

**"DOCUMENT UNCONTROLLED IF PRINTED"**

DOC #	PROCESS NAME	PAGE	REVISION	STATION	BY	DATE
<b>AR841</b>	Replace Dedicated Micro Box Bracket	1 OF 1		SER-E	C.WARD	6/23/2017

Read process before beginning. If you do not understand any part please contact: Chris Ward, VP of Parts and Warranty at 1-866-953-5555 or by E-mail @ cward@ARBOCSV.com.

Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter.

**Complaint:** Dedicated Micros Box Bracket cracking

**Cause:** Bracket 1309054 does not have enough material between slotted hole and exterior edge of part

**Correction:** Replace Bracket 1309054 with revised Bracket 1310546

**Vehicles Affected:** Units with Dedicated Micros Box secured with Bracket 1309054

**Labor Operation Code:** 064802

**ARBOC Work Orders Provided for Affected Units**

**Labor Time Allowance:** .5 hours per unit

**Parts Returned:** No

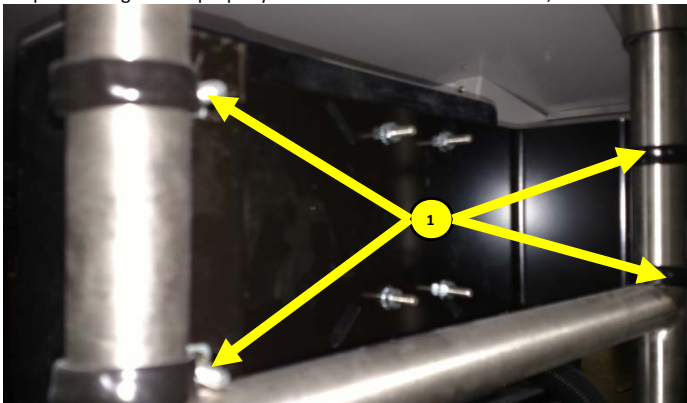
**Tools Required**

**Parts Required**

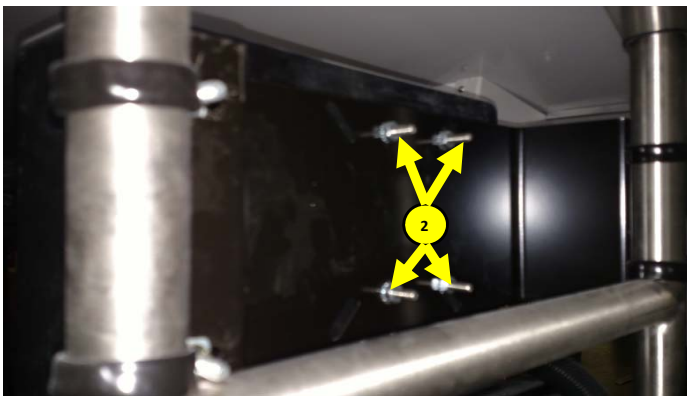
1310546 Bracket, TV Mounting Plate 14GA Black

**Repair Instructions:**

Step 1: Making sure to properly secure the Dedicated Micros Box, remove from driver stanchion by unbolting the (4) P-Clamps.



Step 2: Remove bracket from Dedicated Micros Box.



Step 3: Install new bracket to Dedicated Micros Box.

Step 4: Re-install Dedicated Micros Box with new bracket to Driver Stanchion with previously removed fasteners.