

MB-TeX detaches from side bolster of seat cushion cover on door side

Topic number	LI91.18-P-066298
Version	1
Design group	91.18 Seat covers
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Validity	W/S 205 and X/C253 - All MB-TeX (100A, 101A, 130A, 131A, 140A, 160A, 300A, 301A, 320A, 600A, 610A, 621A, 630A, 631A, 641A, 645A, 650A)
Reason for change	
Reason for block	

Complaint:

MB-TeX detaches from side bolster of seat cushion cover on door side

Attachments	
File	Description
Pic.1.JPG	Wire frame working its way through the padding
Pic.2.JPG	Wire frame working its way through the padding
Pic.3.JPG	Seat cover with detached PUR

Cause:

Under severe cyclic tensile stresses the thin PUR finish (functional coating) can tear (Pic.3). The damage profile is not the fault of the customer.

The wire frame in the padding (Pic.1 and Pic.2) can work its way through the padding over time and cause damage to the cover.

Remedy:

Replace padding and cover.

The padding must be modified as follows before installation:

1. Mark both sides in the same way as shown (Pic.4, Pic.5 and Pic.6).
2. Use a cutter to make cuts of approx. 3 cm on left (Pic.7) and right (Pic.8).

The wire frame can dip into these cuts in the foam, relieving the stress on the side bolsters. This increases the strength at the side bolsters.

NOTE: The pictures show padding with seat cushion fore/aft adjustment (SKTV). Padding without SKTV can be modified in the same way.

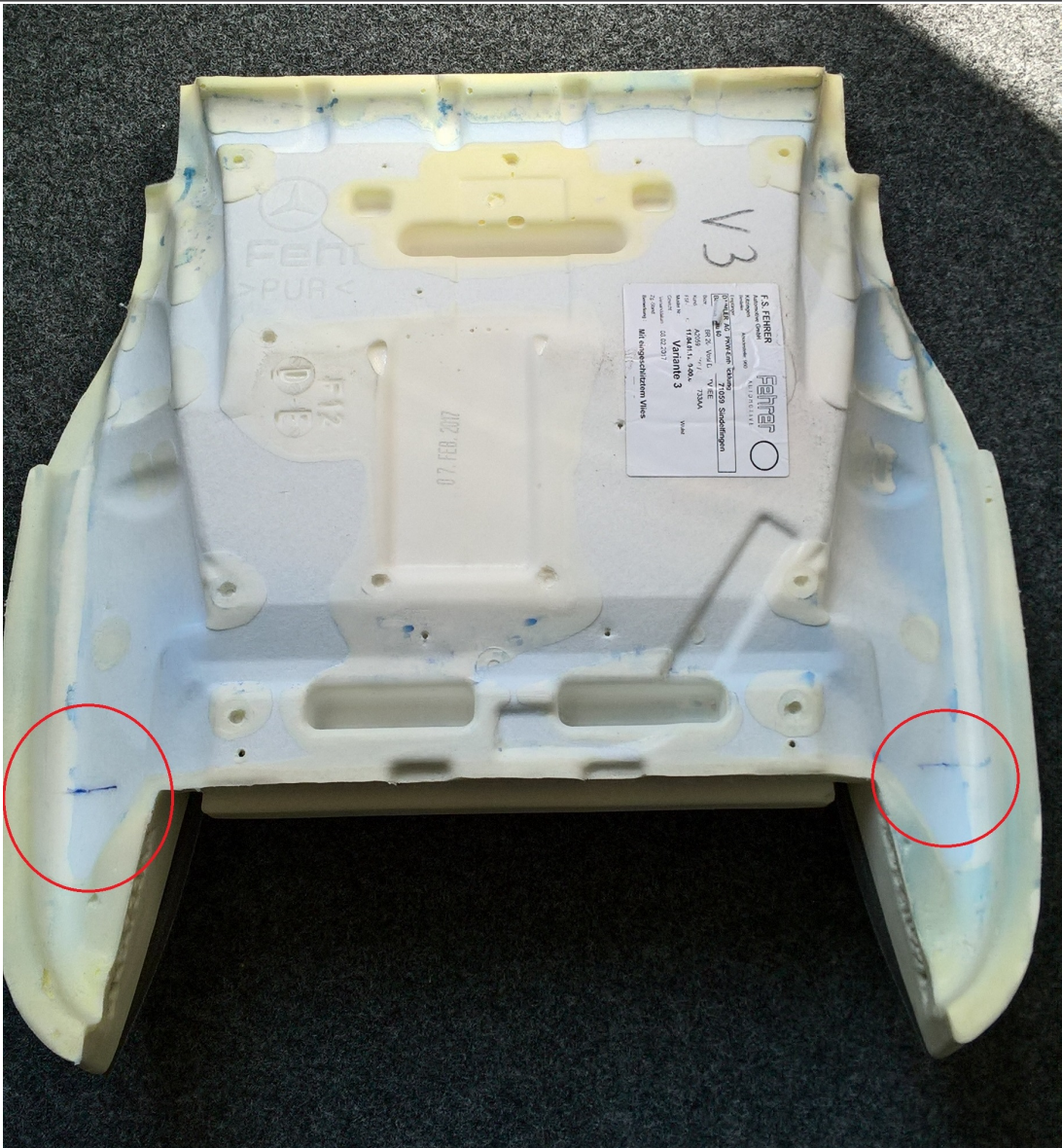
Attachments	
File	Description
Pic.4.jpg	Foam padding, overall view
Pic.5.jpg	Foam padding, cut on left
Pic.6.jpg	Foam padding, cut on right
Pic.7.jpg	Foam padding, cut on left, position
Pic.8.jpg	Foam padding, cut on right, position

