





**Important:** Assuming no physical damage has occurred to the motors, the original motors should remain in service – i.e. the new style base-bracket is not required when installing the new motor-mount drive blocks. Additionally, this repair requires that the motor block **on both column assemblies** are replaced.

The Motor Block Replacement Package (**189396-01-70A**) includes the following:

- 189396-06-704 (1) Left-side Motor Drive Block
- 189396-06-705 (1) Right-side Motor Drive Block
- 189396-05-700 (2) Motor Retention Springs
- 189396-01-704 (4) Push-Nuts
- 154938-10-02A (65) Screws: Flange/Column Self-Sealing/12-14x1.25

**Note:** Left/Right is determined by viewing slide room from exterior of coach, facing room

This bulletin is for information only.

Steven R. Evenson  
Director of Parts and Service