	2
Control module cover L/H/S	3W3 959 115C	1
Front valance bracket L/H/S	3W3 881 461C	1
Front seat bolt cover L/H	3W3 881 249A	2
Red splice connectors	WT 10078/7	2
Cable tie	WHT 002 824	3

Parts supply

The required replacement parts should be ordered through your regional Bentley parts distribution centre.

Parts despatch control

Not applicable

Technical background

The front seat proximity sensors are located under both front seats at the front of the inner seat rail. The screw which secures the front right hand seat proximity sensor (Figure 1) and the screws which secure the left hand front proximity sensor and proximity sensor bracket (Figure 2) require replacing using a later specification part.

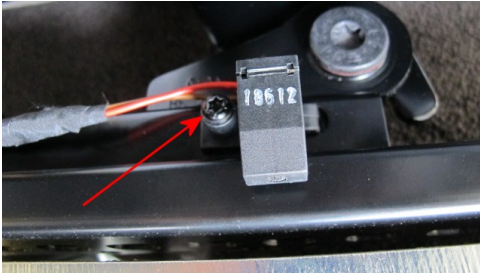


Figure 1

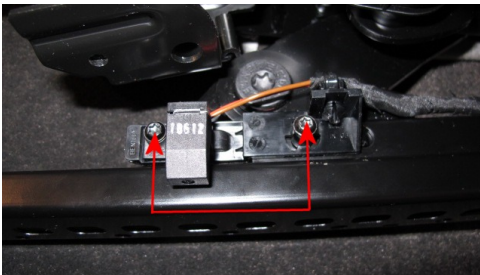


Figure 2

Overview of this campaign

Section 1 – The sensor screw (right hand seat) along with sensor and sensor bracket screw (left hand seat) require replacing using a later specification part. Sensor confirmation checks are also required after the screws are replaced as detailed.

Sections 2 and 3 - Should only be conducted in the event that the proximity sensors are deemed to be as not per specification after the confirmation checks in Section 1 have been conducted

Section 2 details the process to replace all applicable parts on the right and left hand seats **NOTE:** The process to replace the parts on the left hand seat differs from the right hand seat as the right hand seat valance bracket does not require replacement.

If only one sensor is found to be not per specification (for example right hand side) it is only a requirement to change the right hand sensor, it is only a requirement to change the right and left hand sensors if both are deemed as not per specification

Section 3 is a short diagnostic procedure which must be conducted on completion of Section 2

ATTENTION: During this procedure the workshop manual is quoted, it is recommended that all referenced procedures are checked by the operative as the process within the workshop manual may have changed since last viewed.

Check

If the vehicle is not already listed as repaired in the "Repair history" (in Elsa Pro), check for the campaign identification mark which is a yellow paint mark on the right hand proximity sensor (Figure 9) and left hand seat proximity sensor (Figure 10) if the paint marks are not visible please carry out the required work in accordance with these instructions.

Control

All Flying Spur vehicles after VIN SCBEC9ZA7EC094772 are not affected by this campaign.

Parts

IMPORTANT: All vehicles will require x3 of N90 732 103 regardless of the condition of the proximity sensors

Only order the left and right hand parts if both proximity sensors require replacement.

Right hand

Description	Part Number	Quantity
Proximity sensor	8K0 980 341B	1
Proximity sensor screw	N90 732 103	1
Control module cover R/H/S	3W3 959 116B	1
Front seat bolt cover R/H	3W3 881 249C	2
Red splice connectors	WT 10078/7	2

Cable tie	WHT 002 824	2
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Left hand

Description	Part Number	Quantity
Proximity sensor	8K0 980 341B	1
Proximity sensor bracket	4W0 971 853	1
Proximity sensor screws	N90 732 103	2
Control module cover L/H/S	3W3 959 115C	1
Front valance bracket L/H/S	3W3 881 461C	1
Front seat bolt cover L/H	3W3 881 249A	2
Red splice connectors	WT 10078/7	2
Cable tie	WHT 002 824	3

Work

Section 1 - Initial check and confirmation

Right hand sensor

1. Referring to Figure 3 - Point A - Change the proximity sensor screw using part number N907 321 03

- Point B - Confirm the overall condition of the sensor outer casing, the outer casing should be not cracked, damaged or distorted
- Point C - Confirm the sensor locating tang is inserted into the seat frame

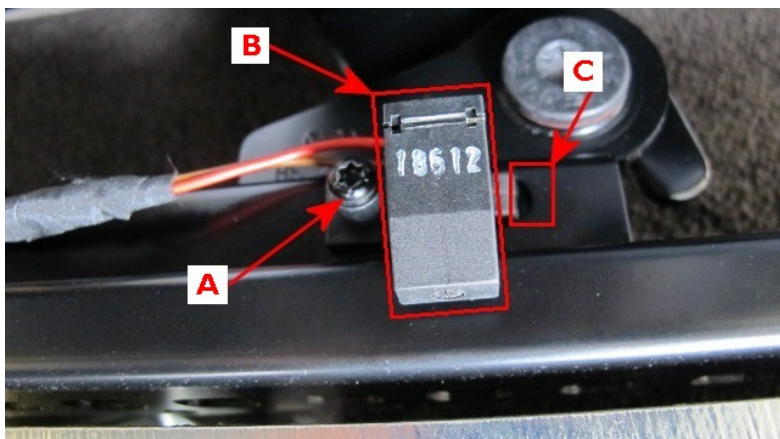


Figure 3

Left hand sensor

- Referring to Figure 4 - Point A - Change the proximity sensor screw and sensor bracket screw using part number N907 321 03
- Point B - Confirm the condition of the sensor outer casing, the outer casing should not be cracked damaged or distorted
- Point C - Confirm the sensor tang is located into the sensor bracket
- Point D - Confirm the sensor bracket tang is located into the seat frame

