

L73X-A.04.17	To: Official After Sales Network Subject: Front air deflector installation Date: May 19, 2017 Pages: 8	
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Campaign code.

L73X-A.04.17

Campaign description.

Front air deflector installation

Model.

Aventador Coupé and Roadster.

Model year.

From 2015 to 2017

Special or Limited Versions.

SV Only.

Markets.

All.

VIN identification

From FLA03197 to HLA05302

Warning: before starting with the repair, log to the Warranty portal and check through VIN Info:

- The vehicle is effectively involved by these bulletin instructions; some cars may not be included even when they are in the VIN range.
- The procedure identified by a letter (e.g. A, B or C....etc. whose differences are explained below in this bulletin), taking care to order and use the parts corresponding to the assigned procedure.

Example

VIN 17 DIGIT VIN		Model	MODEL NAME	Warranty Start Date	DD/MM/YYYY	Warranty End Date	DD/MM/YYYY
Total days of workshop repairs: 0							
Prior activated CPO list							
CPO	Validity months	Classification	Mileage	Insertion date	Approval date	Start date	Expire date Claim status
Page 1 of 0 Rows							
Available Campaigns							
Campaign Code	Campaign Type	Procedures	Campaign Description	Campaign Starting Date	PDF	AM	
100-A-XXX-XX	A - Service Action	B	CAMPAIGN NAME	DD/MM/YYYY			



Note

Procedure A will be available only when the instructions require to carry out a preliminary control to determine whether or not a vehicle needs to be updated.

Information to the field

As a result of continuous product monitoring, Automobili Lamborghini Spa introduced on Aventador SV two air deflectors under the front bumper to enhance the underbody aerodynamic.

Field solution

The instruction herein detailed describes two procedures:

- B, which concerns the installation of 2 air deflectors;

Spare parts.

Order the following part number which are connected to the operation required:

- Operation B

P/N	Description	Q
470898153	Air deflector kit for SV: - left front deflector (400807062B) Q. 1; - right front deflector (400807062C) Q.1, - rivet (470807153) Q.2 - N10661002 M6x20 fasteners Q.2; - M6 Clip (N90327506) Q.2.	1

Replaced parts management.

Store properly and tagged the parts replaced with bar code form for their identification during Area Manager visits.

Labour time

- Air deflector installation: **0,3 hour.**

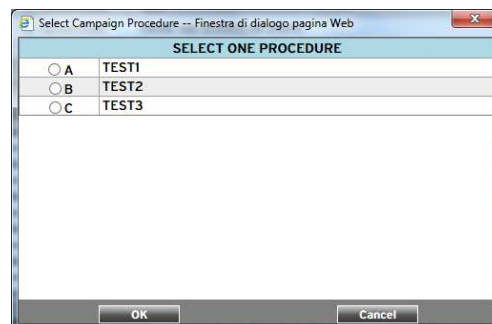
Substituted former Bulletins.

None.

Warranty Claim instructions

To claim the reimbursement log into the warranty system management on the Lamborghini Portal and consults the manual "W.Claim " available on the portal for the download .

Select the desired campaign and go on with the claim insertion, read carefully the windows message content and choose the option button corresponding to the operation performed .



On the base of the chosen option the reimbursement will be:

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Remember to fill all data in the section “Service and Recall Campaign” in the Warranty booklet of the vehicle as shown below.

Automobili Lamborghini S.p.A.

Campagne service assistenza e campagne di richiamo / Service and Rückrufaktion / Service and Recall Campaign
Service et campagne de rappel / Campaña de Servicio y Llamada a Taller



