



GROUP  
GEN

MODEL  
ALL

NUMBER  
085  
(Rev 1, 01/18/2017)

DATE  
November 2016

## TECHNICAL SERVICE BULLETIN

SUBJECT: MANDATORY REPLACEMENT OF  
LOCKING/SECURITY HARDWARE

### ★ NOTICE

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin area.

By design, certain fasteners, which are designed to lock into place once fully attached, are utilized in various Kia models and are strictly intended for “one time use.” Some examples are: axle shaft nuts with stake collar, cotter pins, washers with locking tabs and other similar hardware, including threaded fasteners with pre-applied “thread-locking adhesives.” It is critical for technicians to be aware that ALL such locking fasteners, regardless of type, are for “one time use” only.

### ⚠ WARNING

Do not re-use these parts during re-assembly. Always replace with new parts to maintain the proper locking feature of the design. Failing to do so may result in unintended loosening and/or loss of the fasteners, which in turn could lead to the loss of an assembly’s integrity and serious personal injury or death.

Always use the appropriate tools (e.g., torque wrench) to follow the tightening specifications for the fastener.

Cotter Pin



Pre-Applied Thread Lock



Axle Nut with Stake Collar



File Under: <General>

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 Service Advisors  Technicians  Body Shop Manager  Fleet Repair