

Front License Plate & Mounting Bracket Installation During PDS

Service Category General

Section Pre-Delivery Service

Market USA

Lexus Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2018	GS F, GS300, GS350, GS450H	

Introduction

The front license plate mounting bracket and self-tapping screws for the 2018 model year GS F/300/350/450h are stored in the luggage compartment of the vehicle. Install the license plate and mounting bracket during Pre-Delivery Service (PDS).

NOTE

This bulletin has three different instructions based on the vehicle type and equipment. Please see specific instructions below for GS F, GS 300/350/450h equipped with the F-Sport package, and GS 300/350/450h without the F-Sport package.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

Front License Plate & Mounting Bracket Installation During PDS

Installation Procedure for GS F

1. Locate the front license plate mounting bracket over the radiator grille.
2. Align holes "A" of the mounting bracket with the dimples on the front bumper cover.

NOTICE

Do NOT drill into the dimples on the front bumper cover.

NOTE

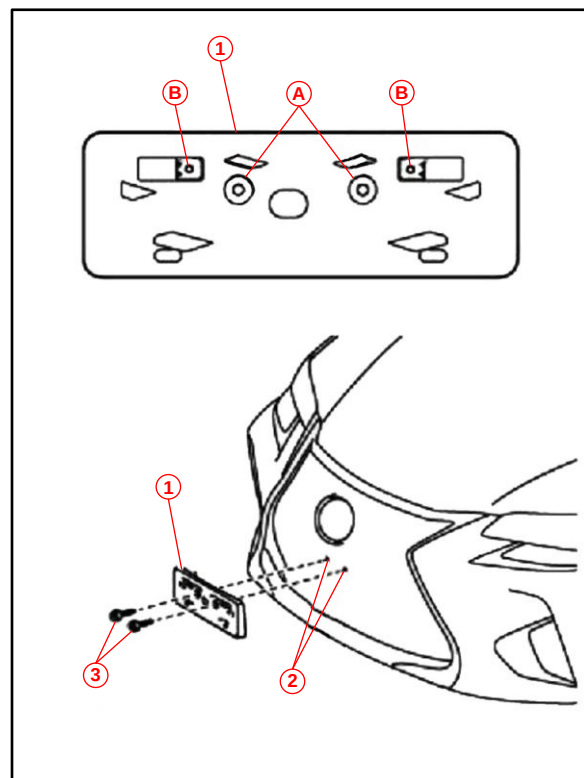
- Holes "A" are used to install the mounting bracket to the bumper cover.
- Holes "B" are used to install the front license plate to the mounting bracket.

3. Install the mounting bracket to the front bumper cover using two self-tapping screws.

NOTICE

Do NOT over-tighten the self-tapping screws.

Figure 1.



1	Mounting Bracket
2	Dimples
3	Self-tapping Screws

Front License Plate & Mounting Bracket Installation During PDS

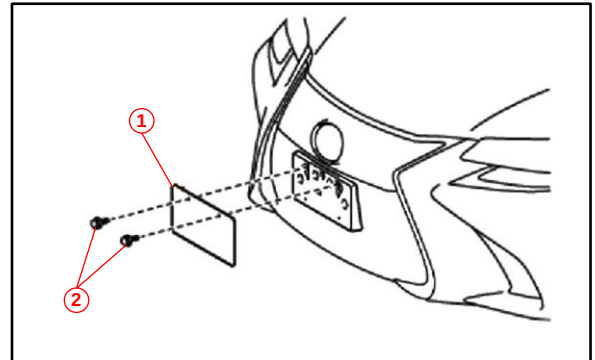
Installation Procedure for GS F (Continued)

4. Install the front license plate to the mounting bracket using two bolts of non-corroding type with the following dimensions as shown:

Nominal Length: 15.0 mm (0.59 in.)

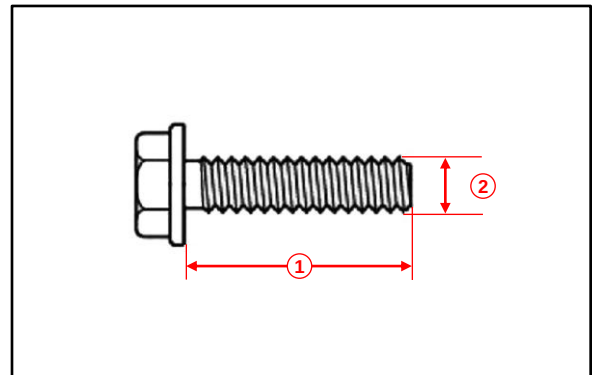
Diameter: 6.0 mm (0.24 in.)

Figure 2.



1	Front License Plate
2	Bolts

Figure 3.



1	Nominal Length
2	Diameter

Front License Plate & Mounting Bracket Installation During PDS

Installation Procedure for GS 300/350/450h With F-Sport Package

1. Locate the front license plate mounting bracket over the radiator grille.
2. Align holes "A" of the mounting bracket with the dimples on the front bumper cover.

NOTICE

Do NOT drill into the dimples on the front bumper cover.

NOTE

- Holes "A" are used to install the mounting bracket to the bumper cover.
- Holes "B" are used to install the front license plate to the mounting bracket.