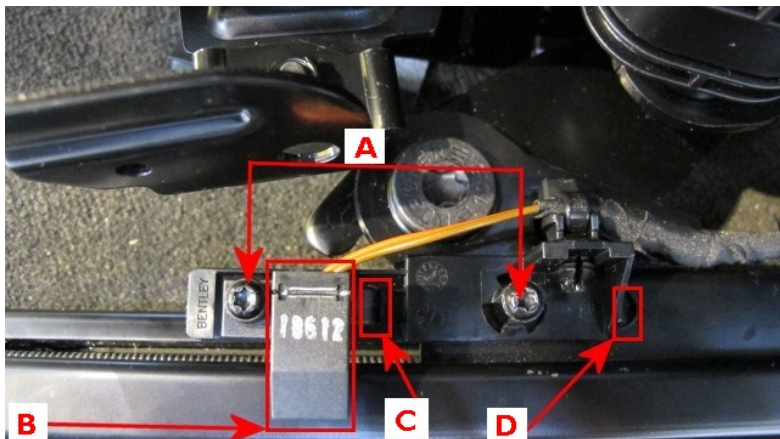


Figure 4

After screw replacement and the condition of both sensors is confirmed as per specification, carry out Section 1 from point (I)

Should one or both of the proximity sensors not be as per specification, carry out Sections 2 and 3

(I). Ensure a suitable battery charger - VAS 5903 - or a charger with the same specification is correctly connected to the vehicle electrical system for the duration of this procedure – Refer to workshop manual Rep.Gr 27 – Batteries to charge



- Connect the Bentley diagnostic tool VAS 5052A or later approved equipment, to the vehicle On Board Diagnostic (OBD) socket
- From the Desktop launch the Offboard Diagnostic Information System Service by using the Diagstarter icon



When prompted, select Offboard Diagnostic Information System Service



IMPORTANT: Please ensure that the correct level of Offboard Diagnostic Information System Service is installed the level should be 2.2.1 or higher

- Ensure the Using guided fault finding box is ticked (Figure 5) – follow all on screen prompts and allow the guided fault finding control module sweep to complete

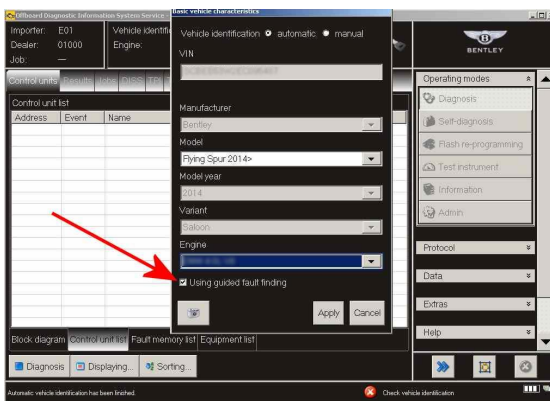


Figure 5

(II). Once Guided Fault Finding is complete, navigate to the block diagram screen

- Referring to Figure 6 (point A), select SVF- 36 Seat Adjustment Driver Side
- The Guided functions box will now appear

- Select 36 – Basic settings (Rep.Gr.72) – (Point B) **NOTE:** Basic settings should now be conducted to allow the seats to be manoeuvred through all positions to clarify that the tolerance between the sensor and control module cover is per specification to ensure that a clash condition is not possible

NOTE: Please make the customer aware that any previously programmed seat memory settings (if applicable) will be erased during the basic setting procedure which is a requirement for this process

- Select execute (Point C) and follow all on screen prompts until **all** measurement counters have changed from 0 to 1 as shown in Figure 7 (point A)

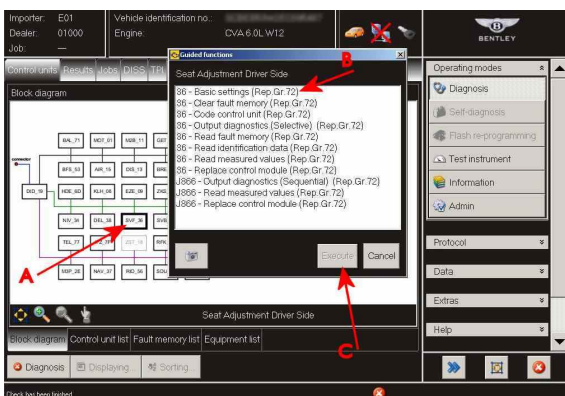


Figure 6

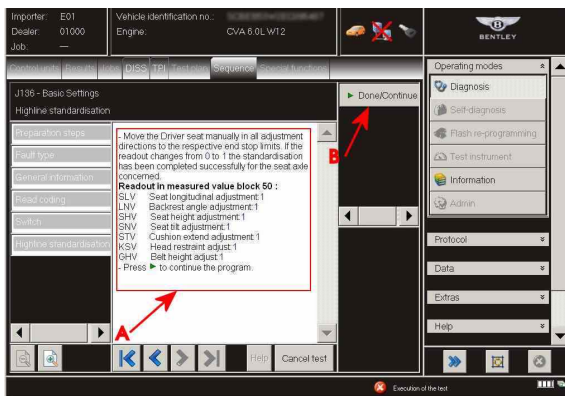


Figure 7

- Select Done/Continue Figure 7 (Point B) and follow all on screen prompts until the Basic settings procedure is complete

(III). From the Block diagram screen select SVB-06 Seat Adjust Passenger Side (Figure 8) and repeat the Basic settings process

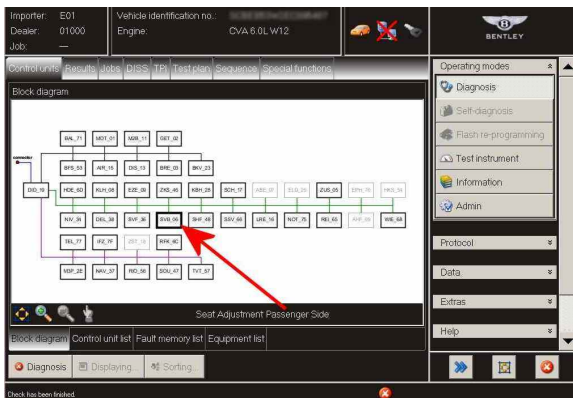


Figure 8

2. Once the Basic settings procedure is complete on both front seats, re-check the overall condition of both sensors to confirm that both are as shown in Figures 3 and 4

