

Reference	SSM73514
Models	Range Rover Velar / L560
Title	L560 - Velar - Front Bumper Recovery Panel Fitment Aid
Category	Body
Last modified	08-Aug-2017 00:00:00
Symptom	108000 Ext. Trim/Accessories
Attachments	L560 Front Bumper - Front Recovery Panel fitment.pdf (L560 Front Bumper - Front Recovery Panel fitment.pdf)

ContentIssue:

L560 - Velar - Front bumper recovery panel does not appear to fit correctly and is misaligned. This concern has been identified by feedback from the Velar Nerve Centre.

Cause:

Incorrect fitment/alignment of the front bumper recovery panel at PDI.

Action:

Follow the fitment aid instructions as detailed below, in addition refer to the fitment aid instruction diagrams in the attached presentation. The text in the slides refer to the instructions below.

- Step 1 - Present recovery panel to lower bumper assembly, flat and level. Simultaneously apply force to both left and right hand side of panel in the orientation of the arrow until the clips are fully engaged and audible click is heard.
- Step 1a. Apply a rearward force at the points marked by the orientation arrows. This action must be carried out before fixings 1 and 2 are secured in order to make sure that the circular profile of the Front Recovery Panel is copying the profile of the Front Bumper lower interface. This is to ensure that the two parts are as flush as possible after fitting.
- Follow the numerical order shown below.
Before securing fixings 1 and 2, please refer to Step 1a

Technicians - Please rate this SSM and provide comments so that future communications can be improved.

1 = Poor – Basic information provided – The SSM does not help me resolve the customer concern.

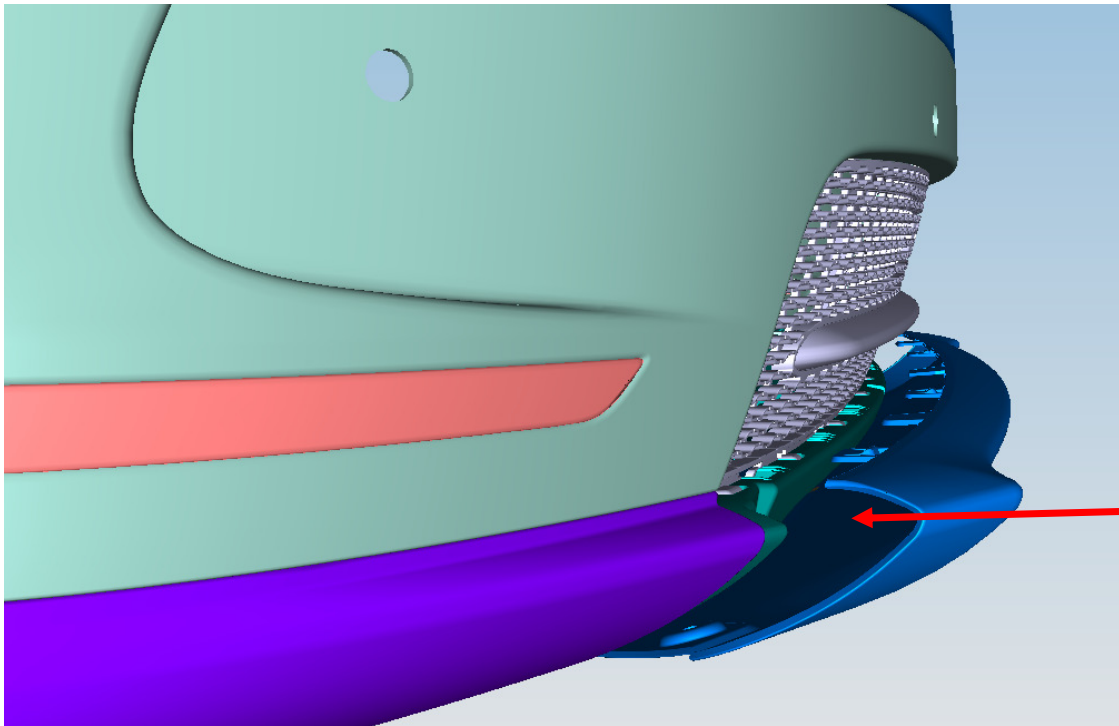
3 = Average – Adequate information provided – The SSM partially helps me resolve the customer concern.

5 = Excellent – All required information provided to resolve the customer concern.

L560 - Velar Front Bumper Front Recovery Panel Fitting

Fitment finesse for correct profile

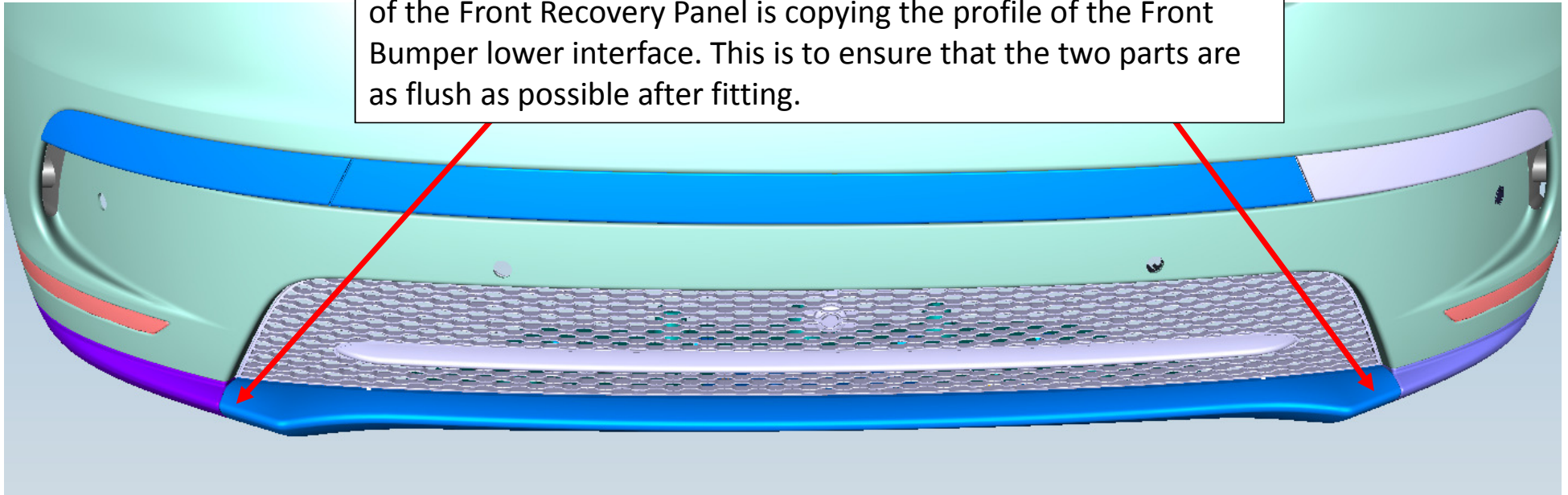
Step 1 – Fitting of the Front Recovery Panel



Step 1. Present recovery panel to lower bumper assembly, flat and level. Simultaneously apply force to both left and right hand side of panel in the orientation of the arrow until the clips are fully engaged and audible click is heard.

Step 1a – Before securing fixings 1 and 2

Step 1a. Apply a rearward force at the points marked by the orientation arrows. This action must be carried out before fixings 1 and 2 are secured in order to make sure that the circular profile of the Front Recovery Panel is copying the profile of the Front Bumper lower interface. This is to ensure that the two parts are as flush as possible after fitting.



Step 2 – Securing the 4 fixings underneath

Follow the numerical order shown below.

Before securing fixings 1 and 2, please refer to the previous slide.

