	Warranty Bulletin 2017-09	Issued Date June 22, 2017
(KIA)	Subject SC147 Claims Processing Procedures	(Update September 1, 2017)

This Warranty Bulletin accompanies TSB SC147 Theta II Engine Inspection and/or Replacement and is provided to dealers for specific guidance with claim administration and processing of SC147 warranty claims and covers the following repair scenarios:

- 1. Engine Inspection Result: NO PASS (engine replacement needed)
- 2. Engine Inspection cannot be completed (engine replacement needed)
- 3. Engine Inspection Result: **PASS** (no engine-related issues identified no engine replacement needed)
- 4. Engine Inspection Result: **PASS** (a different engine-related issue is identified engine replacement needed)

Recall Documentation

Documents pertaining to SC147 can be found on KDealer>Fixed Operations under the Recall & Service Campaigns tab as shown below, other than the Technical Service Bulletin which is available on KGIS:

SUMER AFFAIRS CUSTOMER 360	EXPRESS SERVICE PARTS & ACCESSORIES SERVICE & PARTS MKT RECALL & SERVICE CAMPAIGNS WARRANTY KSRP TECHLINE				
ed Ops > Recall & Service Campaigr	is ≻ Theta II Engine Safety Recall – SC147				
Recall & Service Campaigns Iome	Theta II Engine Safety Recall – SC147 This section has been developed to provide Kia dealers with information and resources in support of the Theta				
Recalls & Service Campaigns	 II Engine Safety Recall Campaign (SC147) to inspect, and if necessary, replace the engine long block assembly on the following vehicles: 				
Campaign Documents	 All 2011-2013 MY Optima vehicles equipped with the 2.4L Gasoline Direct Injection (GDI) and 2.0I 				
Theta II Engine Safety Recall - SC147	Turbocharged GDI (T-GDI) engines produced from August 12, 2010 through September 27, 2013				
	Please make certain the appropriate personnel in your dealership are familiar with the details of this recall to ensure proper responses to customer inquiries and requests to have the recall performed on their vehicles. This Safety Recall represents an opportunity for your service department to deliver an exceptional service experience (e.g. flexible service appointment process, car wash and vacuum and timely service).				

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Authorization of Claims Processing for SC147

Please see the table below for specific handling procedures regarding SC147 claim authorization:

	Scenario	Description	Action Required
1	Campaign - TSB # SC147 Case for Warranty Authorization TEST- NO PASS	Engine Test Completed – NO PASS R&R Engine	No TL PWA or involvement needed – claim will be auto-approved if a NO PASS test record is received via KDS "Special Inspection" feature.
2	Campaign - TSB # SC147 Case for Warranty Authorization NO TEST	Engine test cannot be completed due to engine seizure or other engine failure (won't run long enough to complete the test)	 TL PWA required for all dealers – Video of condition required* Video requirement examples below are for illustration purposes, individual requirements will vary based upon the condition reported: Video should be continuous and show the VIN (most convenient VIN plate) and pan to show the engine condition For engine seizures, attempt to turn over engine with breaker bar in video For hole in engine block, show hole in video For engine smoking condition (piston ring sealing), show smoke in video.
3	Campaign - TSB # SC147 Case for Warranty Authorization TEST PASS- OTHER CONDITION	Engine Test Completed – PASS , but other engine condition requires engine replacement	 TL PWA required for all dealers- Video of condition required* The requirements for NO TEST to obtain authorization will apply The claim should be submitted as NO PASS engine replacement
4	Engine Replacement AFTER SC147 Recall is Completed	Engine Replacement Required but SC147 Inspection already completed from prior visit	 TL engine PWA process applies to all dealers regardless of DSA status. Repairs will be performed using SC147 Parts (QQK Engine Part) & Labor Operation code for engine replacement (no test) Warranty Claim will be submitted under additional campaign SC147A (VIN will be added based upon TL PWA approval)

*KDS Video Capture & Upload Process is available on the KGIS News Center, as well as the SC147 section of KDealer.com.