3. To confirm the following tasks (a to c) have been conducted or replaced as part of this procedure place a yellow confirmation mark on both proximity sensors as shown in Figure 9 (right) and 10 (left)

(a) Both proximity sensors are as described in procedure 1

(b) All applicable proximity sensor and bracket screws have been replaced using the latest specification part

(c) Basic settings was conducted including re-checking the overall condition of both sensors

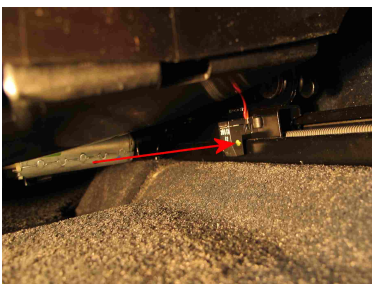


Figure 9



Figure 10

In the event that one or both of the proximity sensors are not mounted as per specification after the after Basic settings procedure was conducted, carry out Sections 2 and 3 to replace the applicable sensors, valance trim (left hand seat only) and control module covers



The process to replace the left hand side components differs slightly from the right hand side, please ensure the applicable process is followed.

The valance bracket on the right hand seat does not require replacement

Section 2 - Proximity sensor replacement

Left hand side

 Ensure that all leather, brightware, RSE display screens and any trim panels are fully protected to ensure that no damage is caused to any components, please adhere to all instructions within the workshop manual to eliminate damage to the seat rail embellishers

1. Remove the left hand front seat – Refer to workshop manual Rep.Gr 72 Seat frames – Front seat assembly to remove and fit

NOTE: The front seat bolt fixing covers (Figure 11) should be discarded once removed as new parts are supplied as part of this procedure.

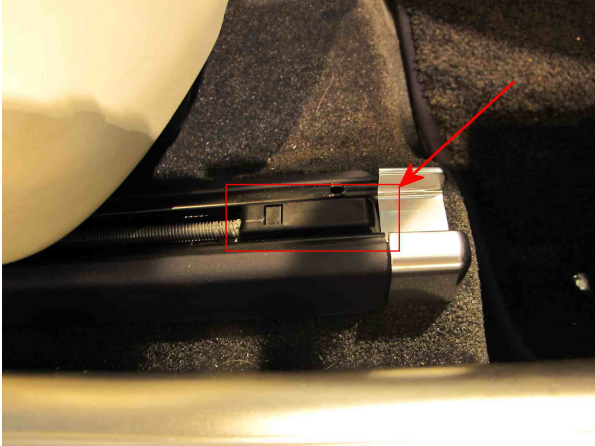


Figure 11

2. To replace the proximity sensor, valance trim and control module cover - Refer to workshop manual Rep.Gr 72 Seat frames - Fronts seat repair stand VAS 6136 to prepare. The repair stand is as shown in Figure 12. The operative should ensure all procedures are followed as detailed to avoid damage to personnel and/or the seat

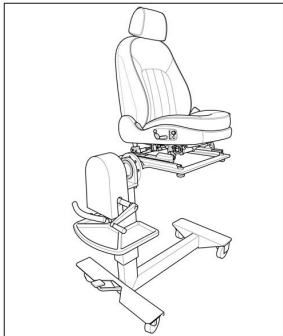


Figure 12

3. Referring to Figure 13, locate the seat control module cover (Point A) and the front seat valance trim bracket (Point B)

- Remove the original seat control module cover and front seat valance bracket and discard - Refer to workshop manual Rep.Gr 72 – Front seat valance – To remove and fit

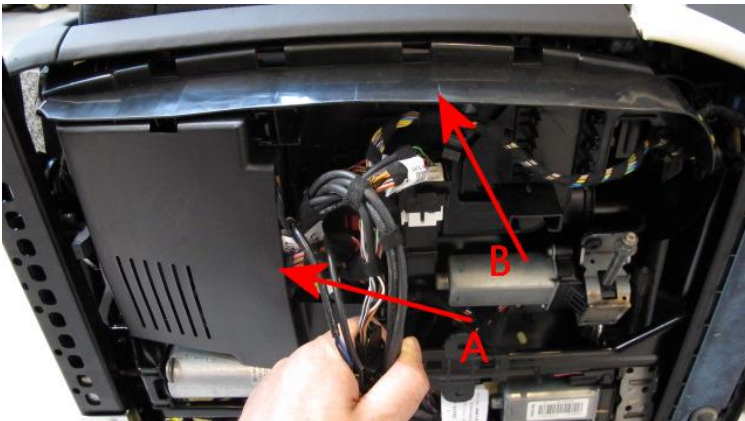


Figure 13

4. Referring to Figure 14 (Point A) cut the cable tie which secures the boom to the sensor bracket

- Undo and remove the screw (Point B) which secures the proximity sensor bracket to the seat rail

- Remove the bracket from the rail

- Using a suitable trim tool, remove the fir tree clip (Point C) from the bracket. **DO NOT** dispose of the fir tree clip as it will be required when refitting

the new sensor

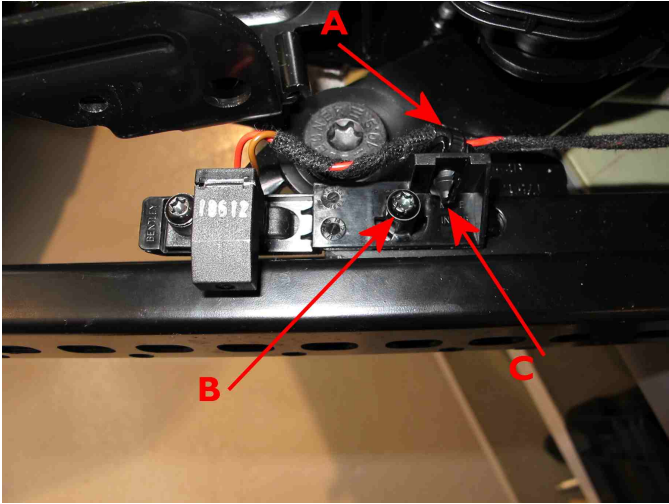


Figure 14

- Remove the two cable ties which secure the loom to the seat rail clips (Figure 15)

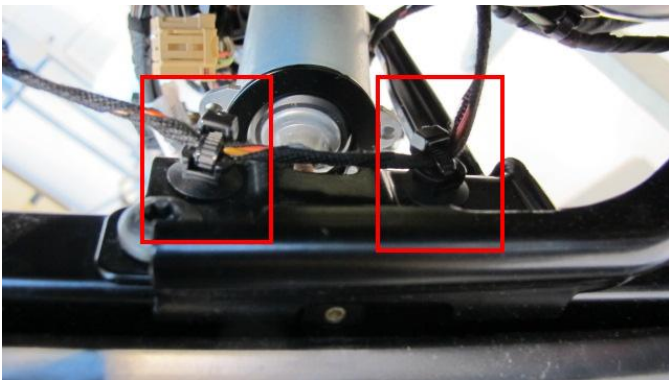


Figure 15



The next part of the process requires the original proximity sensor loom cutting, the measurements provided should only be used as a guide and are **approximate** as loom lengths may vary slightly

- Referring to Figure 16, the cables should be cut as follows:

NOTE: As a guideline and prior to cutting the cables the loom once spliced should be positioned as shown in Figure 22

Red = 110 mm from sensor (approximate)

Brown = 90 mm from sensor (approximate)

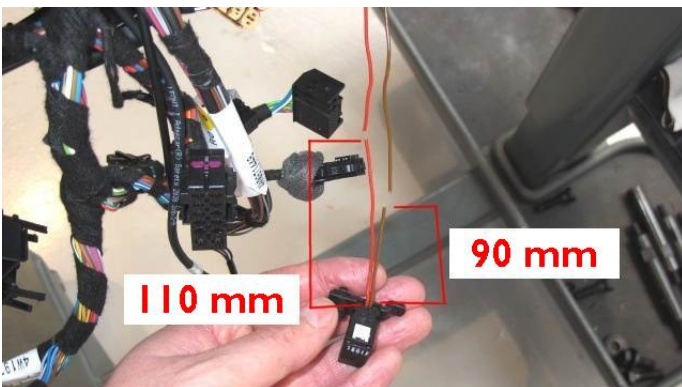


Figure 16

5. Cut the wires of the new replacement proximity sensor to the same length as the original sensor wires

- Referring to Figure 17, remove 14 mm of cable insulator from all four cable ends

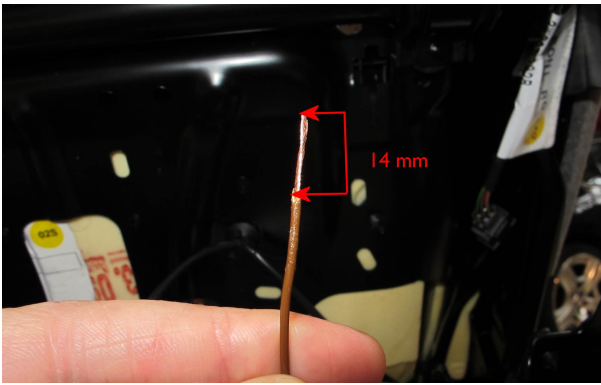


Figure 17

- Fold the conductor of all cut ends to produce a 7mm length (Figure 18)

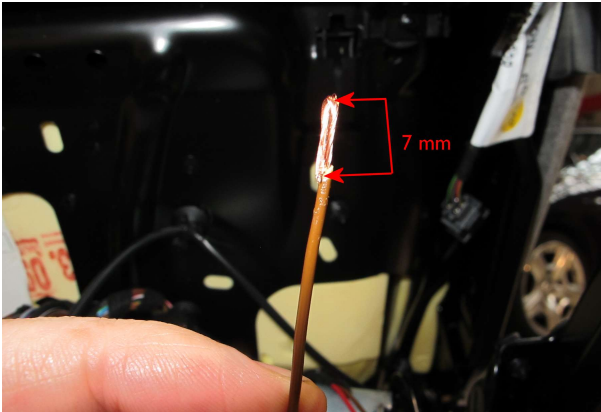


Figure 18

6. Using a red connector insert the cables as Figure 19 into the relevant ends and crimp the connector ends using special tool WT 10078/1, ensure the red crimping jaw of the crimp tool is used, align the jaw so the crimp action is applied to the centre of one half in the splice feral

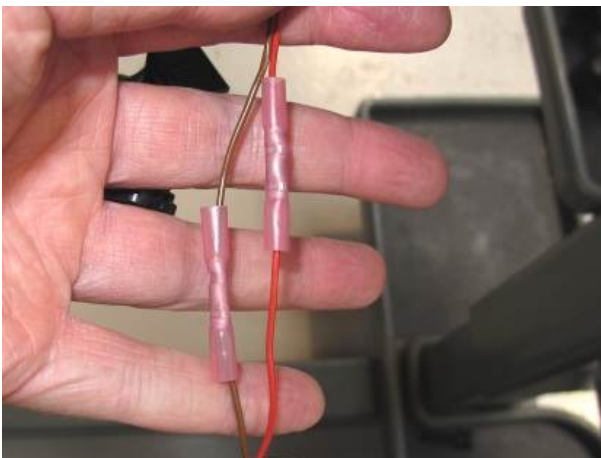


Figure 19

□

Before using the heat gun, the operator must familiarise themselves with the operating instructions. To eliminate any damage to surrounding components ensure all vulnerable areas and other cables within close proximity are suitably protected when using the heat gun. Always wear suitable gloves and eye protection.

