

TECHNICAL SERVICE BULLETIN

Group:	42-REAR AXLE
Bulletin No:	SB-17-005
Issue Date:	1-24-2017
Reference:	HMM-161027-F1

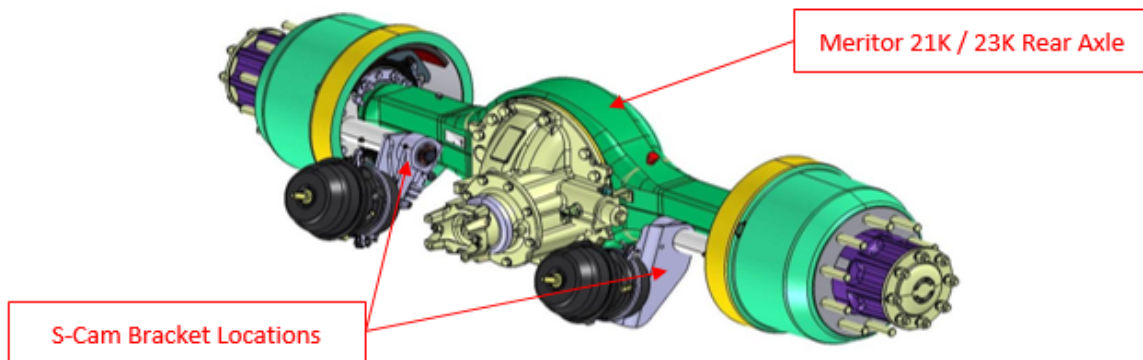
UPDATED 21K / 23K REAR AXLE S-CAM BRACKET FOR SEVERE DUTY

SUBJECT VEHICLES: 08MY-17MY Conventional Trucks equipped with air brakes.

Note: This service bulletin is provided as technical information and is not authorization for a warrantable repair.

OVERVIEW:

Vehicle's equipped with a unique body configuration, or that operate in a severe environment, may experience a 21k or 23K rear axle s-cam bracket crack or fracture. In the rare event this occurs, an enhanced s-cam bracket is available to extend the service life of this component.



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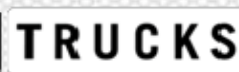
PARTS:

PART NUMBER	DESCRIPTION	QUANTITY
V653299Q6257	21K Right Rear S-Cam Bracket	(1) As Required
V653299P6256	21K Left Rear S-Cam Bracket	(1) As Required
V663299Q6257	23K Right Rear S-Cam Bracket	(1) As Required
V663299P6256	23K Left Rear S-Cam Bracket	(1) As Required

REPAIR PROCEDURE

When replacement of the s-cam bracket(s) is necessary, refer to the Hino workshop manual section “*BR02-002 Service Brake(Full Air Brake)*” for the appropriate disassembly, inspection and reassembly procedures.

NOTICE: On-Trac **MUST** be contacted so that a case number can be generated and this failure occurrence reported.



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CLAIM APPLICATION:

** Reimbursable in accordance within the terms and policies of the Hino Truck limited warranties.*

One Rear Axle S-Cam Bracket:

Labor charge: 2.9 hours

Warranty code: 32219

Trouble code: 50

Operation code: 32250AOT

Original failed part: SCAM000111

Both Rear Axle S-Cam Brackets:

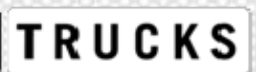
Labor charge: 5.8 hours

Warranty code: 32219

Trouble code: 50

Operation code: 32250AOT

Original failed part: SCAM000111



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