



GROUP
BOD

MODEL
2006~2014MY
Sedona (VQ)

NUMBER
107 (Rev 1, 6/14/2017)

DATE
August 2014



TECHNICAL SERVICE BULLETIN

SUBJECT: FRONT DOOR GLASS RUN CHANNEL REPLACEMENT

* NOTICE

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin area.

This bulletin provides information on some Sedona (VQ) vehicles, produced from June 15, 2005 through May 06, 2013, which may experience wind noise coming from the front door window/door frame area, at highway speeds, and/or glass run channel deformation caused by improper sealing of the front windows. To correct this concern, follow the procedure outlined in this bulletin to replace the left and right side front door glass run channels. See the table below to properly identify the left and right hand run channels.

Left Hand (LH) (P/N 82530 4D001QQK)	Right Hand (RH) (P/N 82540 4D001QQK)
	

* NOTICE

Vehicles previously repaired using the service procedure and parts as outlined in **TSB BOD 101** do not require any repairs under this TSB.

File Under: <BODY>

Circulate To: General Manager Service Manager Parts Manager
 Service Advisors Technicians Body Shop Manager Fleet Repair

SUBJECT:

FRONT DOOR GLASS RUN CHANNEL REPLACEMENT

Service Procedure:

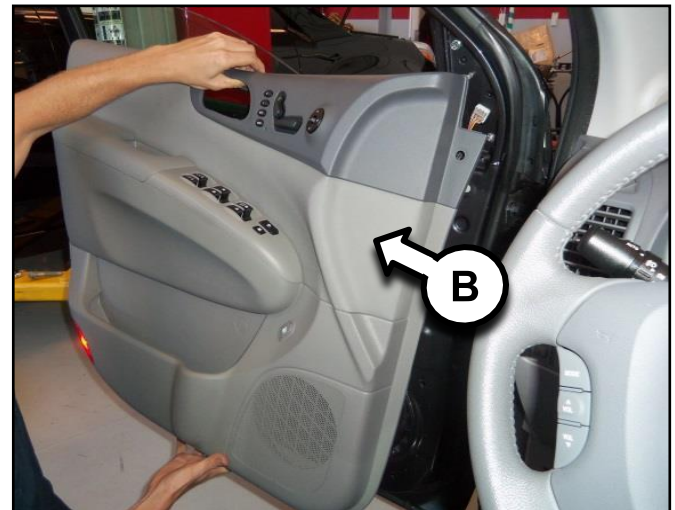
1. Lower the driver's side window.
2. Remove the quadrant inner cover (A) from the driver's door.

**Caution**

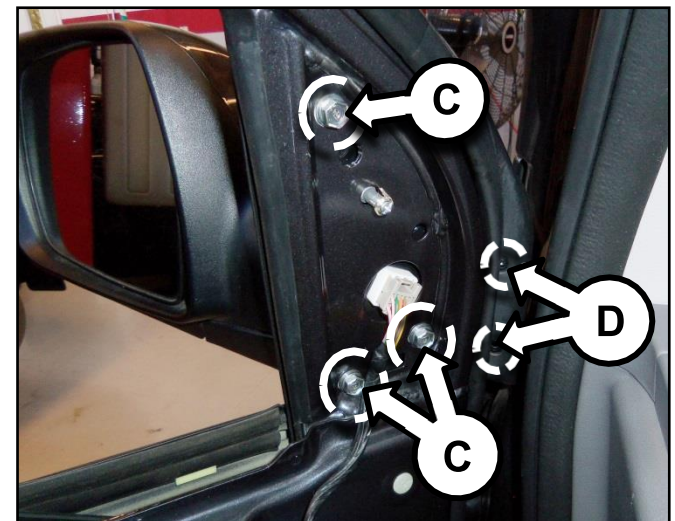
Exercise caution when removing the quadrant inner cover as it can be easily damaged.



3. Remove the door panel (B) by referring to the Service Information on KGIS.

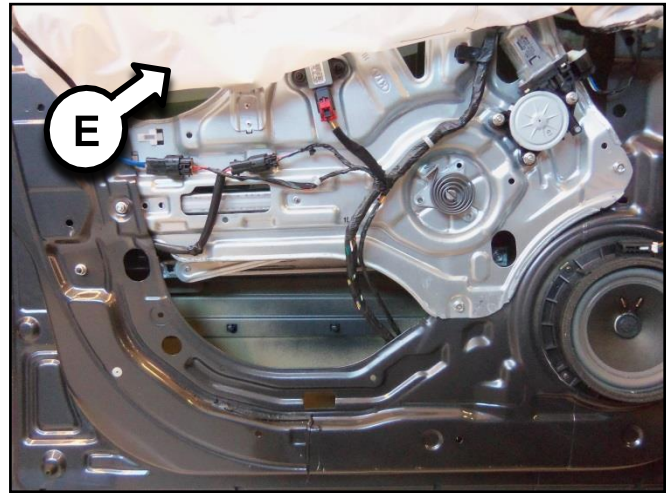


4. Remove three (3) bolts (C) securing the side view mirror. Also, make sure to remove two (2) screws (D) securing the weather strip to the door frame and to disconnect the side view mirror connector.
5. Remove the run channel from the vehicle.