3. Install the mounting bracket to the front bumper cover using two self-tapping screws.

NOTICE

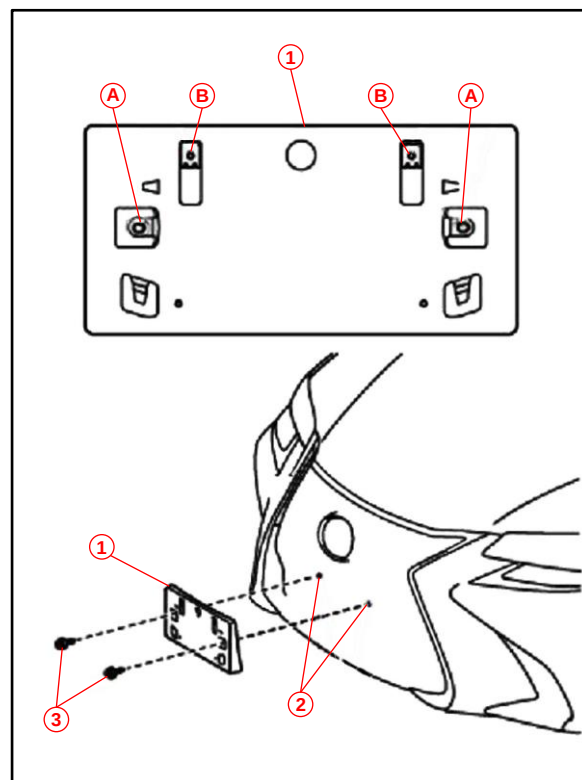
Do NOT over-tighten the self-tapping screws.

4. Install the front license plate to the mounting bracket using two bolts of non-corroding type with the following dimensions (as shown in Figure 3):

Nominal Length: 15.0 mm (0.59 in.)

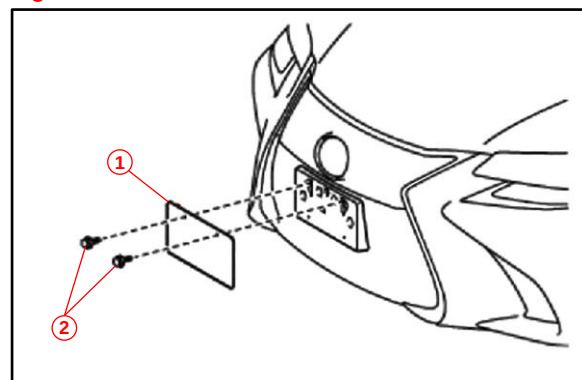
Diameter: 6.0 mm (0.24 in.)

Figure 4.



1	Mounting Bracket
2	Dimples
3	Self-tapping Screws

Figure 5.



1	Front License Plate
2	Bolts

Front License Plate & Mounting Bracket Installation During PDS

Installation Procedure for GS 300/350/450h Without F-Sport Package

1. Locate the front license plate mounting bracket over the radiator grille.
2. Align holes "A" of the mounting bracket with the dimples on the front bumper cover.

NOTICE

Do NOT drill into the dimples on the front bumper cover.

NOTE

- Holes "A" are used to install the mounting bracket to the bumper cover.
- Holes "B" are used to install the front license plate to the mounting bracket.

3. Install the mounting bracket to the front bumper cover using four self-tapping screws.

NOTICE

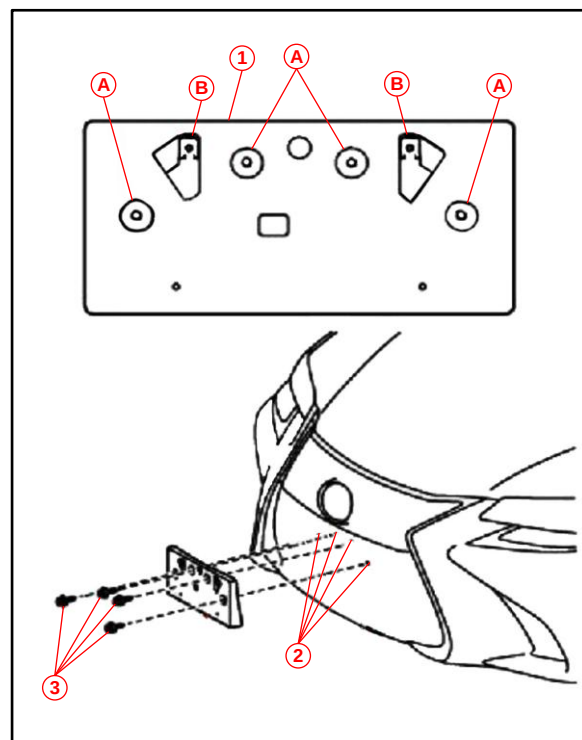
Do NOT over-tighten the self-tapping screws.

4. Install the front license plate to the mounting bracket using two bolts of non-corroding type with the following dimensions (as shown in Figure 3):

Nominal Length: 15.0 mm (0.59 in.)

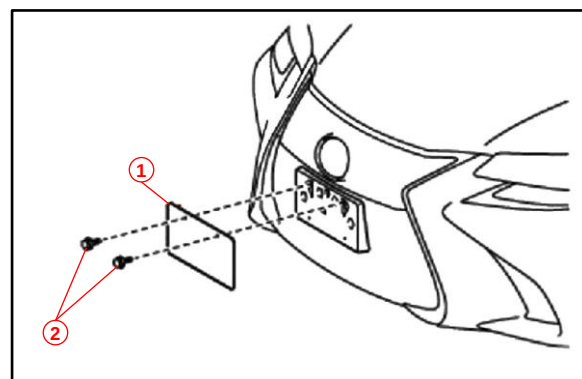
Diameter: 6.0 mm (0.24 in.)

Figure 6.



1	Mounting Bracket
2	Dimples
3	Self-tapping Screws

Figure 7.



1	Front License Plate
2	Bolts