XENTRY TIPS

Symptoms
Body / Seat / Seat cover / Chafed through
Body / Seat / Seat cover / Detaches

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			91A04 07	Left front seat cushion cover
			91N04 07	Right front seat cushion cover

Attachments
Pic.4.jpg:



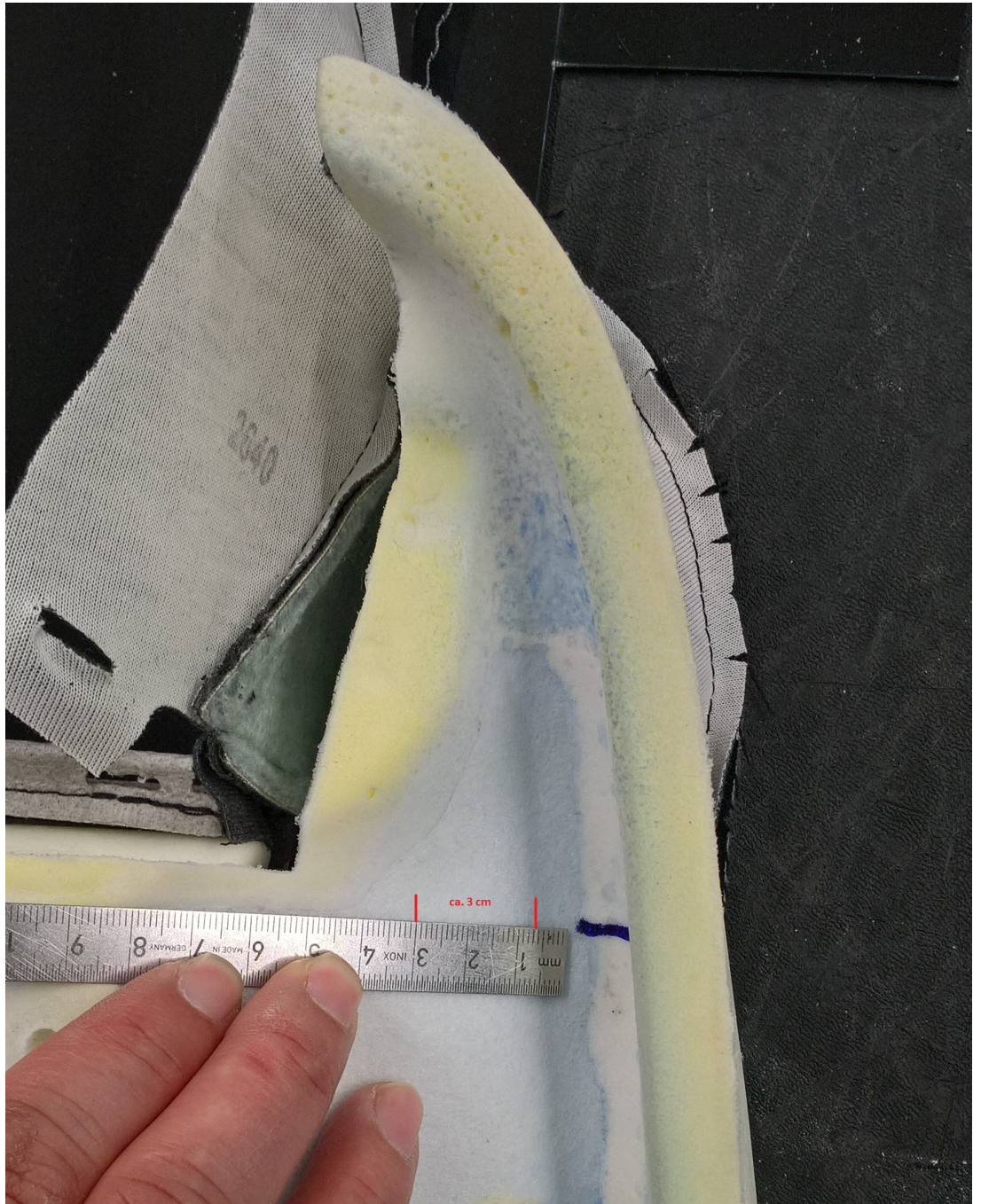
Pic.5.jpg:



Pic.6.jpg:



Pic.7.jpg:



XENTRY TIPS

Pic.8.jpg:

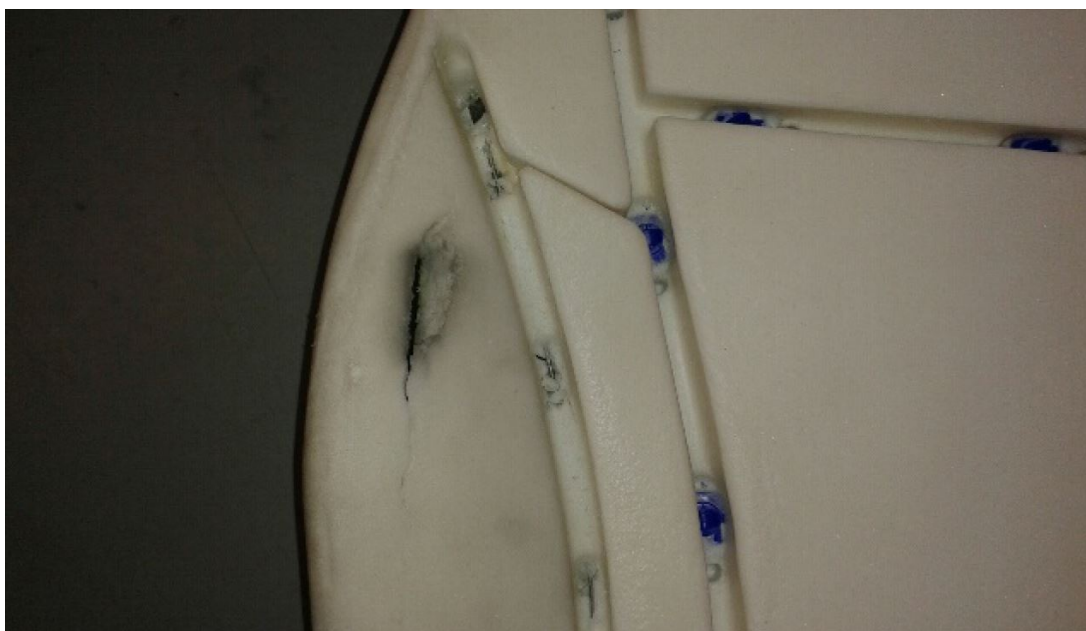


XENTRY TIPS

Pic.1.JPG:



Pic.2.JPG:



XENTRY TIPS

Pic.3.JPG:

