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NEA DECAL UPDATE

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, it is possible that some of the electrical system decals applied to the vehicle structure need to be updated to reflect the current decal type and position currently used in production vehicles.

Inspect the vehicle electrical system decals and add, replace or remove the decals following the instructions provided below (missing or incorrect decals can be individually ordered using the included decal list).

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS	
Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.	
Model	VIN
X3-45 coaches Model Year : 2017	2PCG3349XHC73 <u>6092</u> , 2PCG33495HC73 <u>6114</u> , 2PCG33490HC73 <u>6117</u>
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

MATERIAL NEEDED

Order the following decals as required:

Part No.	Description	Qty
060261	Decal, Welding Procedure	1
060170	Decal, Rear Start	1
060428	Decal, Battery X3 & MTH	1
067969	Decal, Negative Booster	1
060920	Decal, Rear Junction Box	1
060916	Decal, X3 Front Junction Box	1
065466	Decal, Lavatory Flush	1
060936	Decal, Audio/Video System	1
060262	Decal, Defrost Panel	1

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NOTE

Material can be obtained through regular channels.

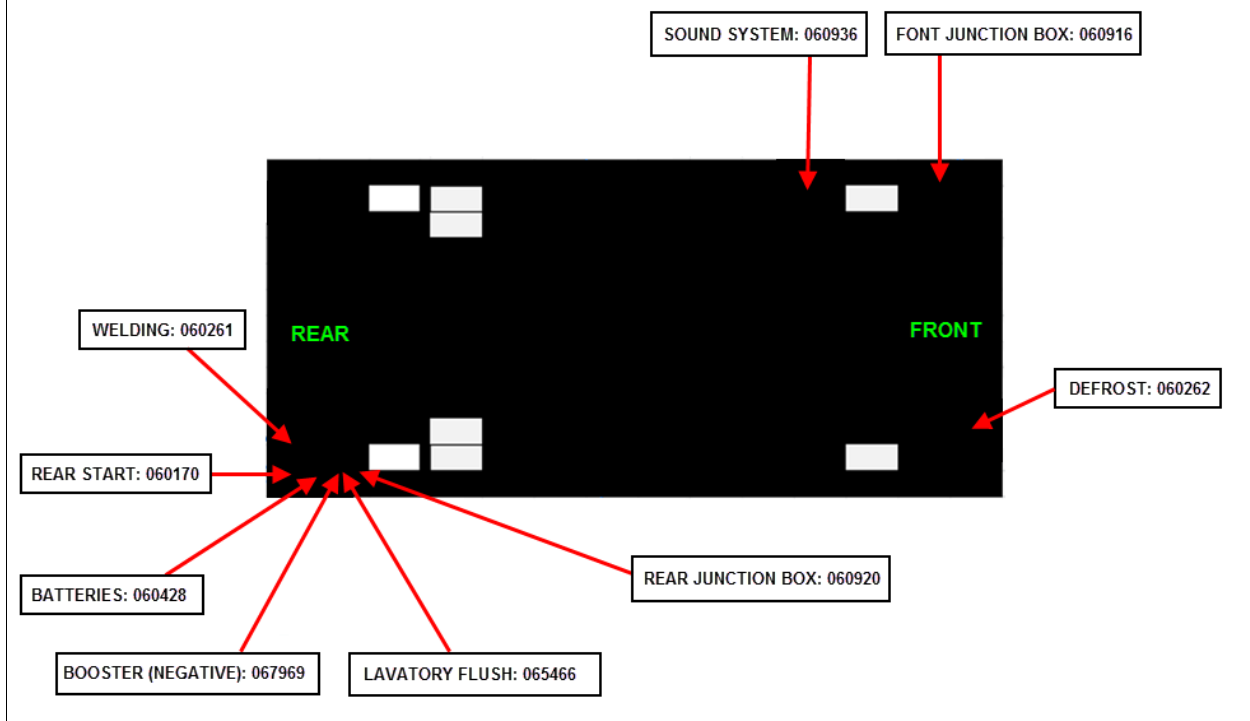
PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button.