- Using heat gun WT10078 or similar carefully heat and shrink both ends of each splice, the splice should be heated from the centre outwards until it is fully sealed which is indicated by the flow of adhesive from both ends Figure 20 shows an example of this

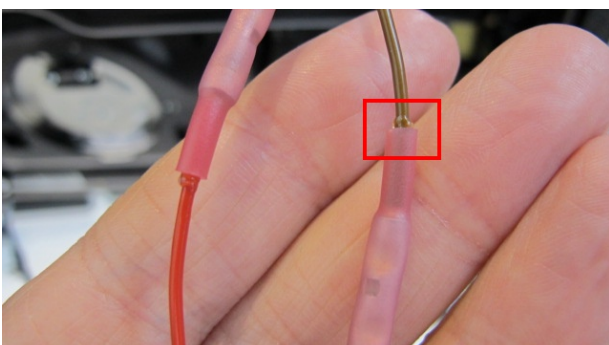


Figure 20

- Insulate both splices and loom using suitable insulation tape
- Referring to Figure 21 (Point A) – secure the sensor to the new bracket using a new screw with the part number N907 321 03
- Refit the original fir tree clip and secure the loom using a new cable tie (Point B)
- Locate the bracket tang and bracket location peg into the seat frame and secure the bracket to the seat frame using a new screw with the part number N907 321 03 (Point C)

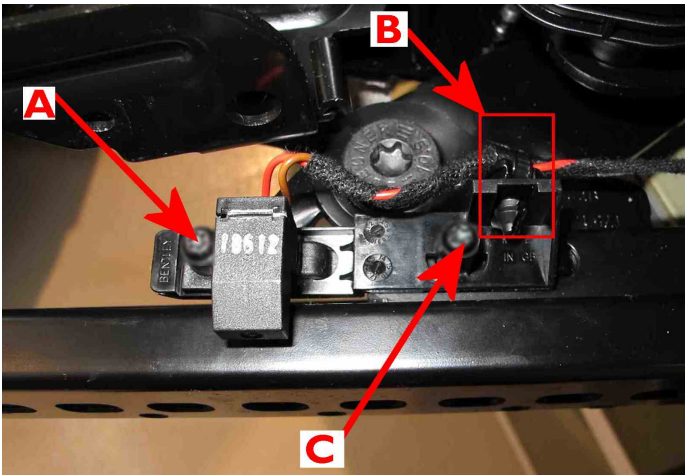


Figure 21

IMPORTANT: The splice connectors should be positioned/stowed within the area shown in Figure 22

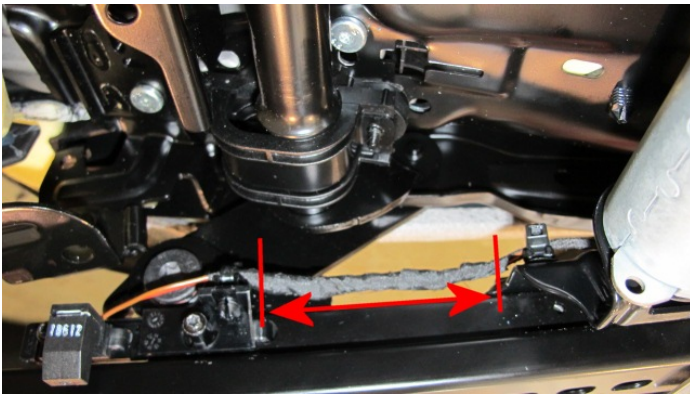


Figure 22

- Cable tie the loom back to its original position as Figure 15

7. Fit the new replacement seat valance bracket and seat control module cover – Refer to workshop manual Rep.Gr 72 – Front seat valance – To remove and fit **CAUTION:** Ensure the valance bracket is located and fully secure as per instructions within the workshop manual before commencing

- Refit the left hand front seat – Refer to workshop manual Rep.Gr 72 Seat frames – Front seat assembly to remove and fit

NOTE: Referring to Figure 23 when fitting the new seat bolt cover ensure the front edge lip (Point A) is located under the seat rail embellisher and push the cover forward.

- Once located and before final fitment, ensure the centre part of the cover is in the position shown at (Point B)
- Finally push down the cover at (point C) a 'click' confirmation will be heard once located correctly

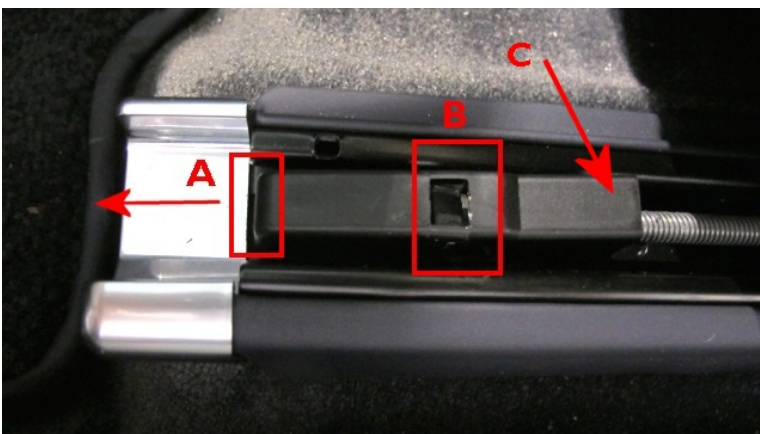


Figure 23

- Once complete carry out Section 3

Proximity sensor replacement

Right hand

 Ensure that all leather, brightware, RSE display screens and any trim panels are fully protected to ensure that no damage is caused to any components, please adhere to all instructions within the workshop manual to eliminate damage to the seat rail embellishers

1. Remove the right hand front seat – Refer to workshop manual Rep.Gr 72 Seat frames – Front seat assembly to remove and fit

NOTE: The front seat bolt fixing covers (Figure 24) should be discarded once removed as new parts are supplied as part of this procedure.

