

SERVICE POLICY LETTER

Reference number:	SPL-03-0584V2	Issued: 07 September 2017
Subject:	Introduction of a Remanufactured Long-Block V8 Engine	
Applicable to:	All Dealers (Not China)	
Distribute to:	After Sales Manager Executive Manager Service Manager Sales Manager	Warranty Staff Technician(s) Parts Staff

Reason for Version 2 of this Service Policy Letter.

We have issued Version 2 of this Service Policy Letter because we have changed the Labour Times to include an allowance for the removal and installation of auxiliary equipment. Changes to this document have a black line against them in the left margin. Please destroy all copies of SPL-03-0584 that you have and replace them with this Service Policy Letter SPL-03-0584V2.

Dear Colleagues,

We would like to tell you that there is now a remanufactured replacement long-block V8 engine available. This engine can only be used as a replacement for the 4.7 litre engine that is installed in V8 Vantage and V8 Vantage S from 09MY onwards.

The new product is a completely reconditioned unit that has been fully tested and will give a performance and working life comparable to that of a new engine.

The remanufactured assembly will be available for all 4.7 litre V8 Vantages that are older than 3 months in service, or have completed 3000 miles (4800 kms) or greater.

Part Number Data

The newly introduced remanufactured engine will replace the part numbers below that were previously available:

4.7 Litre Engine	
Old Part Numbers	New Replacement Number
091691	091911
091851	
091852	

Note: *When you order the remanufactured engine from Parts Operations, you will also need to order the seal kit that follows:*

Part Name	Part Number
Gasket and Seal Kit – V8 Long-Block	6G33-01-10803

Preparation of the removed engine

Figure 1 and Figure 2 show an engine in the correct condition to return to be reconditioned. Make sure that all components that follow are removed:

Note: *Do not remove the spark plugs. They will give protection against contamination during transport. Always install new spark plugs in the remanufactured engine.*

- Flywheel
- Starter motor assembly and bracket
- Alternator assembly and bracket

- Water pump assembly and thermostat
- Inlet manifold assembly
- Secondary air pump and related pipes
- Power steering pump assembly
- Wiring harness
- Ignition coils
- Accessory drive belt and tensioners
- Lifting eyes
- All brackets, hoses and pipes.

You will need to install all of these components onto the replacement long-block engine before and during installation. Install all of the plastic sealing plugs that you remove from the remanufactured engine into the old engine for return.

We have added a time allowance for this additional work. Refer to the list of Labour Times given below.

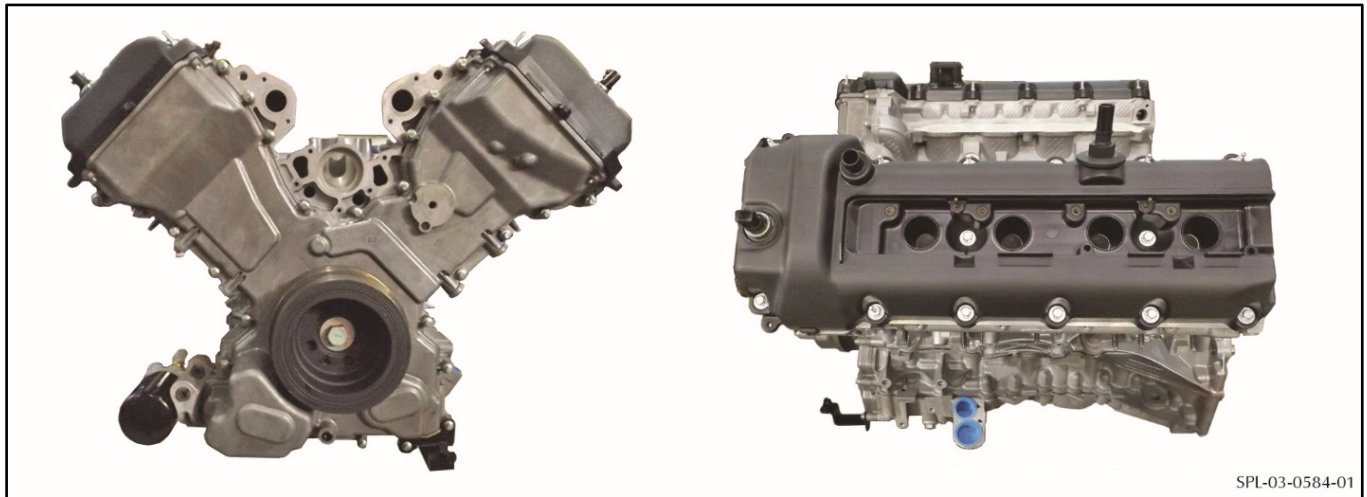


Figure 1

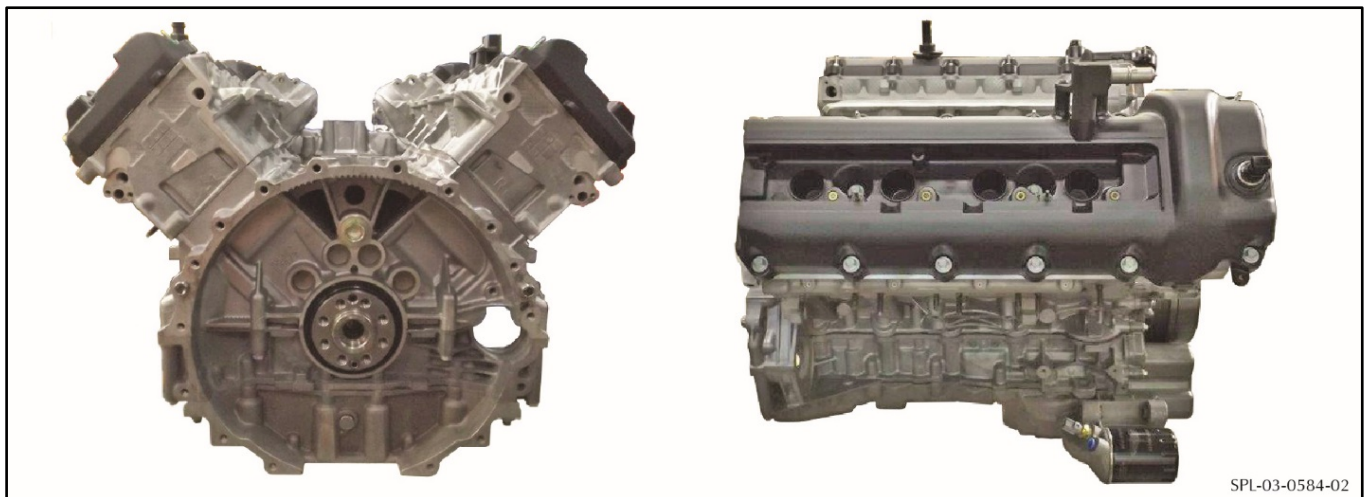


Figure 2

Warranty Data**Procedure and Labour Time**

Description	Labour Time	ROT Code
Remove and Install Long-Block Engine Assembly – V8 Coupe	25.60 hours	03.00.AF
Remove and Install Long-Block Engine Assembly – V8 Roadster	28.45 hours	03.00.AF

If you have any questions about this Policy Letter, please speak to Client Services – Technical on Tel: +44 (0) 1926 644720.

Thank you for your continued support.

Yours faithfully



Phil Eaglesfield

Director, Client Services.