TOYOTA CAMRY/CAMRY HV

2018 PRE-DELIVERY SERVICE CHECK SHEET

Market: USA

July 2017 Rev. 1

BEFORE INSPECTION

	OK	Adjust/ Repair
1 Install D/C Cut Fuse* (ONLY install the fuse on Japan produced vehicles (VIN Digit #1 = J) and on ALL vehicles in Hawaii, Puerto Rico, U.S.V.I., Saipan, Guam, and American Samoa. Skip this step for vehicles produced in North America (VIN Digit #1 = 4) AND sold in the Continental U.S.) **(See page 2)**	☐	
2 **Add Dealer Contact Information for "Call Dealer" Head Unit Function**	☐	
3 **Initialize/Update the Entune™ 3.0 App Suite Connect**	☐	

FUNCTIONAL OPERATION

Apply parking brake and cycle ignition "IG-ON"; place gear selector in reverse; turn on lights and rear defogger. Unlock all doors, release fuel door, release trunk hatch.

	OK	Adjust/ Repair
1 Check dome, courtesy, map, and sun visor lights*	☐	☐
2 Check warning/indicator lights, gauges, and horn	☐	☐
3 Check windshield wipers and washers	☐	☐
4 Check headlights, instrument lights, turn signals, emergency flashers, and brake lights	☐	☐
5 Check inside/outside rear view mirror operation/adjustment*	☐	☐
6 Check USB and 12V power outlets	☐	☐
7 Check audio/navigation*/backup camera systems and set clock	☐	☐
8 Install shift-lock override button cover*	☐	
9 Check sliding roof*	☐	☐

WALKAROUND INSPECTION

Start at left front door. Check window and door lock operation (from master power switch, if equipped). Continue around vehicle in a counterclockwise direction checking each door and window operation, child door locks, seat belts, interior condition, all lights, luggage compartment contents. Finish by checking headlight aim and continue into UNDER HOOD checks.

	OK	Adjust/ Repair
1 **Check Smart Key System***	☐	☐
2 Check door and door lock operation, including each wireless remote control/theft deterrent system*	☐	☐
3 Check window operation	☐	☐
4 Check that engine starts with all keys	☐	☐
5 Check that child safety door locks are in normal (unlocked) position	☐	☐
6 Check seats and seat belt operation	☐	☐
7 Check rear defogger/rear view mirror defogger*	☐	☐
8 Check side marker, tail, backup, and license plate lights	☐	☐
9 Check luggage compartment light* and trim appearance	☐	☐
10 Adjust spare tire pressure, inspect for damage, and check jack and tool installation	☐	☐
11 Check headlight aim	☐	☐

UNDER HOOD

	OK	Adjust/ Repair
1 Check engine oil level	☐	☐
2 Check brake fluid level	☐	☐
3 Check engine coolant level	☐	☐
4 Check inverter coolant level*	☐	☐
5 Check windshield washer fluid level	☐	☐
6 **Check battery State-Of-Charge using Digital Battery System Analyzer (SOC Reading: _____%)**	☐	☐
7 Inspect for fuel, oil, coolant, and other fluid leaks	☐	☐

BATTERY MAINTENANCE

	OK	Adjust/ Repair
1 **Perform HV battery check and maintenance***	☐	☐

*** Inspect or install when equipped/required.**

UNDER VEHICLE (ON HOIST)

	OK	Adjust/ Repair
1 **Remove disc brake anti-rust covers/anti-corrosion wheel film*** (remove just prior to customer delivery)	☐	
2 Inspect tires for defects/damage	☐	☐
3 Initialize or verify Tire Pressure Warning System (TPWS) **(See page 2)**	☐	☐
4 Install wheel covers/caps/spare tire wheel covers*	☐	☐
5 Check hybrid transmission fluid level*	☐	☐
6 Inspect for fuel, oil, coolant, and other fluid leaks	☐	☐
7 Inspect under the vehicle for damage, rust, etc.	☐	☐
8 Visually check bolts and nuts on chassis and powertrain for looseness	☐	☐
9 Install rubber body plugs (stored in glove box or center console)*	☐	
10 Install front wheel opening extension pads **(See page 2)**	☐	☐

ROAD TEST

A complete road test helps assure customer satisfaction. Drive vehicle over a variety of road surfaces and driving conditions. Check for unusual noise and driving performance.

Enter Odometer Readings

Reading Before Test: _____ Reading After Test: _____

	OK	Adjust/ Repair
1 Check cold engine operation	☐	☐
2 Check engine operation during warm-up	☐	☐
3 Check engine operation at normal operating temperature	☐	☐
4 Check transmission operation	☐	☐
5 Check brake and parking brake operation	☐	☐
6 Check steering operation and off-center/vehicle pull/flutter	☐	☐
7 Inspect for abnormal noise and vibration	☐	☐
8 Inspect for squeaks and rattles	☐	☐
9 Check Blind Spot Monitor System*	☐	☐
10 Check front and rear* heater and A/C operation	☐	☐
11 Check cruise control operation*	☐	☐
12 Check front seat heater/ventilation operation*	☐	☐
13 Set/Calibrate compass* **(See page 2)**	☐	☐
14 Initialize Parking Assist Monitor System* **(See Repair Manual: Camry / Camry HV)**	☐	☐
15 Calibrate Intelligent Clearance Sonar System* **(See page 2)**	☐	☐