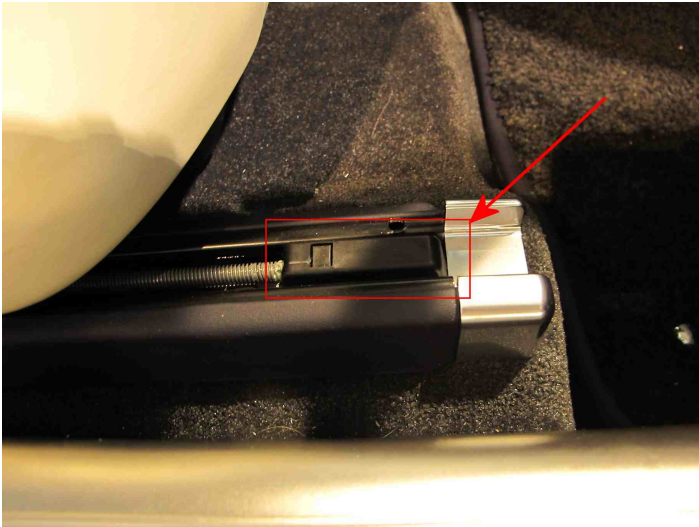


Figure 24

2. To replace the proximity sensor, and control module cover - Refer to workshop manual Rep.Gr 72 Seat frames - Fronts seat repair stand VAS 6136 to prepare the repair stand is as shown in Figure 25. The operative should ensure all procedures are followed as detailed to avoid damage to personnel and/or the seat

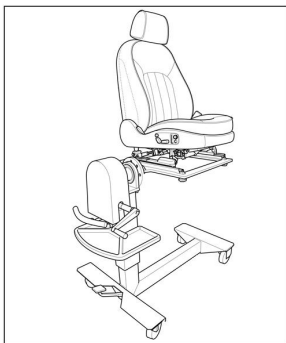


Figure 25

3. Referring to Figure 26, locate the seat control module cover (Point A) - Remove the cover and discard - Refer to workshop manual Rep.Gr 72 – To remove and fit

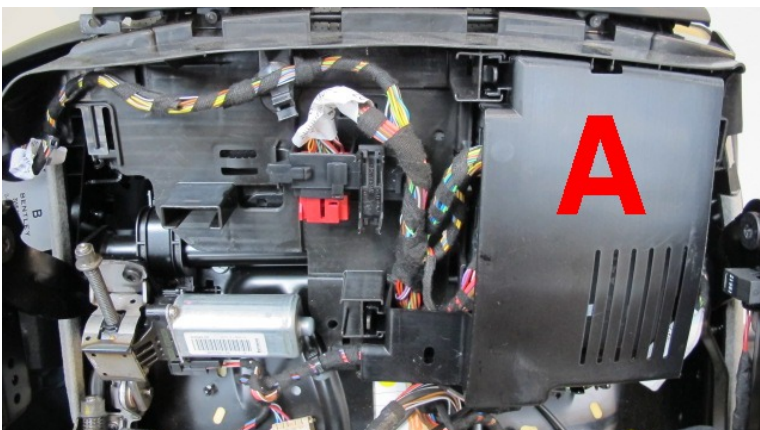


Figure 26

4. Referring to Figure 27, remove and discard the screw which secures the proximity sensor to the seat rail and remove the sensor from the rail

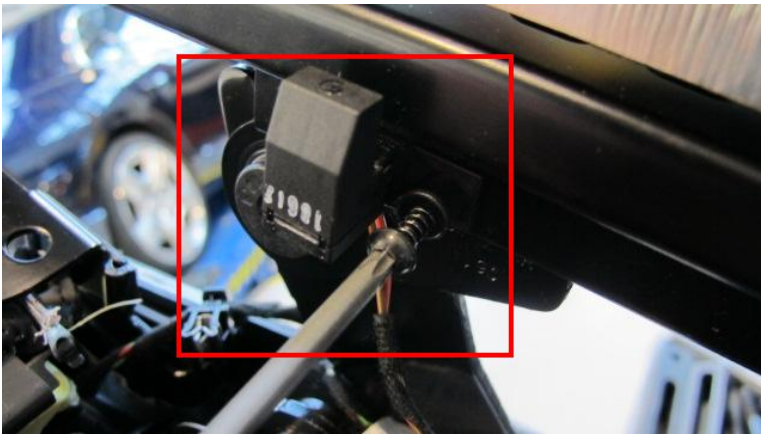


Figure 27

- Remove the two cable ties which secure the loom to the seat rail clips (Figure 28)

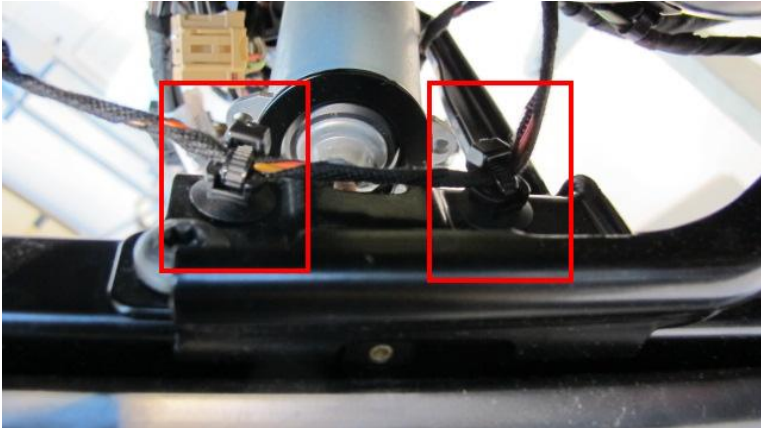


Figure 28



The next part of the process requires the original proximity sensor loom cutting, the measurements provided should only be used as a guide and are **approximate** as loom lengths may vary slightly.