X3-45 DECAL LAYOUT

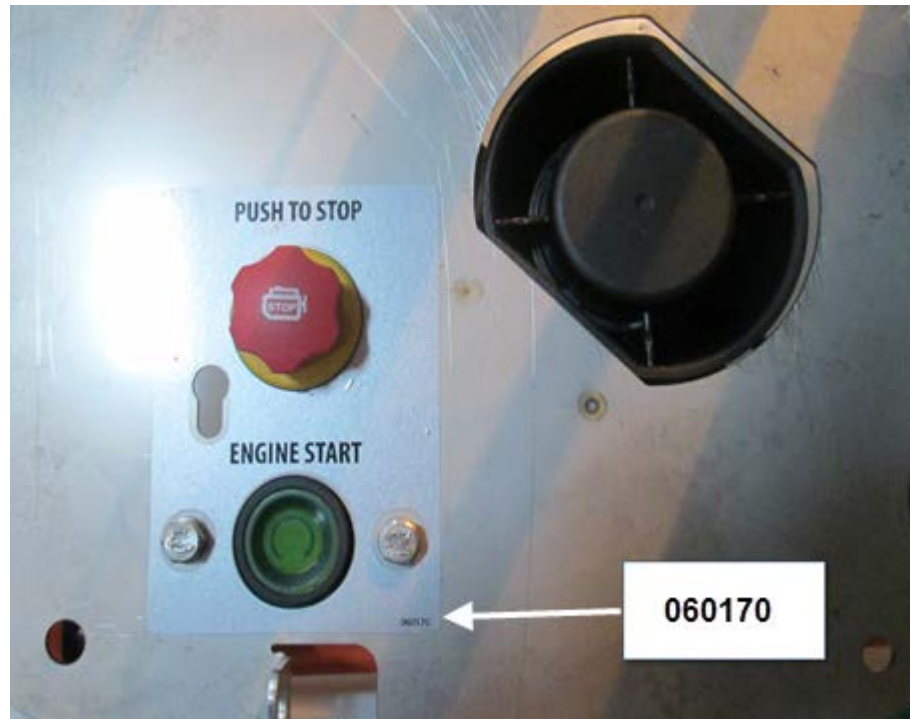


Inspect the vehicle decals following the order bellow and make sure that;

- A decal is present and it is the correct decal (part number and/or revision)
- Incorrect and/or misplaced decals are removed from the vehicle.

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1. Engine start decal 060170 at the rear of the vehicle (open rear engine door).



2. Welding precautions decal 060261 at top of the battery box.

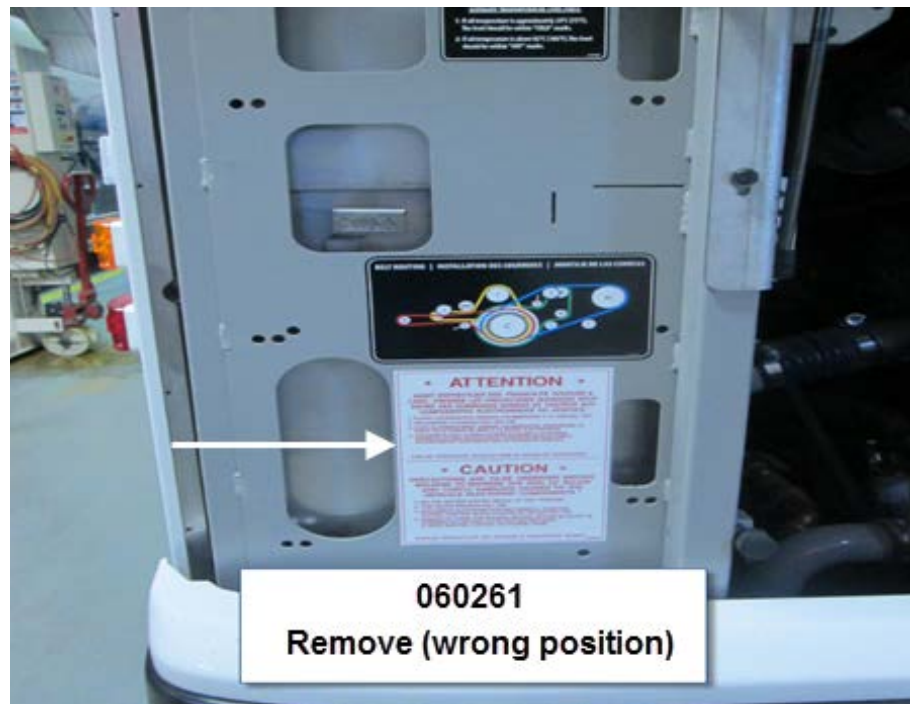


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- Battery connection decal 060428 inside battery box cover.



