

Advanced Technical Information

9X1
1702 6128

6

This ATI replaces ATI Group 6, #1501,
dated 09-16-15.

Convertible Top Rear Window Frame

Vehicle Type: **9X1 Convertible**

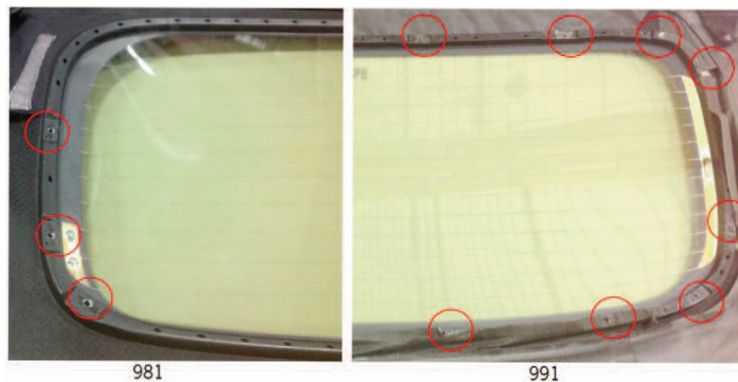
Model Year: **All**

Condition:

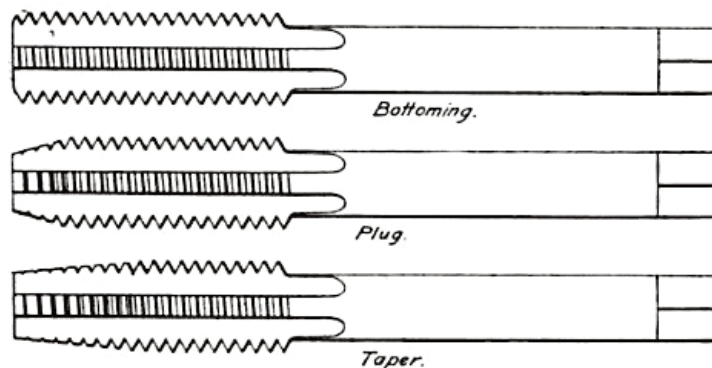
REVISION HISTORY		
Revision	Date	Purpose
1	04/26/17	Removal of "An M6 x .80 tap will be required." on page 2.

Information: The frame of the rear window on replacement tops have holes that need to be tapped. These are the holes for securing the window to the mounting frame in the vehicle.

Work Procedure: An example of hole locations needing to be tapped can be seen for a 981 and 991 in the photos below (other half of window is same).



NOTE: It is necessary to use a tap that will not go too deep into the hole or the window will break. A bottoming tap is the best choice of tap to use.



Work Procedure: A plug or taper tap can contact the glass and break it before the hole is completely tapped.
(cnt'd)

It is also wise to use the screws as a depth gauge and mark the tap just short of the depth of the screw.



Reference: WM612855 Replacing convertible top covering

Dealership Distribution Routing	Service Manager	_____	Shop Foreman	_____	Service Technician	_____	_____	_____	_____
	Asst. Manager	_____	Warranty Admin.	_____	Service Technician	_____	_____	_____	_____

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