

SUBJECT:

Information on the XL T@G / 5W T@G chassis

OVERVIEW:

This bulletin involves dealers inspecting XL T@G / 5W T@G chassis on their lot / upon arrival for cracking. Current XL T@G / 5W T@G owners should inspect chassis for cracks.

MODELS:

2016 – 2018 XL T@G / 5W T@G

NOTE: This bulletin applies to trailers built on or after 05/23/2016 (VIN 57HTT13S4HS000285) equipped with a Norco chassis.

SYMPTON/CONDITION:

It has been determined that a few of the XL T@G / 5W T@G trailers have been strapped down too tightly to the flatbed truck during transport causing a few of the chassis to crack. Therefore, dealers / owners should inspect the chassis of their trailers. If cracks are found, see repair procedure.

DIAGNOSIS:

If the dealer / owner describes the symptom/condition above, repair procedure is needed. If the crack is more than 10% the height of the chassis member or greater than 1/16" apart, the chassis will be replaced at no cost. If either of those instances are not met, then the repair procedures listed below will be performed at no cost.

Pleasant Valley Teardrop Trailers bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some trailers, or to provide information that could assist in the proper service of a trailer. Properly trained technicians have the equipment, tools, safety instructions, and knowhow to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your trailer, or that your trailer will have that condition. See your dealer for information on whether your trailer may benefit from the information.



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T@G TECHNICAL SERVICE BULLETIN

TOOLS NEEDED

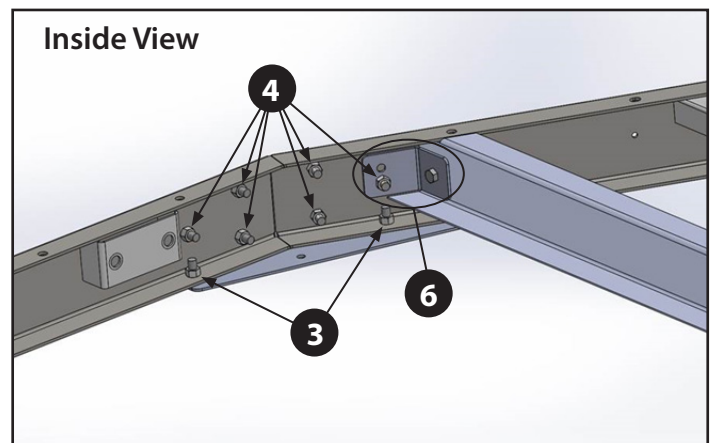
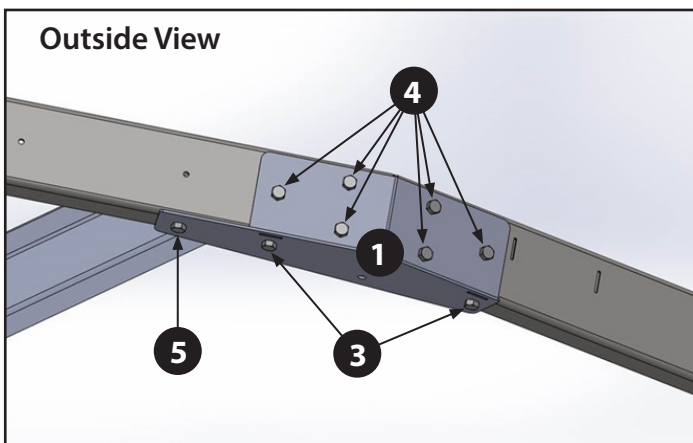
3/8" Drill Bit
9/16" Socket w/ Ratchet
9/16" Wrench
Clamps

HARDWARE SUPPLIED

3/8"-16 x 1" Bolts
3/8"-16 Nuts
3/8" Washers

P/N 20100408

1. Position Reinforcement Bracket to outside of Frame Rail.
(Roadside Rail shown. Repeat for Curbside.)
2. Clamp Reinforcement to the Rail so both surfaces are tight against the sides of the Rail and to the bottom flange.
(Bend in Rail and in Reinforcement are lined up with each other)
3. Attach Reinforcement to the bottom flange of the Frame Rail through two existing holes in Rail using supplied 3/8" hardware.
4. Using a 3/8" Drill bit, transfer the six holes from the Reinforcement Bracket into the vertical web of the Frame Rail and fasten with supplied 3/8" hardware.
5. Transfer one hole at the front of the Reinforcement through the bottom flange of the Rail and fasten with supplied 3/8" hardware.
6. Locate Angle Plate to inside of the Frame Rail with forwardmost hole drilled in Step 4. Transfer hole into Cross Member and attached with supplied 3/8" hardware.
7. Torque all fasteners to 33 ft-lbs.



P/N 20100433

1. Perform the same steps as above, except Angle Plate attaches only to Cross Member and Rail.
2. Clamp against inside of Rail and Cross Member, drill holes, and attach with supplied hardware.