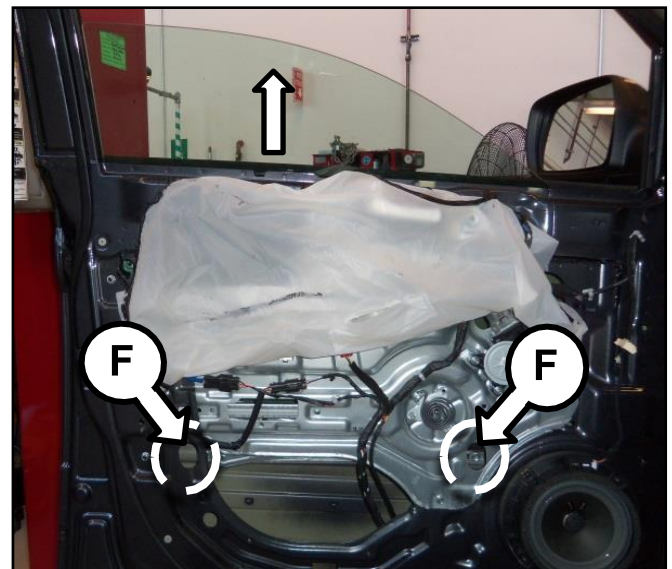


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6. Partially remove the moisture barrier (E) from the door skin.

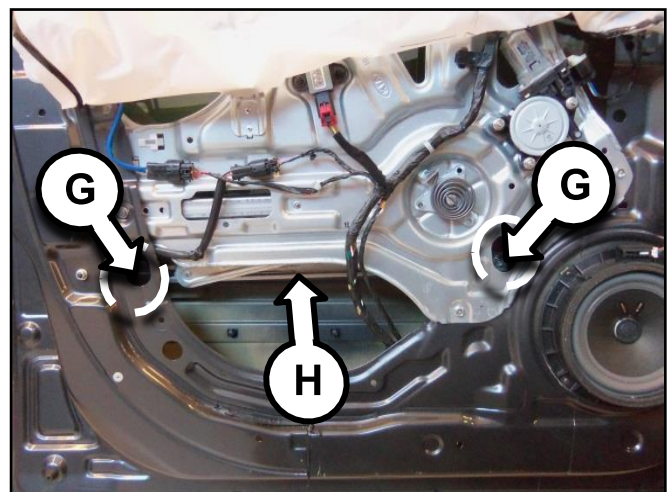


7. Temporarily re-attach the window switch connector to the door panel. Then, raise the glass until the bolts securing the glass are visible through the mounting holes (F).



8. Remove two (2) bolts (G) securing the glass to the window mechanism (H) and remove the glass from the door.

Tightening torque: 3.98 lb-ft (1.8 Nm)



SUBJECT:

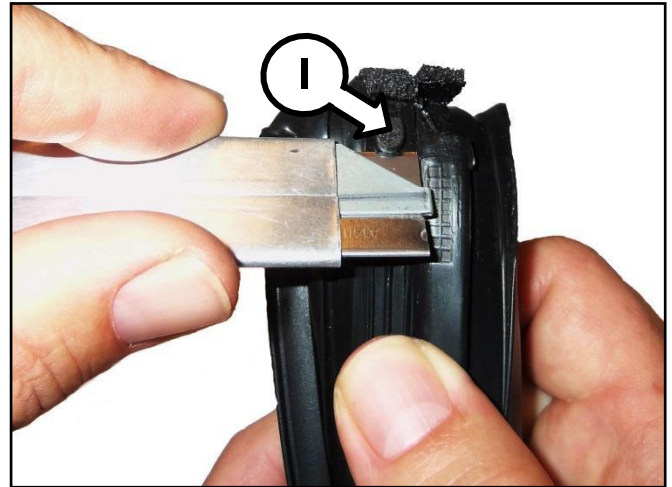
FRONT DOOR GLASS RUN CHANNEL REPLACEMENT

9. Before installing the new run channel, make sure to cut-off the projection (I) with a sharp blade, as shown.



CAUTION

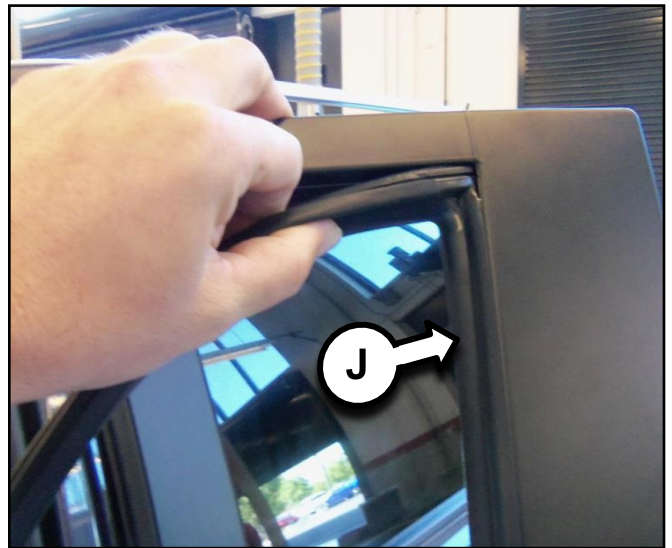
Be careful not to damage the run channel when cutting off the projection (I).



10. Carefully install the run channel (J) around the window frame.

* NOTICE

Check the run channel for proper installation in order to prevent possible water intrusion into the vehicle.



11. Install all other removed components by reversing the order of removal.



CAUTION

When reinserting the glass (K) into the door, avoid dropping the glass or scratching the glass surface.



12. Operate the window to verify proper operation.

13. Repeat the steps above to install the glass run channel on the opposite side of the vehicle.

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REQUIRED PART:

Part Name	Part No.	Qty.
Run Assy. Front Door Window Glass	82540 4D001QQK (RH)	1
	82530 4D001QQK (LH)	1

AFFECTED VEHICLE PRODUCTION RANGE:

Model	Production Date Range
Sedona (VQ)	From June 15, 2005 through May 06, 2013

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
W	82540 4D001	0	N86	C09	(BOD 107) Door Glass Run Replace (FRT/LH/RH)	82530F00*	0.7 M/H	82530 4D001QQK	1
								82540 4D001QQK	1

*Includes R&R mirror and door trim panels