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SC147 Warranty claim information:

Please note Optima engine part number updates

Model	Claim Type	Causal P/N	Qty.	Test Result	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.				
					(SC147) Engine Noise Inspection PASS	171A29I1	0.7 M/H	26300 35504	1				
					& LOF		11/1/1	21513 23001	1				
				PASS	S (SC147) Engine Noise			26611 2G050QQK	1				
					Inspection PASS, Dipstick	171A29I0	0.7 M/H	26300 35504	1				
					Replacement, & LOF			21513 23001	1				
								21111 2GK50QQK	1				
					(SC147)			21111 2GK70QQK	1				
					2.4L GDI Engine Noise			(AT) 23311 25050	1				
					Inspection	171A29R0	8.5	(MT) 23231 25200					
					NO PASS, & Engine		M/H	(11-13MY) 21101 2GK05QQK <u>or</u> 21101 2GK14QQK	1				
				NO	Replacement			(14MY) 21101 2GK06QQK					
				PASS	(SC147) <u>2.0T-GDI</u> Engine Noise Inspection NO PASS,	171A29R1	8.8 M/H	21111 2GK60QQK	1				
								21111 2GK70QQK	1				
	Opt							(AT) 23311 25050	1				
Opt.		23060						(MT) 23231 25200					
(QF)	R	2G400	0					(11-13MY)					
					& Engine			21101 2GK07QQK or 21101 2GK15QQK	1				
							Replacement			(14MY)			
								21101 2GK08QQK					
								21111 2GK50QQK	1				
									(00147)			21111 2GK70QQK	1
					(SC147) 2.4L GDI			(AT) 23311 25050	1				
					Engine	171A29R2	8.1 M/H	(MT) 23231 25200					
					Replacement Only			(11-13MY) 21101 2GK05QQK or					
					Only			21101 2GK14QQK	1				
				NO				(14MY) 21101 2GK06QQK					
				TEST				21101 2GK60QQK	1				
								21111 2GK70QQK	1				
					(SC147)			(AT) 23311 25050					
					<u>2.0T-GDI</u>	474 400 000	8.4	(MT) 23231 25200	1				
					Engine Replacement	171A29R3	M/H	(11-13MY)					
					Replacement Only			21101 2GK07QQK <u>or</u> 21101 2GK15QQK	1				
								(14MY) 21101 2GK08QQK					



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Model	Claim Type	Causal P/N	Qty.	Test Result	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.				
					(SC147) Engine Noise Inspection PASS	17104411	0.7 M/H	26300 35504	1				
					& LOF		101/11	21513 23001	1				
				PASS	(SC147) Engine Noise			26611 2G050QQK	1				
					Inspection PASS,	17104410	0.7 M/H	26300 35504	1				
					Dipstick Replacement, & LOF			21513 23001	1				
					(SC147)			21111 2GK50QQK	1				
					2.4L GDI Engine Noise			21111 2GK70QQK	1				
					Inspection	171044R0	8.5 M/H	(AT) 23311 25050	1				
					NO PASS, &			(MT) 23231 25200	<u> </u>				
	B 23060			NO PASS	Engine NO Replacement			21101 2GK05QQK or 21101 2GK14QQK	1				
					SS (SC147) <u>2.0T-GDI</u> Engine Noise			21111 2GK60QQK	1				
Opt.		23060						21111 2GK70QQK	1				
(TF)	R	2G400	2G400	2G400	0	U	0		Inspection	171044R1	8.8 M/H	(AT) 23311 25050	1
						NO PASS, & Engine			(MT) 23231 25200	<u> </u>			
					Replacement			21101 2GK07QQK or 21101 2GK15QQK	1				
								21111 2GK50QQK	1				
					(SC147) 2.4L GDI			21111 2GK70QQK	1				
							Engine	171044R2	8.1 M/H	(AT) 23311 25050	1		
					Replacement			(MT) 23231 25200					
				NO	Only			21101 2GK05QQK or 21101 2GK14QQK	1				
				TEST				21111 2GK60QQK	1				
					(SC147) 2.0T-GDI			21111 2GK70QQK	1				
					Engine	171044R3	8.4 M/H	(AT) 23311 25050	1				
					Replacement Only			(MT) 23231 25200					
					Only			21101 2GK07QQK or 21101 2GK15QQK	1				