Indirizzo sede del concessionario

Indirizzo ufficiale
Lamborghini e Audi

Nome/Intervento
Autore/Intervento
Ragione

Indirizzo sede del concessionario

Indirizzo ufficiale
Lamborghini e Audi

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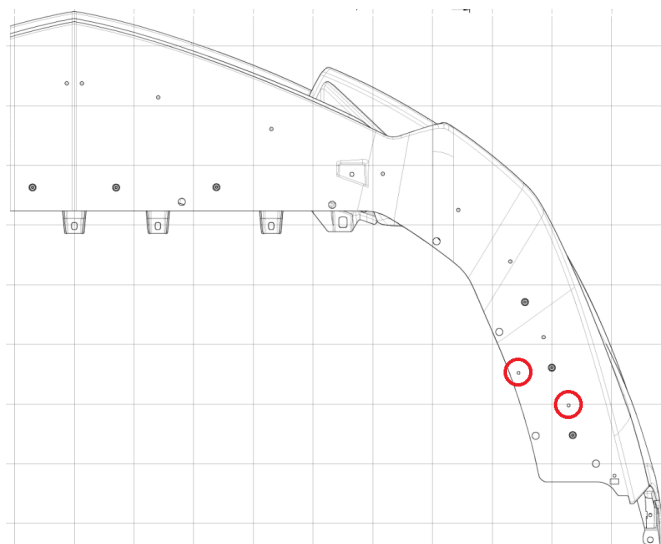
Indirizzo ufficiale
Lamborghini e Audi

Indirizzo sede del concessionario

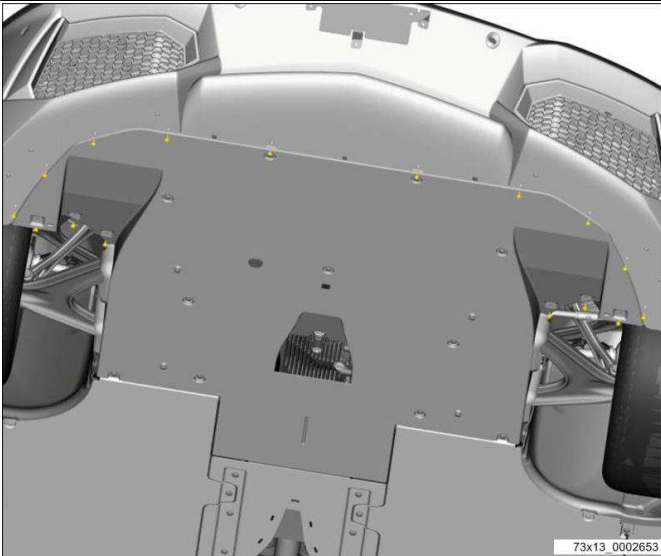
Indirizzo ufficiale
Lamborghini e Audi

P/N	Description	Q
-		

1. jack the car on the lift.
2. If air deflectors are present on the area identified in the above picture do not proceed with the repair, otherwise go on step 3.
3. Identify the 4 holes where applying the rivet and the screw with U clip (1 rivet and 1 screw for each flap)



