

GROUP	MODEL
ELE	2016MY Optima (JFa)
NUMBER	DATE
400	January 2047
126	January 2017

TECHNICAL SERVICE BULLETIN

SERVICE ACTION: REAR PERSONAL

LAMP REPAIR (SA273)

This bulletin provides information related to the rear personal lamp on some 2016MY Optima (JFa) vehicles, produced from September 11, 2015 to August 13, 2016, which may experience a blown Interior Lamp 10A fuse resulting in inoperative interior lamps. Follow the procedure outlined in this bulletin to increase the bulb circuit and the bulb reflector clearances to prevent internal shorting of the lamp assembly resulting in a blown Interior Lamp 10A fuse, and if necessary, replace the Interior Lamp 10A fuse. Lamp replacement is not required to repair this condition. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



* NOTICE

VINs that start with KNA are designated Optima (JF/JF HEV/JF P-HEV) and produced in South Korea. VINs that start with 5XX are designated Optima (JFa) and produced in the United States. This TSB applies to Optima (JFa) that is produced in United States only.

* NOTICE

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry \rightarrow Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs \rightarrow Not Completed Recall \rightarrow Recall VIN \rightarrow Select Report), which includes a list of affected vehicles.

This issue number is **SA273**

File Under: <Electrical>

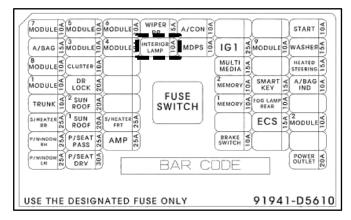
Circulate To: ☐ General Manager ☐ Service Manager ☐ Parts Manager

☑ Service Advisors ☑ Technicians ☑ Body Shop Manager ☑ Fleet Repair

REAR PERSONAL LAMP REPAIR (SA273)

Service Procedure:

 Remove the Interior Lamp 10A fuse located under the crash pad at the driver's side fuse panel.

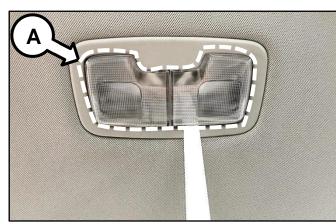


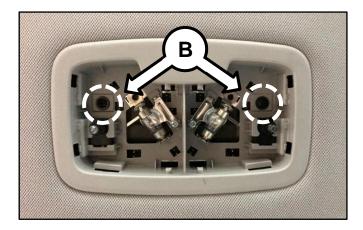
2. Using a non-marring trim removal tool, remove the rear personal lamp lens (A).



Use a non-marring trim removal tool (such as Snap-on® Part Number PBN5 or equivalent) to avoid damaging trim pieces.

3. With a Phillips screwdriver, remove the two (2) retaining screws (B).



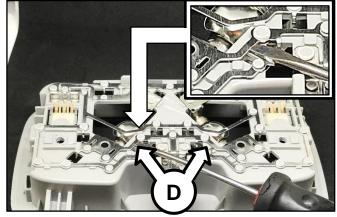


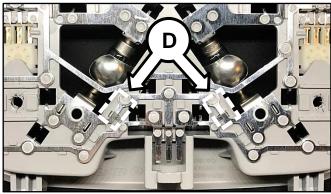
 Using a non-marring trim removal tool, carefully dislodge the rear personal lamp (C). Disconnect the connector and uninstall the rear personal lamp.



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5. With a small flathead screwdriver, slightly lift the two (2) circuits (D) as shown to increase the clearance between the circuits and the reflectors.



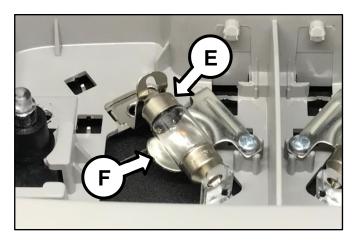


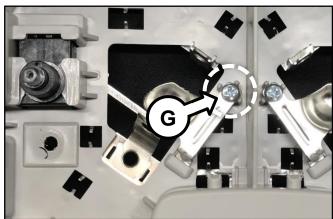
 Inspect the clearance between each bulb (E) and its reflector (F) and ensure there is a 1mm clearance.

If the clearance is 1mm, no further action is required. Reinstall the rear personal lamp and all removed components in the reverse order of removal.

If the clearance is less than 1mm, proceed to the next step.

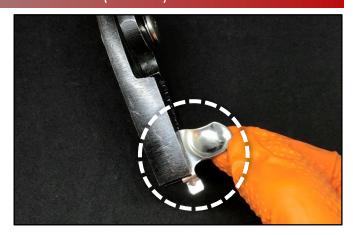
7. Remove the bulb(s) then uninstall the reflector(s) by removing the retaining screw(s) (G).





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8. With the reflector uninstalled, hold the flat part of the reflector with a pair of pliers as shown then carefully bend the reflector downwards to increase the clearance (1mm) between the reflector and bulb.



- Reinstall the reflector and bulb. Reinstall all removed components in the reverse order of removal. Be sure to reinstall the Interior Lamp 10A fuse removed in step 1 of this procedure. If the fuse is blown, replace the fuse.
- 10. Confirm proper operation of the rear personal lamp.

SUBJECT:

REAR PERSONAL LAMP REPAIR (SA273)

AFFECTED VEHICLE RANGE:

Model	Production Date Range		
Optima (JFa)	September 11, 2015 to August 13, 2016		

REQUIRED PART:

Part Name	Part Number	Figure	Comments
Fuse – Micro 10A	18790 05261	20	Only replace the Interior Lamp 10A Fuse if it is blown.

WARRANTY INFORMATION:

N CODE: N99 C CODE: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
V	92850 D4000BGA	0	(SA273) Rear Personal Lamp Repair & Interior Lamp 10A Fuse Replacement	160A33R0	0.3 M/H	N/A	0

* NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SA273</u> when accessing the WebDCS system.