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Model	Claim Type	Causal P/N	Qty.	Test Result	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.			
					(SC147) Engine Noise	171A30I1	0.7	26300 35504	1			
					Inspection PASS & LOF	111/13011	M/H	21513 23001	1			
				PASS	(SC147) Engine Noise			26611 2G050QQK	1			
					Inspection PASS, Dipstick	171A30I0	0.7 M/H	26300 35504	1			
					Replacement, & LOF			21513 23001	1			
								21111 2GK50QQK	1			
					(00117)			21111 2GK70QQK	1			
					(SC147) <u>2.4L 2WD</u>			(AT) 23311 25050 (MT) 23231 25200	1			
					Engine Noise Inspection	171A30R0	8.5 M/H	(12-13MY) 21101 2GK09QQK				
					NO PASS, &			(14MY ULEV)	1			
					Engine Replacement			21101 2GK10QQK	1			
								(14MY ULEV or SULEV)				
				NO				21101 2GK11QQK				
				PASS				21111 2GK50QQK	1			
	Ser 24020			(00117)			21111 2GK70QQK	1				
					(SC147) <u>2.4L AWD</u> Engine Noise Inspection NO PASS, & Engine Replacement	171A30R1	8.7 M/H	(AT) 23311 25050 (MT) 23231 25200	1			
								(MT) 23231 23200 (12-13MY)	1			
Sor.		21020 2G010						21101 2GK09QQK				
(XMa)	R		0					(14MY ULEV)				
								21101 2GK10QQK (14MY ULEV or				
											SULEV)	
								21101 2GK11QQK				
					(SC147) <u>2.4L 2WD</u> Engine Replacement		8.1 M/H	21111 2GK50QQK	1			
								21111 2GK70QQK (AT) 23311 25050	1			
								(MT) 23231 25200	1			
								(12-13MY)				
						171A30R2		21101 2GK09QQK				
					Only			(14MY ULEV) 21101 2GK10QQK	1			
					-			(14MY ULEV or	1 .			
								SULEV)				
				NO TEST				21101 2GK11QQK 21111 2GK50QQK	1			
				1231				21111 2GK70QQK	1			
								(AT) 23311 25050				
					(SC147) 2.4L AWD			(MT) 23231 25200	1			
					Engine	171A30R3	8.3 M/H	(12-13MY) 21101 2GK09QQK				
					Replacement Only			(14MY ULEV)				
					Crity			21101 2GK10QQK (14MY ULEV or	1			
								SULEV)				
								21101 2GK11QQK				



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Model	Claim Type	Causal P/N	Qty.	Test Result	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.							
					(SC147) Engine Noise	47404514	0.7	26300 35504	1							
					Inspection PASS & LOF	17104511	M/H	21513 23001	1							
				PASS	(SC147) Engine Noise			26611 2G050QQK	1							
					Inspection PASS,	17104510	0.7 M/H	26300 35504	1							
					Dipstick Replacement, & LOF			21513 23001	1							
					(SC147)			21111 2GK60QQK	1							
					2.0T-GDI 2WD Engine Noise			21111 2GK70QQK	1							
					Inspection	171045R0	7.8 M/H	(AT) 23311 25050	1							
				NO PASS	NO PASS, &			(MT) 23231 25200] '							
	23				Engine Replacement			21101 2GK13QQK	1							
Spo.		23060						21111 2GK60QQK	1							
(SL)	R	2G400		0					0	0		2.0T-GDI AWD Engine Noise			21111 2GK70QQK	1
										171045R1 8.2 MH	8.2	(AT) 23311 25050				
					NO PASS, &			(MT) 23231 25200	1							
						Engine Replacement			21101 2GK13QQK	1						
					(SC147)			21111 2GK60QQK	1							
					2.0T-GDI 2WD		7.4	21111 2GK70QQK	1							
					Engine	171045R2	M/H	(AT) 23311 25050	1							
					Replacement Only			(MT) 23231 25200								
				NO	Only			21101 2GK13QQK	1							
				TEST	(SC147)			21111 2GK60QQK	1							
					2.0T-GDI AWD	47404550	7.8	21111 2GK70QQK	1							
					Engine	171045R3	MH	(AT) 23311 25050	1							
					Replacement Only			(MT) 23231 25200 21101 2GK13QQK	1							
					-			ZHUTZGKI3QQK	1							



