



INSTRUCTION TO SERVICE

| ITS: 6632 | |
|--------------------|---------------------------|
| SECTION: | 284 Electrical Panels |
| WRITTEN BY: | Alan Mark |
| SUBJECT: | Replace the speedo module |

ITS6632

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PROCEDURE:

1. Turn the main battery disconnect switch to the “OFF” position.

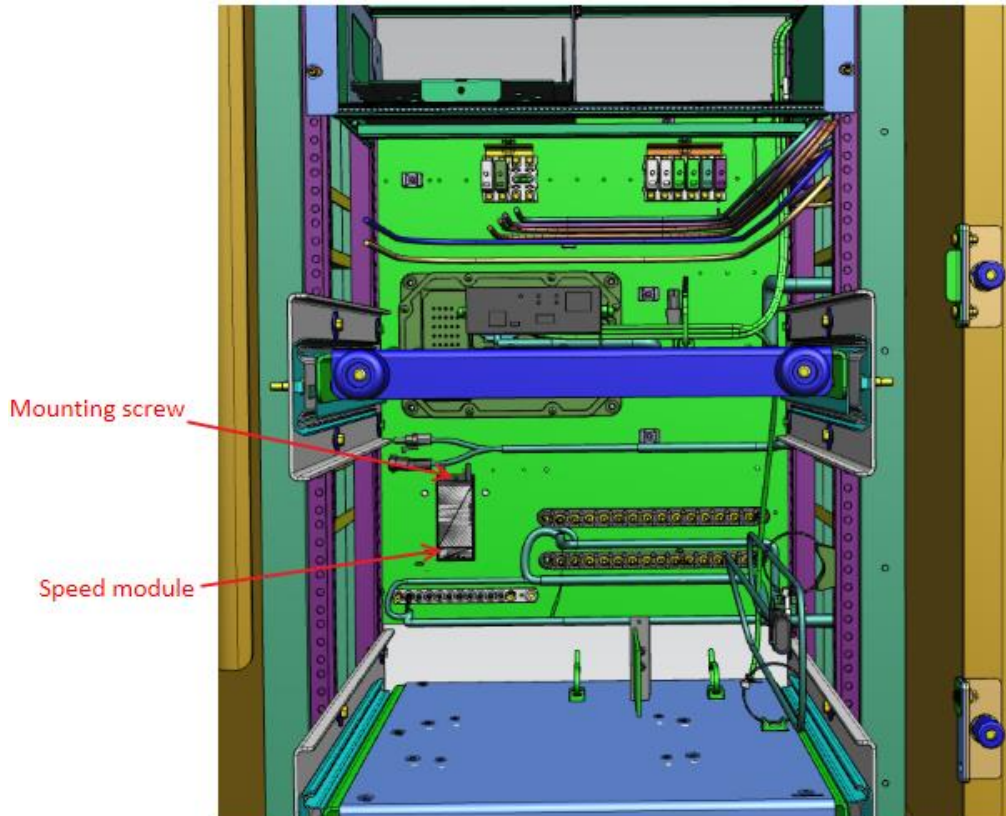


Figure 1: Speed module location

2. Gain access to the SDS compartment using the appropriate keys to unlock the door.
3. Locate the speed module (P/N: 551323).
 - a. Disconnect both connectors.
 - b. Remove the module by unfastening the screw which retains it to the plate. Retain the screw for installation of the new speed module.
4. Install the new speed module (P/N: 693768).
 - a. Mount the new speed module (P/N: 693768) using the previously retained screw.
 - b. Connect both connectors to the speed module pigtail.
5. Remove all tools and debris and return the bus to service condition.
6. Turn the main battery disconnect switch to the “ON” position.



NEW FLYER

LABOUR ESTIMATE

| | Operation | Men | Hours | Labour Time M X HR |
|---|---------------------------|-----|-------|-----------------------|
| 1 | Replace the speedo module | 1.0 | 0.15 | 0.15 |

PARTS REQUIRED

| Item | Part Number | Description | Qty. per Coach | Units | Notes |
|------|-------------|------------------------|----------------------|-------|-------|
| 1 | 693768 | MODULE-SP SIGNAL J1939 | 1.0 | EA | |