

## **Advanced Technical Information**

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**1704** 8700

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Binder - Advanced Technical Information

## **AC Small Leak Diagnosis**

Vehicle Type: All

Model Year: All

Symptom: No cold air from the A/C system.

Diagnosis: Normal diagnosis reveals very little or no refrigerant in the refrigerant circuit. No leak can be found.

Information: Very small leaks may not be found on a normal inspection. Extra effort to locate these leaks is

required.

Procedure: After determining that a leak cannot be found proceed as follows:

- Add 1 ounce of oil with dye to the system
- Evacuate the system
- Recharge the system
- Place a new, large, plastic garbage over each front radiator, covering it completely
- Run the A/C system while watching the high side pressure
  - It will be necessary to run up the engine speed to about 2,000 rpm
- When the high side pressure reaches 400 psi:
  - Reduce engine speed to idle
  - Monitor high side pressure
  - It the pressure drops, add enough throttle to hold the pressure at 390-400 psi for 3 minutes.
  - If it continues to rise, pull away a trash bag enough to keep the high side pressure at 390-400 psi for 3 minutes.
- After 3 minutes, remove the trash bags from in front of the radiators
- Let the engine idle and the high side temperature resume normal levels around 200 psi
- Shut off the engine (as long as engine coolant temp is normal)
- Inspect for leaks
- After the leak is identified, proceed with normal repair.
- The Warranty Labor operations are given in the chart below.
  - "A" time will need to claimed for the time to put the trash bags over the radiator and bring the pressure up (Approximately 5-10 minutes)



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Procedure (Cont'd)

 It is important to document that high pressure testing is necessary because the system had very little, or no, refrigerant and a leak was not found through normal means.

Scope of Labor:

	Labour operation	TU	TU Calc.	TU Final	TU +/-	Sub- Task	СС	WK	Paint
⊽	87031760 Refrigerant drained and filled	83	83	83			2	9	0
<b>△</b>	87010106 Air conditioning checked	90	90	90		-	2	9	0
<b>△</b>	03350050 On board diagnostic .	14	13	13		્	2	9	0
<b>△</b>	03350053 On board diagnostic .	18	6	6		্	2	9	0
	87010100 Air conditioning checked	58	58	58		-	2	9	0

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