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Sublet Expenses that are allowed on SC147 Claims for Engine Replacement:

Sublet Type	Sublet Type Description	Sublet Type Policies/Requirements	Sublet Limits
X1	Other	Reimbursement for 5 quarts of oil when completing the "LOF" portion of the inspection process. Please see oil type usage policy information below.	\$16.50
X2	Engine Oil Top Off	Reimbursement for up to 2 quarts of oil to complete initial engine inspection (if necessary). Please see oil type usage policy information below.	\$6.60
X3	Engine Oil Reimbursement	Reimbursement for additional oil necessary when completing "Engine R&R". (May only be claimed with Engine R&R claim). Please see oil type usage policy information below.	\$19.80
X4	Carrying Cost Reimbursement	To Be Determined (this Warranty Bulletin will be updated in the near future)	TBD
T2	Towing	Any towing expense related to a SC147 repair can be submitted as a sublet. A copy of the tow bill must be attached to the repair order hard copy. Tow bill must indicate miles towed, VIN, customer name location of pick-up and total cost.	\$1000
RX	Rental Cars	Safety concern rental type- A WRTY115 Form is NOT needed for SC147 rental claims nor is DPSM authorization required. However, RO, rental car invoice, copy of Parts Order Invoice Screen and Parts Availability Inquiry Screen will need to be attached to the claim prior to submission.	\$5000

Additional Policy Information for SC147 claims:

- <u>Additional Engine Related Components:</u> If replacement of any engine related components is needed to complete the inspection in addition to consequential damage from engine failure (i.e., intake manifold, exhaust manifold, muffler gaskets, turbocharger, turbocharger oil feed lines, gaskets, starter, etc.), these components should be covered (Warranty or Goodwill) using a separate claim under a new line using the same Repair Order.
- <u>Additional Diagnostic or Repair Time</u>: Additional time for "extraordinary" circumstances (i.e., seized engine removal, damaged components, etc.) is allowed and should be claimed following normal service policy procedures as described in Section 9.5.4 of the Service Policies & Procedure Manual. A separate claim under a new line on the same Repair Order with the additional time will be needed to process the claim, as well as valid punch times.

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- Engine Core Handling: As described in TSB SC147 and Parts Bulletin 20-201-002, the engine starter ear, etched with the engine serial number, will need to be returned for core credit. It is NOT necessary to create a "core pre-claim" in the WebDCS for SC147 engine replacement claims. Additionally, engine cores must be held for a minimum of 5 days after claim paid date as they may be requested for special return by KMA staff who will directly contact your dealer Service and/or Parts Manager. You may discard engine cores <u>5 days after claim paid date</u> if the engine core is not requested by KMA.
- <u>Trained Technician Requirements</u>: There are no technician training requirements for completing the initial engine inspection using the KDS. However, regular trained technician training requirements will apply for SC147 when engine replacement is necessary.
- <u>Oil Type Usage</u>: The SC147 recall repair claim compensates dealers for the use of Kia sourced Mobil or Total conventional engine oil. Customer requests for use of synthetic oil are not covered by this recall and any incremental expense associated with the use of synthetic oil is not reimbursable.
- <u>Engine Coolant Usage</u>: The SC147 recall repair claim compensates dealers for use of Kia Long Life Coolant used to top off the engine cooling system when the coolant is not fully recoverable after engine replacement using part number UM040 CH012.
- <u>Salvage and/or Branded Title Vehicle Coverage</u>: The SC147 safety recall applies to vehicles with salvage and/or branded titles and inspection procedures in the TSB should be followed if the vehicle is being driven by a retail customer. Please contact your DPSM for any special circumstances or situations.
- <u>Vehicle Storage Cost Reimbursement:</u> Vehicle Storage Costs incurred due to vehicle storage due to delays associated with the completion of SC147 may be reimbursable by KMA. Please contact your DPSM to initiate a Storage Cost Reimbursement Request.
- <u>Carrying Cost Reimbursement</u>: Used vehicles in dealer stock that are included in the SC147 safety recall and incurred carrying costs from 5/26/17 until either (a) inspection test completion with a PASS result or (b) engine replacement due to a NO PASS result or other engine issue necessitating engine replacement may be eligible for a carrying cost reimbursement. KMA is developing a claim process for this reimbursement and will update this Warranty Bulletin with further details in the near future.