- Remove welding precautions decal 060261 on vehicle rear left structure (open engine door).



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5. Lavatory flush button decal 065466 (engine compartment right side).

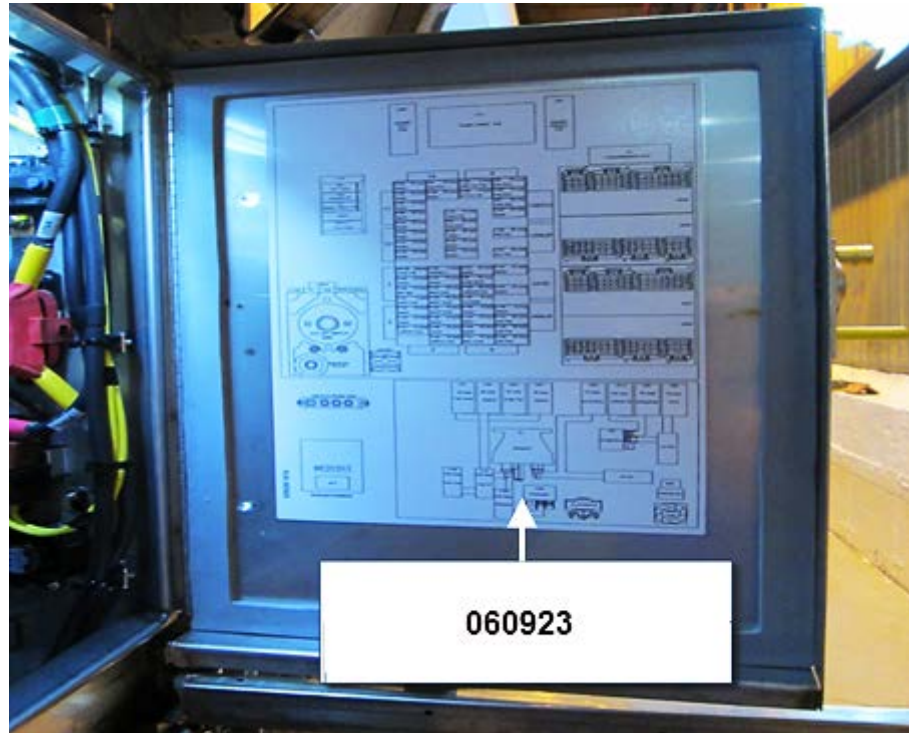


6. Battery ground (Booster) decal 067969 located on engine right side near batteries (on frame).

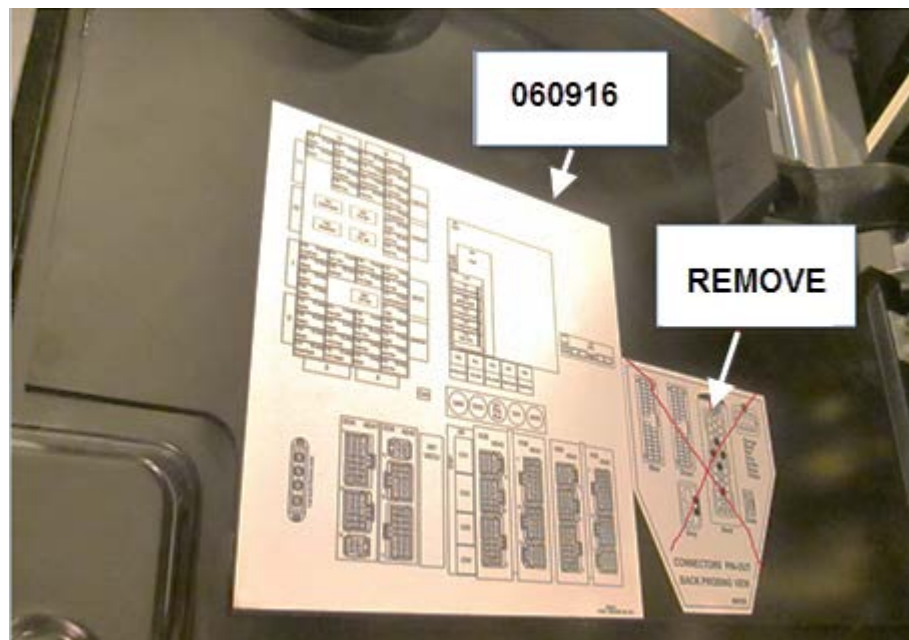


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7. Decal 060923 inside rear junction box (applied on RJB door).

