

FLA COE
FLB COE
FLD Conventional
Business Class
FLC 112 Conventional

Century Class Conventional
Argosy COE
Cargo
Columbia

122SD and Coronado
Business Class M2
> Cascadia
108SD/114SD

**Freightliner
Service Bulletin**

On certain Cascadia vehicles, the ignition switch may become loose and spin in the dash. A loose ignition switch could damage the wires.

Use the instructions in this bulletin to inspect the wires for damage, and repair the ignition switch, if necessary.

Cascadia Ignition Switch Repair

1. Park the vehicle, shut down the engine, and set the parking brakes. Chock the tires.
2. Remove the ignition switch retaining nut. See [Fig. 1](#).



Fig. 1, Ignition Switch Housing Rotated Out of Position

3. Inspect the wires for damage. See [Fig. 2](#). Repair the wires as necessary. Refer to section **54.06** in the *Cascadia Workshop Manual* for instructions.

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Fig. 2, Twisted Ignition Switch Wires

NOTE: A #10 washer, or any similarly sized washer, can be used for this procedure.

4. Trim one side of a #10 washer (23-109000-010). See [Fig. 3](#).

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Fig. 3, Trimmed #10 Washer

5. While holding the ignition switch in place, insert the cut-end of the washer into the flush (left-hand) side of the switch, then firmly seat the washer with the flat end of a screwdriver. See [Fig. 4](#) and [Fig. 5](#).

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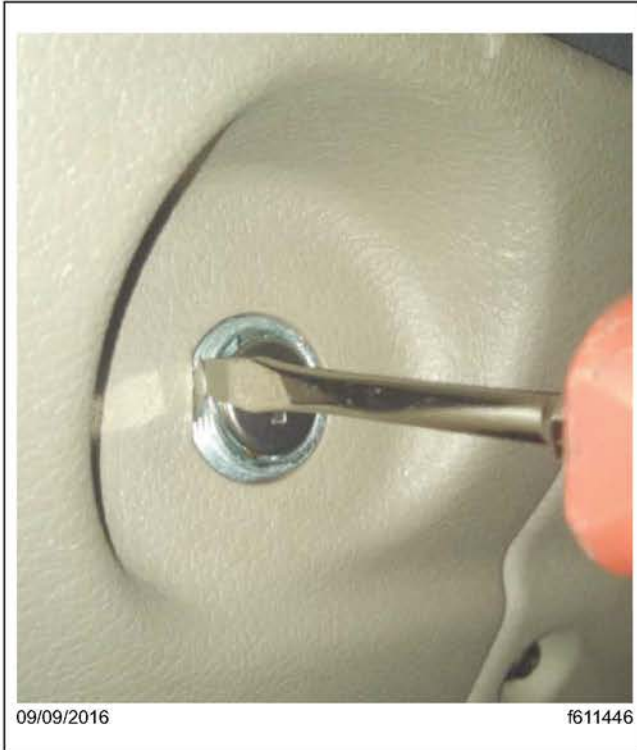


Fig. 4, Inserting the Washer into the Ignition Switch Housing



Fig. 5, Washer Fully Seated in the Ignition Switch Housing

6. Install the retaining nut on the ignition switch.

Warranty

This is an informational bulletin only. Warranty does not apply.