

TECHNICAL BULLETIN
LTB00952NAS1
19 MAY 2016



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 417-01

Headlamp Discoloration On The Inside Surface Of The Lens

AFFECTED VEHICLE RANGE:

Range Rover (LG)

Model Year: 2013 Onwards
VIN: 001204 Onwards
Assembly Plant: Solihull

MARKETS:

NAS

CONDITION SUMMARY:

Situation: New headlamp parts have been released and should be used where headlamp replacement is required.

Cause: Revised material specification.

Action: Where headlamp replacement is required, follow the Service Instruction below.

PARTS:

LR067205	Headlamp - Left Hand Drive - Right - Bi Xenon - With side markers	1
LR067214	Headlamp - Left Hand Drive - Left - Bi Xenon - With side markers	1
LR067215	Headlamp - Left Hand Drive - Left - Adaptive with Bi Xenon - With side markers	1
LR067206	Headlamp - Left Hand Drive - Right - Adaptive with Bi Xenon - With side markers	1
LR089027	Headlamp - Bulb cap	2

WARRANTY:

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIX to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Headlamp Assemblies - Pair - Renew	86.40.54	1.3	49	LR033083

 **NOTE: Normal Warranty procedures apply.**

SERVICE INSTRUCTION:

1.  **CAUTION:** When replacing the headlamp assemblies, the old design bulb cap is supplied with the replacement headlamp. Discard the old design bulb cap and install the later level part.



NOTE: Repeat this Step on both sides of the vehicle.

Install a new headlamp assembly (see TOPIx Workshop Manual section 417-01: Exterior Lighting - Headlamp Assembly).