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SC147 Claim Submission Requirements

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	Safety • Tools • 🕜 •							+USER PROFILE +HELP +LOS
KIA							S DEALER CA137 Q	USER Eugene Lee 🖂 HESSAG
KMA Internal Parts	Service Sales	Campaigns T	ransportation Admin	Common				
Service 00	🛥 🔋 Recall/Campaign Clai	im Edit						
Warranty Claim Type Validatio	<< Warranty Claim Entry Inquiry							
Warranty Claim Entry								
Warranty Claim Entry And Inquiry	Labor Time Standard (LTS)	1					(
Answerback / Resubmit	Basic Information * R.O.#	auga (5			* Claim #		O Print O Valid	date / PWA O Save O Subm DSA:
Warranty Coverage	• R.0 # DMS R.0 #	CA137 / [R	1002		DMS Claim #	1		0.34.
Warranty Coverage Inquiry	* Claim Type	R:RECALI	/CAMPAIGN		Resubmission Code			
Parts Coverage Inquiry	* R.O. Open Date	Jun 06, 2	017 🔄 🚱 (mmddyyyy)		* R.O. Close Date	Jun 1	0, 2017 🔄 🚱 (mmddyyyy)	
Claim Inquiry	R.O. Year	17			Core Return Tracking #			
Dealer Parts Return Receiving	* VIN #		75C5274224 2012 / TF Optima.KR (T	TF)	* Mileage	63,00		
Core Return Tracking	* Campaign #	SC147			* Campaign Description		2.4L GDI & 2.0L T-GDI THETA ENG	INE
Dealer Warranty Reports	Wty Start Date Service Adv ID	20120520			Status Tech ID	H : H		
Foreign Claim Processing JVO & Other Customer Alerts	PWA Type	AF6U C			PWA #	ISUCE C		
Maintenance Claim	Notes	O Edit I	Notes		Lang CD	Englis	h 🔽	
GW Budget / Balance Info	Attachments	O Edit			any co	Tengis		
ervice Rental Program (KSRP								
	Customer Information							
	Cust First Name	FIRST NAME	Cust Last		LAST NAME	Cust Phone	9999995	1999
	SRV/Cust First Name Customer E-Mail		SRV/Cust	Last Name		SRV/Cust Phone	e 10	
	Techline Warranty Authoriza							
	Techline Warranty Authorization	Case 12374206	Title		ENGINE MECHANICAL # KNOCKING PASSED TEST	- SC147 - Creation Date	06/02/2	017
								(maximum)
	Parts Information			Barrada Mara			- 01-	O Add10Ro
	* Parts Number CAUSAL: 23060 2G400		PAIR SET-C/R	Description		* Par		Parts Amount
	21101 2GK1400K	ENGINE A				1.0		4,880.40
	21111 2GK50QQK	SERVICE	τ			1.0		36.40
	21111 2GK70QOK	SERVICE	тр			1.0	0	36.40
		-					_	
		1						
]						
	N & C Code Information							
	• N Code N99 OTHERS • C Code C99 OTHERS							
	Labor OP Code Information O Add 5 Row							
	* OP Code		Description	* Hours	Labor Amoun	it ("Pi	Add'I Time ease provide a copy of entire R0 to support add'I time)	Add'l Amount
	PRIMARY : 171044R0	(TF)2.4 If	ISPT NO PASS+ENGINE R&R	8.5		826.20	support and i time)	1
	Sublet Information							
				Sublet Description			Sublet Amount	Invoice
	Sublet Code	(ENGINE R&R)					19.8	123456
	X3 🔯 OIL (100	654321
	X3 23 OIL (T2 23 TOW	ING						
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	X3 Q0 L (T2 Q1 T2 Q1 T3 TOW T4	s Amount		al Labor Amount	825.20	Rental VIN#	119,60	Total Amount 5,899