FINAL INSPECTION AND CLEANING

	OK	Adjust/ Repair
1 Remove interior protective covers, unnecessary labels, tags, etc. (Remove just before delivery to customer)	☐	☐
2 Visually inspect all interior parts for installation, damage, fit, dirt, etc.	☐	☐
3 **Verify floor mat application and install using retaining clips***	☐	☐
4 Verify green light is illuminated on SOS (Safety Connect) button*	☐	☐
5 Remove Rapgard™ and clear protective bumper film*	☐	☐
6 Wash and clean vehicle	☐	☐
7 Inspect paint finish for scratches, chips, rust, dents, damage, etc.	☐	☐
8 Inspect exterior body parts for proper installation, damage, rust, etc.	☐	☐
9 Place oil change sticker on inside of windshield, top left corner	☐	☐
10 Place Owner's Manual portfolio* in glove box	☐	☐
11 Install front license plate and mounting bracket **(See page 2)**	☐	☐
12 Perform Techstream Health Check	☐	☐

Completion and retention of this form is required to comply with Toyota's Warranty Policy.

TECHNICIAN'S SIGNATURE

SERVICE MANAGER'S SIGNATURE

We hereby certify that all items on this form have been checked and corrected for proper operation as required.

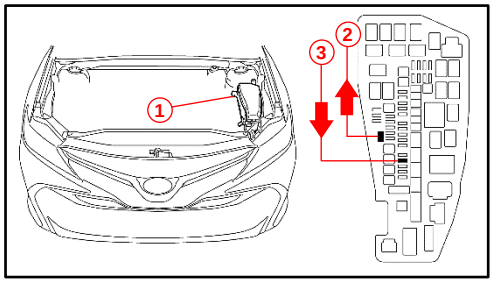
NAME (PLEASE PRINT)

NAME (PLEASE PRINT)

Date	Dealer Name	Dealer Code	Vehicle Identification Number (Sticker)

D/C CUT FUSE INSTALLATION

To minimize battery discharge, the D/C Cut Fuse (25A) has been removed and is stored in the blank space of the engine compartment Relay Block. Install the D/C Cut Fuse in its original location.



1 Relay Block
2 Remove This D/C CUT FUSE (25A)
3 Install D/C CUT FUSE (25A) Here (Original Location)

TPWS INITIALIZATION (for models equipped with a RESET switch)

Refer to the Repair Manual for the Initialization procedure (Camry / Camry HV). Note the spare tire does NOT have a TPWS sensor.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

CALIBRATION OF INTELLIGENT CLEARANCE SONAR SYSTEM

As the D/C CUT FUSE is removed, the steering angle sensor power source is cut OFF. It is necessary to calibrate the intelligent clearance sonar system because the steering angle sensor center position may NOT be stored correctly.

1. Start the engine (hybrid system).
2. Drive the vehicle straight ahead at 35km/h (22mph) or more for 5 seconds or more.

NOTE

When the ICS OFF indicator light changes from blinking to OFF, calibration of the intelligent clearance sonar system is complete.

3. Turn the engine switch (power switch) OFF.

FRONT WHEEL OPENING EXTENSION PAD INSTALLATION

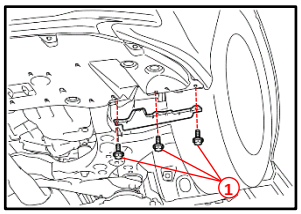
The front wheel opening extension pad set (right and left front wheel opening extension pads) is loaded in the luggage compartment at the assembly plant to avoid damage in transit.

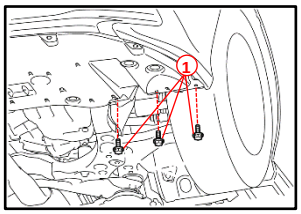
1. Remove the 3 tapping screws from the engine under cover (the screws will be reused for installation).
2. Place the left front wheel opening extension pad on the installation position as shown and tighten the 3 tapping screws.

NOTE

There is a distinguishable mark indicating left and right on each pad.

3. Repeat steps 1 and 2 for the right side.





1 Tapping Screw

COMPASS CALIBRATION

Refer to pg. 408 of the Owner's Manual for the Calibration procedure for vehicles equipped with a compass in the rear view mirror.

NOTE

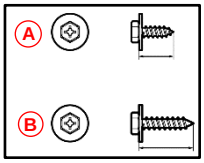
- Do NOT perform calibration of the compass in a place where the Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do NOT operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.

FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION

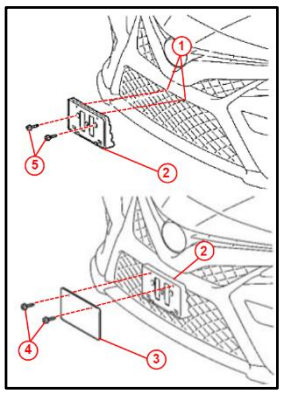
1. Position the front license plate mounting bracket over the lower grille.
2. Align the installation holes on the mounting bracket with the dimples on the front of the lower grille.
3. Screw in the 2 long self-tapping screws through the slotted and round holes of the mounting bracket, directly into the dimples on the lower grille.
4. Insert license plate into tabs on the bracket.
5. Align the top holes of the license plate with the rounded holes of the mounting bracket.
6. Screw in 2 short self-tapping screws through the license plate holes holes into the mounting bracket.

NOTICE

- NO drilling of holes is required during this procedure.
- Do NOT overtighten the screws.



A Short Self-tapping Screw 16 mm (0.630 in.)
B Long Self-tapping Screw 37 mm (1.456 in.)



1 Dimples
2 Front License Plate Mounting Bracket
3 License Plate
4 Short Self-tapping Screw
5 Long Self-tapping Screw