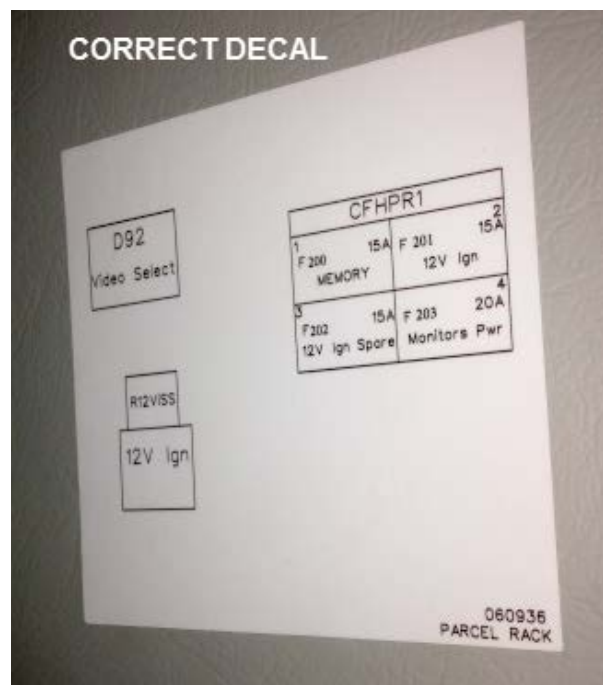


8. Inside front junction box compartment (backside of FJB door). Remove back probing decal and make sure decal 060916 is present.



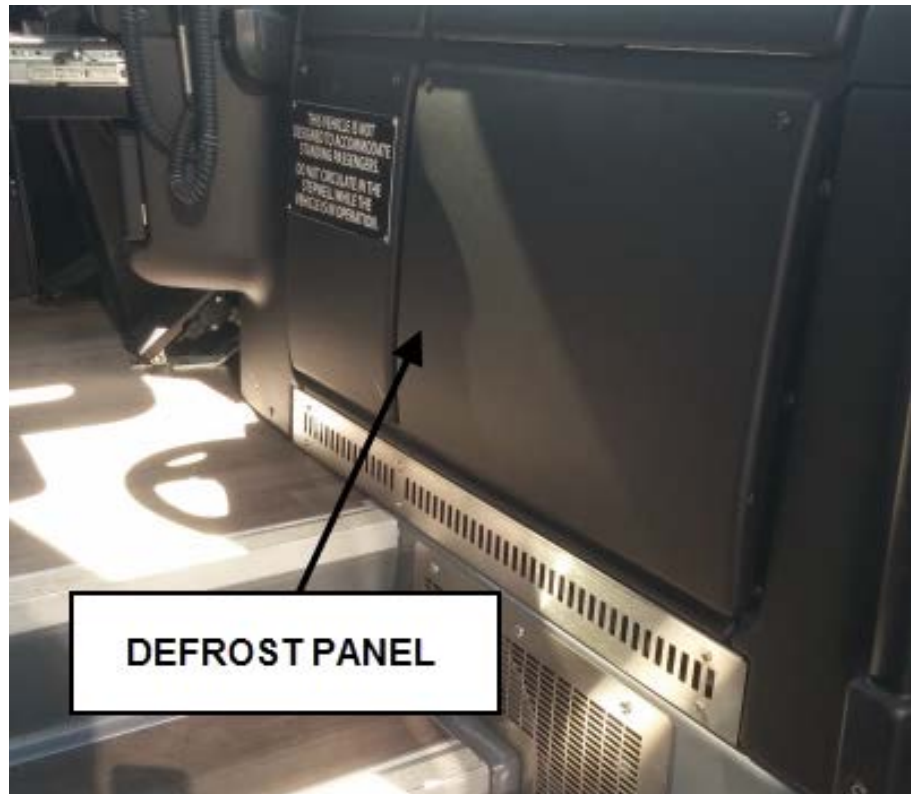
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9. Sound system decal 060936 inside first (driver side) parcel rack; also make sure the correct decal version is used.



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10. Defrost decal 060262 at the back of the defrost panel (stairwell)



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PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

ESTIMATED TIME

The time required to perform this special bulletin is approximately 3/4 (.75)hour.

OTHER

VBC Bulletin	N/A
Fail Code	18.08
Defect Code	09
Syst. Cond	B
Causal Part	060261

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