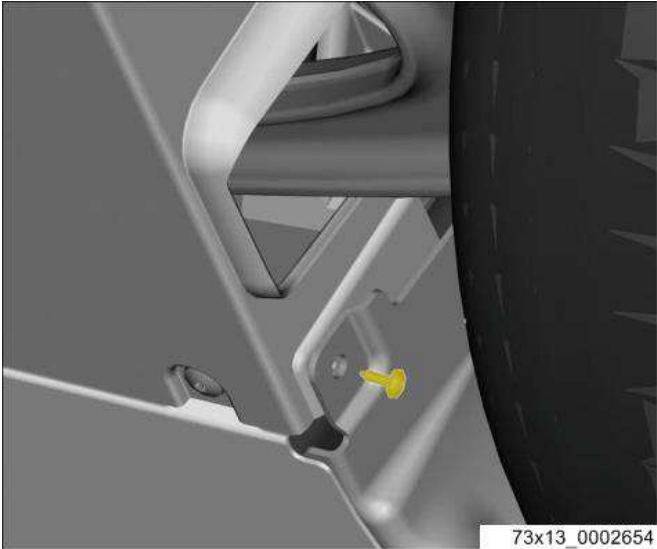
4. Unscrew the 16 parametric fasteners



ST4.2X13 screw fixing;
Torque: **2,5 Nm (1,84 lbf ft) ± 20%**

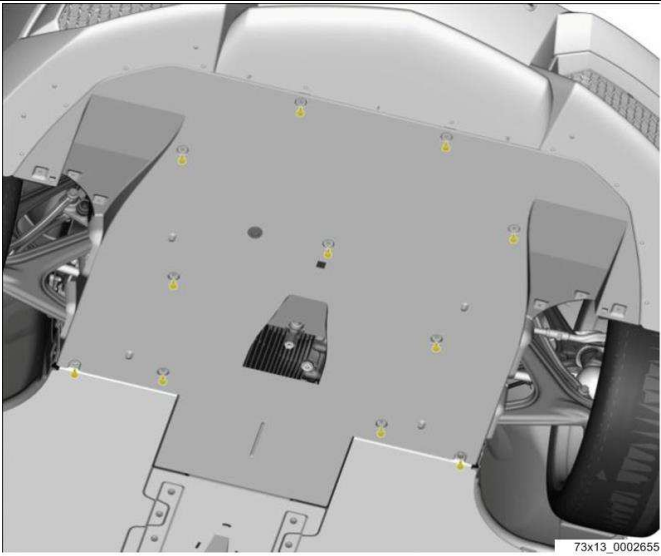
M6X20 screw fixing;
torque: **9,00 Nm (6,64 lbf ft) ± 20%**

5. Unscrew the 2 side fasteners



Screw fixing;
torque: **2,50 Nm (1,84 lbf ft) ± 20%**

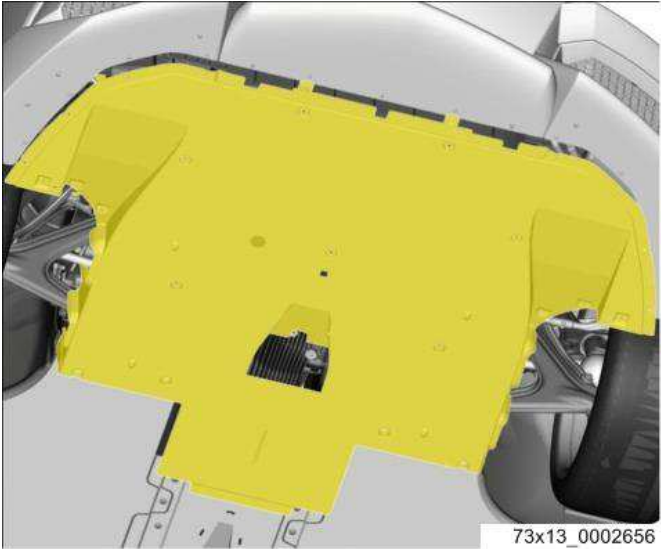
6. Unscrew the 11 fasteners.



ST4.2X13 screw fixing;
torque: **2,50 Nm (1,84 lbf ft) ± 20%**

M6X20 screw fixing;
torque: **9,00 Nm (6,64 lbf ft) ± 20%**

7. Remove the bottom panel



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8. Apply the 2 M6 Clips (p/n N90327506) in the position shown in the picture.



9. Mount the front panel following backwards point from 7 to 4
10. Place the air deflector and lock it with the screw, then tighten it.



Screw fixing
torque: **9,00 Nm (6,64 lbf ft) ± 20%**

11. Fit the rivet (p/n 470807153) , to the hole which is present on the front bumper.



Note:

If it is necessary use a drill with a 5mm bit for widening the hole in order to allow the rivet insertion.

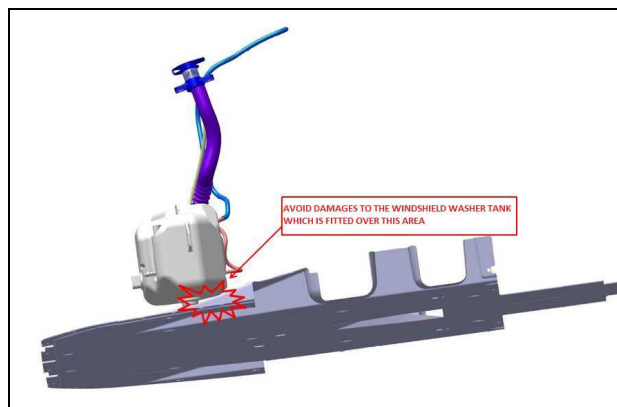


while drilling Avoid damages to the windshield washer tank which is fitted over this area.