- Referring to Figure 29, the cables should be cut as follows:

NOTE: As a guideline and prior to cutting the cables the loom once spliced should be positioned as shown in Figure 34

Red = 90 mm from sensor (approximate)

Brown = 70 mm from sensor (approximate)

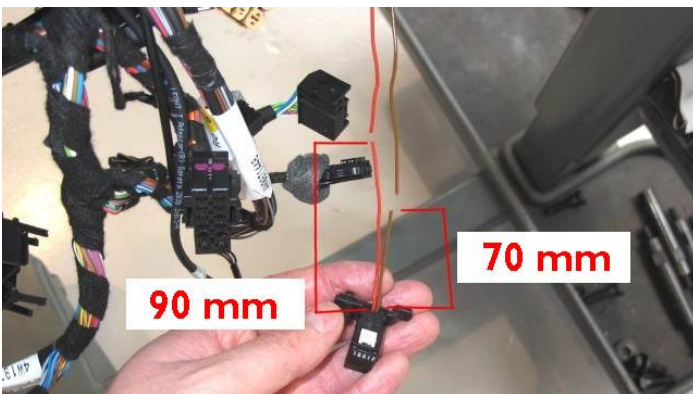


Figure 29

5. Cut the wires of the new replacement proximity sensor to the same length of the original sensor wires

- Referring to Figure 30, remove 14 mm of cable insulator from all four cable ends

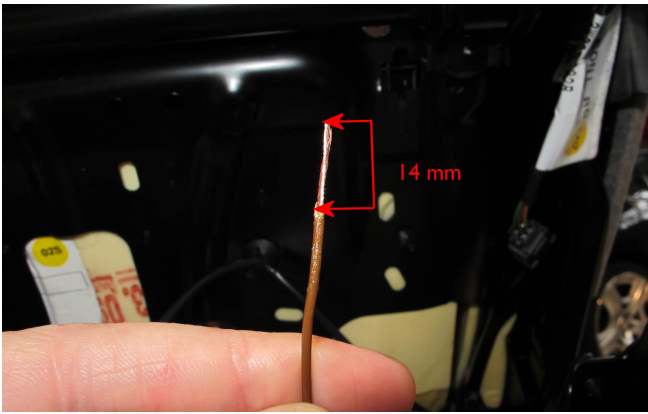


Figure 30

- Fold the conductor of all cut ends to produce a 7mm length (Figure 31)

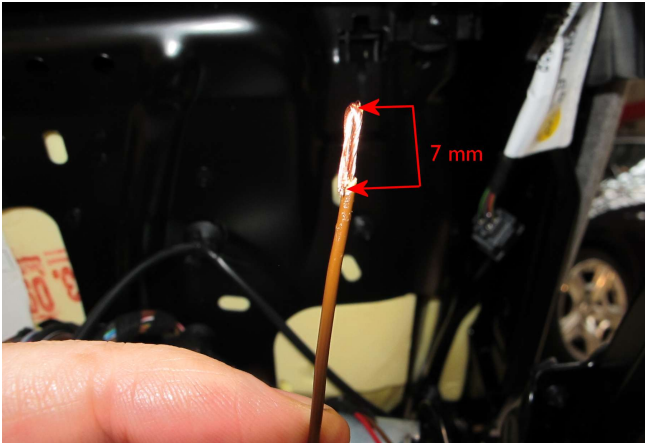


Figure 31

6. Using a red connector insert the cables as Figure 32 into the relevant ends and crimp the connector ends using special tool WT 10078/1, ensure the red crimping jaw of the crimp tool is used, align the jaw so the crimp action is applied to the centre of one half in the splice feral

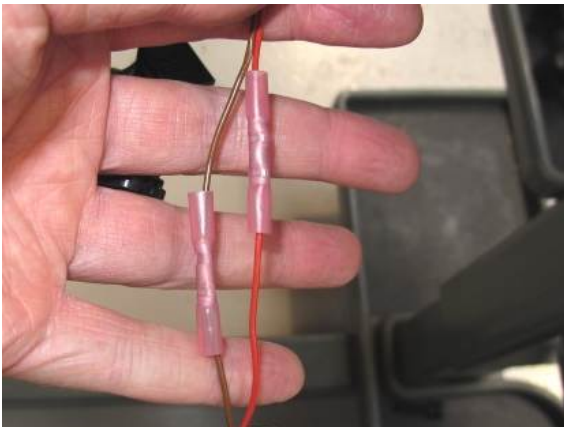


Figure 32

Before using the heat gun, the operator must familiarise themselves with the operating instructions to eliminate any damage to surrounding components, ensure all vulnerable areas and other cables within close proximity are suitably protected when using the heat gun. Always wear suitable gloves and eye protection.

- Using heat gun WT10078 or similar carefully heat and shrink both ends of each splice, the splice should be heated from the centre outwards until it is fully sealed which is indicated by the flow of adhesive from both ends Figure 33 shows an example of this

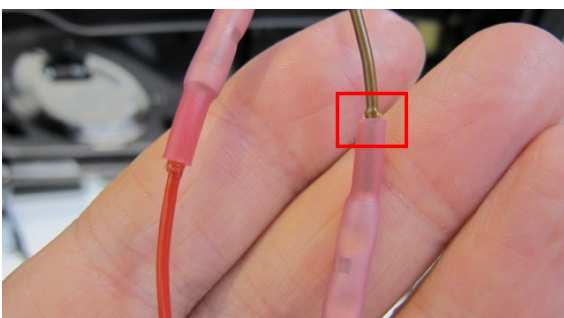


Figure 33

- Insulate both splices and loom using suitable insulation tape
- Referring back to Figure 27 – Locate the sensor tang and push fit the sensor into the seat frame, secure the sensor to the frame using a new screw with the part number N907 321 03

IMPORTANT: The splice connectors should be positioned/stowed within the area shown in Figure 34



Figure 34

- Cable tie the loom back to its original position as Figure 28

7. Locate and secure the seat control module

- Fit the new seat control module cover
- Refit the right hand front seat – Refer to workshop manual Rep.Gr 72 Seat frames – Front seat assembly to remove and fit

NOTE: Referring to Figure 35 when fitting the seat bolt cover ensure the front edge lip (Point A) is located under the seat rail embellisher and push the cover forward.