Previous Engine Warranty Extensions/Increased Engine Warranty Coverage

KMA announced an Engine Warranty Extension on certain vehicles included in Safety Recall SC147 in June (some Optima vehicles) and August 2016 (some Sorento and Sportage vehicles) via Customer Satisfaction Bulletin. The warranty for affected vehicles was increased to 10 years/120,000 miles regardless of ownership. Warranty Bulletin
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Vehicles included in SC147 now have <u>an increase in engine warranty coverage to 15</u> years/unlimited mileage from the original warranty start date regardless of ownership and are identified in WebDCS as follows.

<< Warranty Coverage Validation					
Basic Vehicle Information			O Battery Prorating O Warranty History O Prin		
VIN #	KNAGM4A73D5295106	Year / Model	2013 / TF Optima.KR (TF)		
Serial	295106	Model Description	OPTIMA LX 4CYL AUTO / 53222		
Engine	G4KJCH07 2.4 LITER ENGINE	Color(Ext/Int)	EB-EBONY BLACK / 87-GRAY		
First Name		Last Name			
Mileage Entered		Retail Mileage	18		
Production Date	May 08, 2012	Sales Type	RSALE NORMAL RETAIL SALE 9/3		
Retail Date	Aug 04, 2012	Key Code	E1840		
Wholesale Date	Jul 25, 2012	Warranty Start Date	Aug 04, 2012		
Selling Dealer	NV008 : Jim Marsh Kia	Branded Title			
Lawsuit	No				
Extended Service Plan	N	Open Campaigns	Yes		
		Open Campaigns	(See Campaign Info below)		
Owner Transfers	N	Repairs in Last 60 Days	N		
Sirius Subscription	N/A	Sirius ESN			
Sirius Activation Date		Sirius Expiration Date			
PDI Performed	Y				

Accordingly, KMA is retiring the previously-issued Customer Satisfaction Bulletins for affected vehicles to reflect this change.

Engine Warranty Claim Processing Prior to and After SC147 Recall Launch

- Engine replacements necessary before the launch of Safety Recall SC147 on 5/26/17- Please ensure the appropriate regular service parts orders have been placed to try to minimize vehicle downtime. Any RO's opened on or prior to 5/26/17 should be claimed as a "W" type claim under the Engine Warranty Extension program. All standard engine claims processing procedures will apply to these claims inclusive of Techline PWA and core return as stated in the Kia Service Policy and Procedure Manual. After the engine replacement using regular service parts, the dealer should open a new RO to perform the inspection procedures as outlined in SC147 and complete the recall.
- 2. Engine replacements necessary AFTER completion of Safety Recall SC147:
 - TL engine PWA processes will apply to <u>all</u> dealers (no DSA privileges)
 - Repairs will be performed using SC147 Parts (QQK Engine Part) & Labor Operation code for engine replacement (no test)
 - Warranty Claim will be submitted under additional campaign SC147A (VIN will be added based upon TL PWA approval)

For any questions regarding claim submission for engine repairs associated with vehicles included in SC147, please contact the Warranty Help Desk.