ATTENTION!

Because the placement of the rivet is in proximity to the windshield washer tank, proceed with caution and place gradually the rivet.

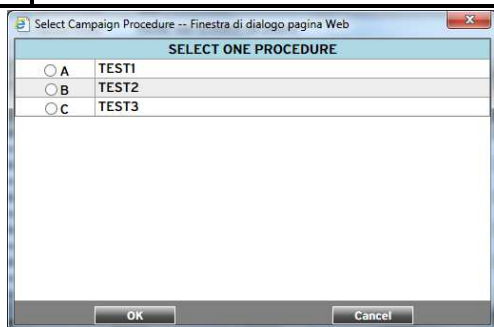


12. Repeat the operation on the other side.

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In base all'opzione eseguita il rimborso si articola nel seguente modo:

- OPZIONE B, installazione Nolder
manodopera: 0,3 ora
ricambi: 470898153



ATTENZIONE!

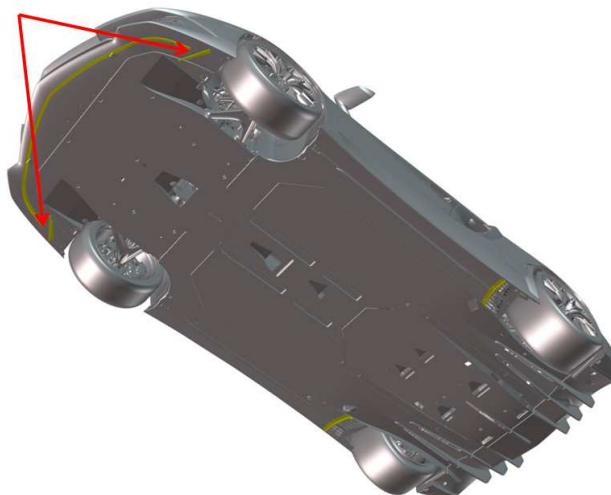
Allegare tutti i documenti prodotti durante lavorazione a evidenza dei lavori eseguiti, quali ordini d'officina, protocolli di diagnosi etc. la mancanza di uno o più di essi può essere causa di rigetto della richiesta di rimborso.

Compilare il libretto garanzie alla sezione Campagne di richiamo e servizio come mostrato nella figura sottostante.