- Once located, push fit the centre part of the cover (Point B) a 'click' confirmation will be heard once located correctly
- Finally push down the cover at (point C) a 'click' confirmation will be heard once located correctly

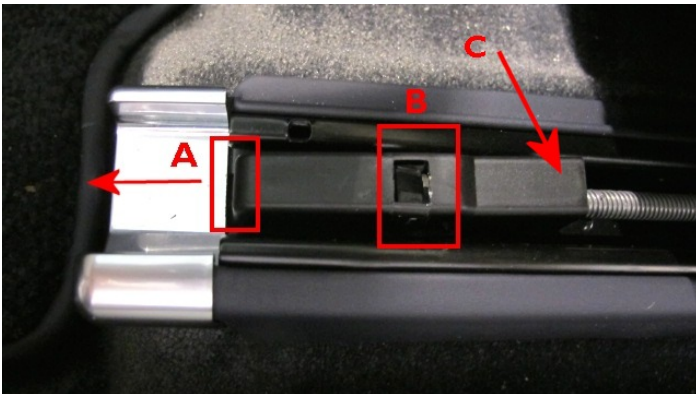


Figure 35

- Once complete carry out Section 3

Section 3 - Proximity sensor confirmation

1. Reconnect the Bentley diagnostic tool VAS 5052A or later approved equipment, to the vehicle On Board Diagnostic (OBD) socket
- Use *Guided Fault Finding* in Offboard Diagnostic Information System to carry out a complete diagnostic sweep of the vehicle, clearing any fault codes generated as a result of performing this campaign
 - Referring to Figure 36 - Navigate to the Block diagram screen - select AIR - 15 - Airbag (Point A)
 - Select 15 – Read measured values (Rep.Gr.69) – (Point B)
 - Select execute (Point C) and follow all on screen prompts

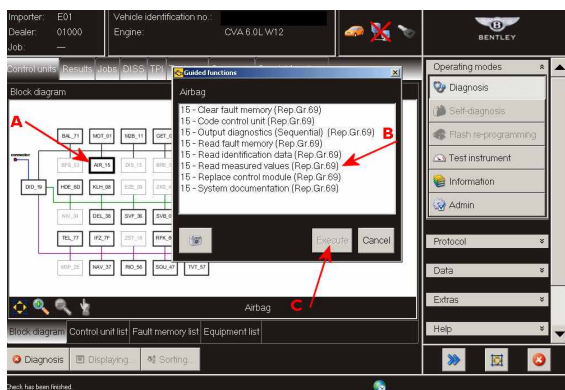


Figure 36

IMPORTANT: The following procedure details how to select and clarify the status the driver and passenger side position sensor and should be used if both sensors were replaced, in the event that only one sensor was replaced it is only a requirement to select and check the relevant sensor (not both)

- Referring to Figure 37 (Point A) - Select **15.1 Status seat position sensor front driver** and **15.2 Status seat position sensor front passenger**

- Select OK (Point B)

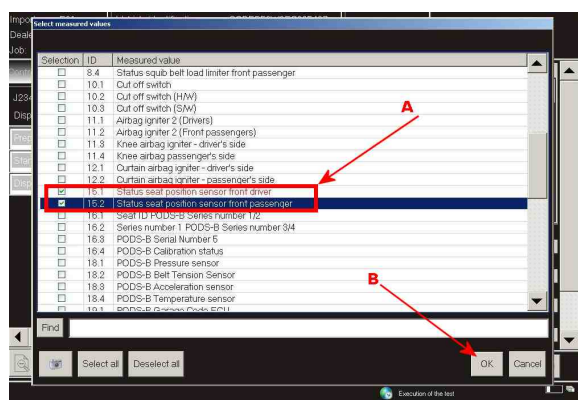


Figure 37

2. Referring to Figure 38 (Point A) use the seat positioning control switch (located on the outer side of the seat base) manoeuvre the applicable seat/s forward until the end of travel

- Select Starting update (Point B) the Value of the front seat should show as **front**

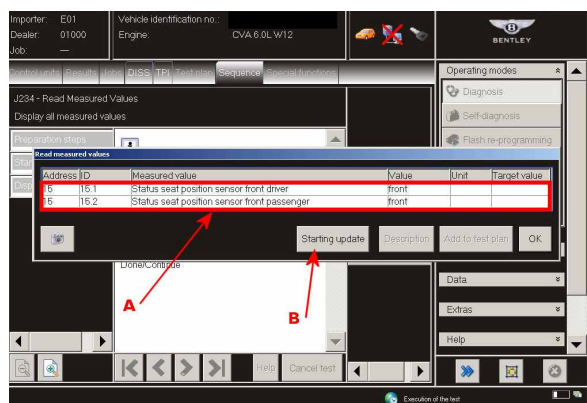


Figure 38

- Using the seat positioning control switch manoeuvre the seat rearwards until end of travel

- Once the seats have travelled rearwards and stopped, select starting update (Point B)

- Referring to Figure 39, the Value status of both seats should now show Rear, on completion of the measured value clarification, follow all on screen prompts to **End of test**

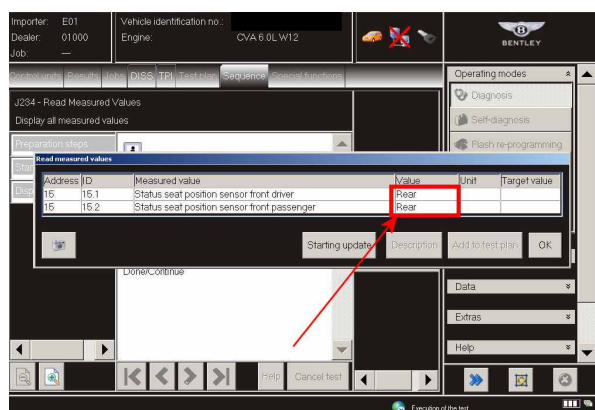


Figure 39

- Place a yellow paint confirmation mark on both the proximity sensors as shown in Figure 9 (right hand) and Figure 10 (left hand)

Identification

Yellow paint completion mark on both of the front seat proximity sensors as shown in Figure 9 (right hand) and Figure 10 (left hand)