



CUSTOMER ADVISORY

PURPOSE

TO PROVIDE INSTRUCTIONS TO ANYONE APPLYING DECAL 6800418 TO TRAILERS WITH MEGA RAMPS. THIS DECAL INSTRUCTS USERS TO STOW THE RAMPS SO THAT THE REAR TAILBOARD LIGHTS ARE NOT OBSTRUCTED FROM THE VIEW OF ANY DRIVERS BEHIND THE TRAILER DURING TRANSPORT.

Safety Precautions

Protective eyewear and gloves for handling any tools.

Models Affected

All trailers that have the Mega Ramp assembly installed.

Parts Needed

The one part required for this advisory is decal 6800418 (Figure 1)

Parts required for install:

Part number	Description	Qty per Trailer
6800418	DECAL MEGA RAMP WARNING TRANSPORT	2



Figure 1

Recommended Tools:

1. Mild Soap (Dishwashing Liquid)
2. Clean, Dry, Lint-Free Cloths or Paper Towels
3. Squeegee (Plastic Applicator, Optional)

Instructions

Application Temperature

The surface and accompanying ambient area should be 50°F or above for a dry application.

Surface Preparation

1. The application area is located at the rear of the trailer on the Mega Ramp assembly, and is a 2" x 4" area that is at the top edge of the Mega Ramp, 7 to 10 inches in front of the stake pocket (Figure 2).
2. The entire application surface should be thoroughly cleaned even if the surface looks clean. If the decal does not make enough contact with a clean dry surface, it will not stick well, leading to premature lifting/failure.
3. The application surface must be free of any dirt, grease, oil, wax, dust, gum or foreign matter.
4. Mild soap can be used to remove contaminants from the application surface. **Do not use ammonia or alcohol based cleaning solutions, or solvents.**
5. After cleaning, the surface should be rinsed with clean, warm water and dried with a clean, lint free soft cloth.

Application

1. Mark the decal position. The position is located at the top edge of the Mega Ramp, 7 to 10 inches in front of the stake pocket (Figure 2).
2. Peel ½ of the decal from its liner, exposing the adhesive. Trim or fold back the separated liner.
3. Put the decal into position while keeping the exposed adhesive from touching the surface.
4. When it's in position, anchor the decal with the exposed adhesive.
5. While holding the applied portion with one hand, remove the rest of the liner.
6. Starting at the adhered side, slowly adhere the rest of the decal by using firm, overlapping strokes with the squeegee and working from the center outward towards each edge.
7. Repeat steps 1-7 for the other side of the trailer.



Figure 2

Post Application Dwell

1. Most pressure sensitive adhesives require 24-48 hours to develop complete adhesion to application surface. For maximum decal durability, allow this amount of time for decal to cure before subjecting to wind, rain, foreign matter, or extremes of cold or heat.
2. After time has passed for adhesion the installation is complete.