



Number: FS-2017-05

Date: August 22, 2017

Model: All Buses

Approved: 

Model Years: 2013 - 2017

Robert L. Birdwell, Executive Director  
Quality Control & Field Service

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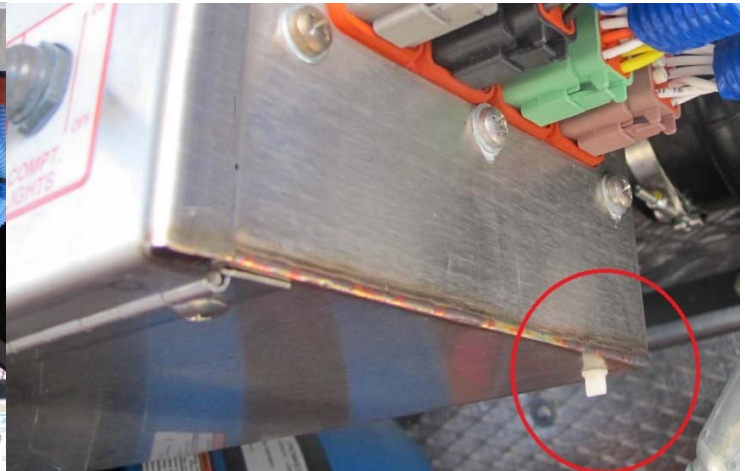
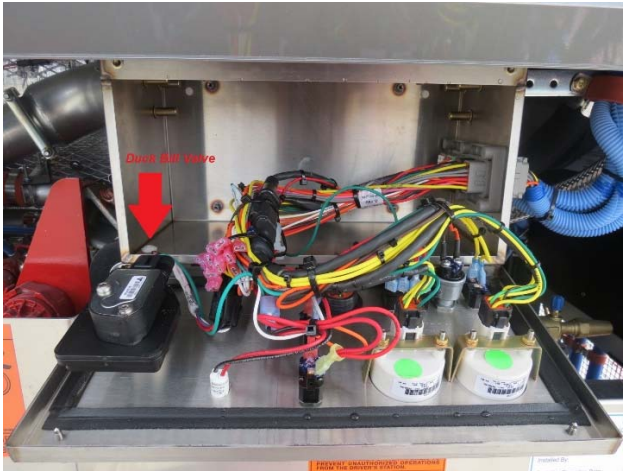
**Subject: Removing "Duck Bill" Valves In Rear Run Box**

***We have found that the 'duck bill' valves in the bottom of the rear run box can keep water trapped inside the box.***

***This water remaining inside the rear run box can keep moisture trapped, and contribute to corrosion of some components.***

***We ask that you remove the duck bill valves to allow all the water to drain out.***

***Please follow the instructions provided.***



RLB:rlb

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**These instructions cover the removal of (2) duck bill valves, part number 13-72036-000, from the rear run box assemblies for the purpose of improving drainage.**

**Procedure: Refer to the diagram below for item number locations.**

**1. Loosen two thumb screws (item 3) and allow the rear run box door (item 2) to open.**

**2. Locate and pull out duckbill valves (item 5) at the two locations shown.**

**3. Inspect door gasket for damage or debris and wipe clean if necessary using isopropyl alcohol before closing and securing with the two thumb screws in step 1.**

**4. Tighten screws by hand only, do not use tools. Apply mild pressure to the door with a second hand, allowing the gasket to compress and thumbs screws to fully thread into box.**