Attrezzi/Materiale necessario

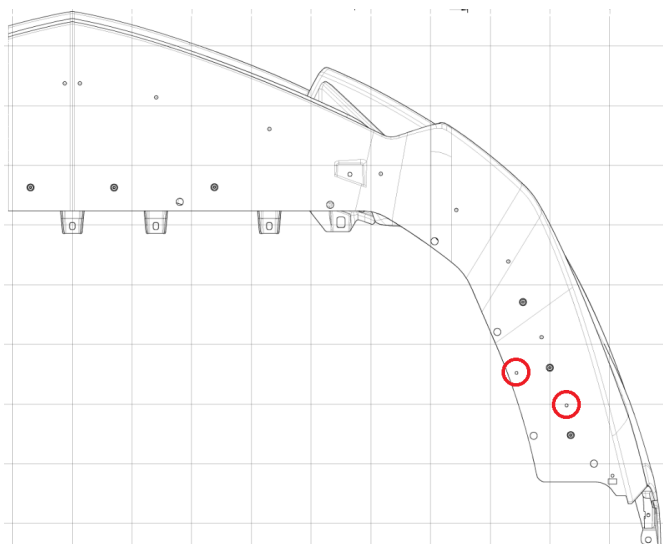
Cod.	Descrizione.	Q
n/a	n/a	n/a

Identificazione dell'area di lavoro



Procedura

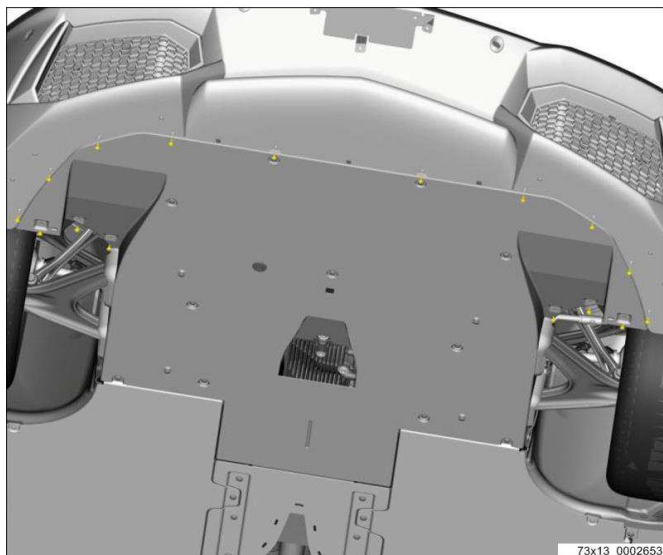
1. Sollevare la vettura sul ponte
2. Se sono già presenti i nolder nella zona identificata dall'immagine sopra, non procedere con la riparazione; altrimenti, passare al punto 3.
3. Identificare i 4 fori in cui andranno applicati il rivetto e la vite con molletta (1 rivetto ed una vite con molletta per nolder)



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Rimozione del fondo anteriore

4. Svitare le 16 viti perimetrali



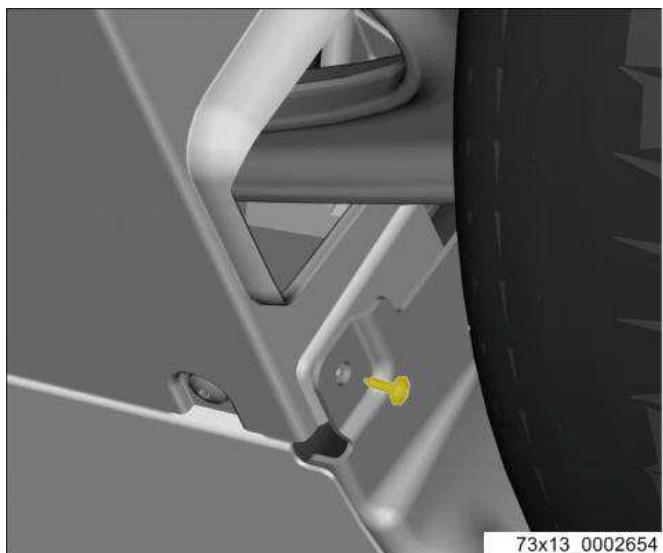
Fissaggio viti **ST4.2X13**.

Coppia di serraggio: **2,5 Nm (1,84 lbf ft) ± 20%**

Fissaggio viti **M6X20**.

Coppia di serraggio: **9,00 Nm (6,64 lbf ft) ± 20%**

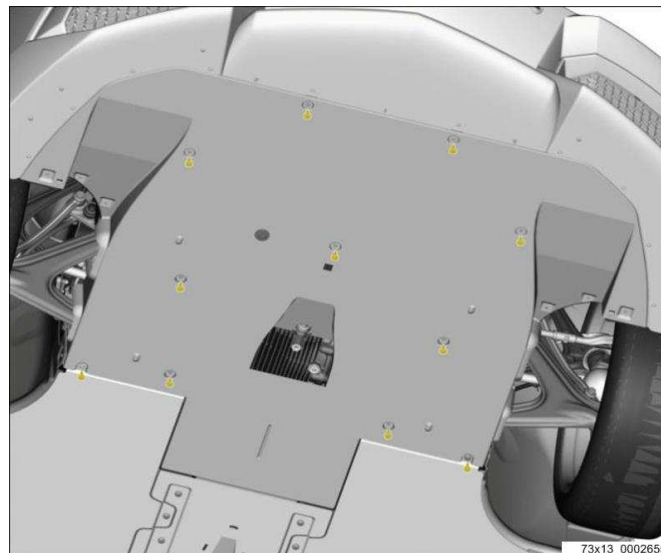
5. Svitare le 2 viti laterali



Fissaggio vite.

