



Service Bulletin

PRELIMINARY INFORMATION

Subject: Drive Motor Generator Control Module (T6 PIM) Engineering Study on High Mileage First Generation Volts

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Volt	2011	2015	All	All	All	All
Cadillac	ELR	2014	2015	All	All	All	All

Involved Region or Country	North America
Additional RPO/s:	N/A
Condition	Product Engineering is conducting a study on high mileage power inverters and would like to have customer samples returned from the field..
Cause	The Drive Motor Generator Control Module will be replaced with a new unit at no expense to the customer. The high mileage units will be returned through the Warranty Parts Center through the normal process.

Correction

Engineering will identify vehicles and contact individual dealers for the chance to participate in this study. The control module is still under parts restriction through GM Technical Assistance. Once contacted by Engineering, call TAC and provide the VIN associated with the study. Do not call TAC to volunteer for this study as units will be pre-selected by Engineering. Please use the special labor operation code provided below to properly track this special request.

Warranty Information

Labor Operation	Description	Labor Time
0600167	Drive Motor Power Inverter Module Replacement	2.1
	*This is a unique Labor Operation for Bulletin use only.	

Version	1
Modified	

safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



WE SUPPORT VOLUNTARY TECHNICIAN CERTIFICATION