Coppia di serraggio: **2,50 Nm (1,84 lbf ft) ± 20%**

6. Svitare le 11 viti.



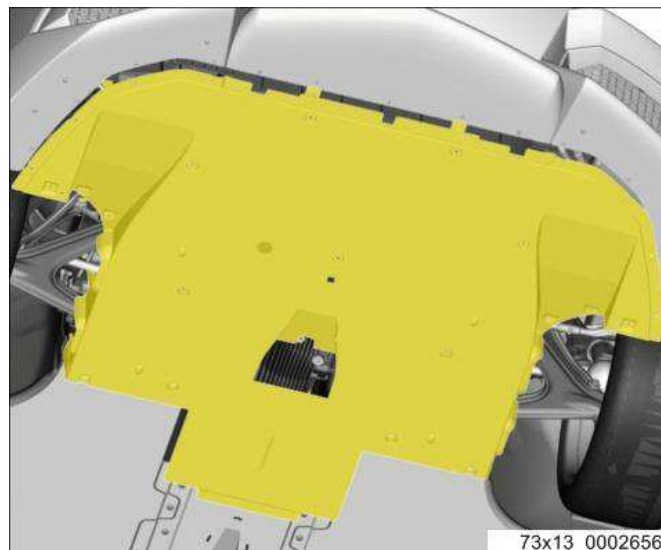
Fissaggio viti **ST4.2X13**.

Coppia di serraggio: **2,50 Nm (1,84 lbf ft) ± 20%**

Fissaggio viti **M6X20**.

Coppia di serraggio: **9,00 Nm (6,64 lbf ft) ± 20%**

7. Rimuovere il fondo anteriore



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8. Applicare le 2 mollette M6 (p/n N90327506) nelle posizioni indicate in figura



9. Rimontare il fondo anteriore, seguendo a ritroso i punti da 7 a 4
10. Posizionare il nolder e bloccarlo con la vite, quindi serrarla



Fissaggio vite,
coppia di serraggio: **9,00 Nm (6,64 lbf ft) ± 20%**

11. Applicare il rivetto (p/n 470807153) , utilizzando il foro già presente sotto al paraurti.



Nota:

se necessario, servirsi di un trapano con punta da 5mm per allargare il foro e permettere l'inserimento del rivetto.



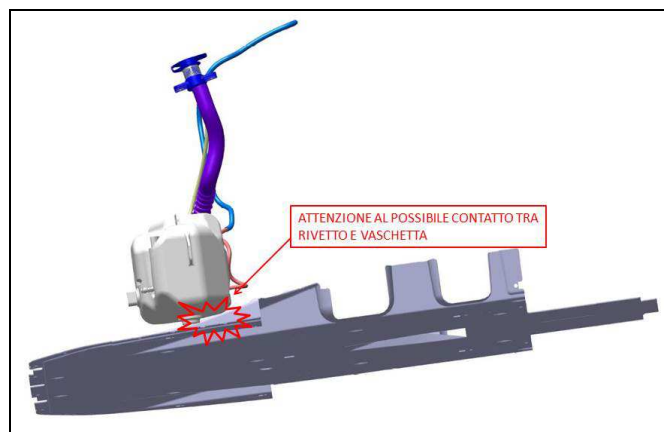
Prestare attenzione a non danneggiare la sovrastante

vaschetta del liquido lavavetri durante le operazioni con il trapano.



ATTENZIONE!

Poiché il posizionamento del rivetto si trova in prossimità della vaschetta del liquido tergicristallo, procedere con cautela inserendo gradualmente il rivetto.



12. Ripetere l'operazione anche sul lato opposto

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