TECHNICAL BULLETIN  
LTB00738NAS3  
15 AUG 2016

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

This reissue replaces all previous versions. Please destroy all previous versions.

SECTION: 501-19
Front Bumper Cover Cracking

AFFECTED VEHICLE RANGE:

Range Rover Evoque (LV)
Model Year: 2012-2015
VIN: 000447-067253
Assembly: Halewood

MARKETS:

NAS

CONDITION SUMMARY:

Situation: The front bumper cover may crack where it meets the front fender.

Cause: This may be due to stress applied to the bottom of the front bumper cover causing the top section of the front bumper cover to crack where it meets the front fender.

Action: Should a customer express this concern, follow the Service Instruction outlined below.

PARTS:

⚠️ NOTE: Part numbers to be used only for vehicles that have the cracking condition.

- LR072577 Front bumper cover - without headlamp washer/wiper and front parking aid 1
- LR072578 Front bumper cover - with headlamp power wash; without parking aid 1
- LR072579 Front bumper cover - without headlamp washer/wiper and camera system; with front parking aid 1
- LR072260 Front bumper cover - with headlamp power wash and front parking aid; without camera system 1
- LR072580 Front bumper cover - without headlamp washer/wiper, parking aid, or camera system 1
- LR072581 Front bumper cover - with headlamp power wash; without parking aid and camera system 1
- LR072582 Front bumper cover - without headlamp washer/wiper, with front parking aid and fixed rear view camera 1
- LR072259 Front bumper cover - with headlamp power wash, front parking aid, and fixed rear view camera 1
- LR072583 Front bumper cover - with headlamp power wash, front parking aid, and surround camera system 1
- LR072584 Front bumper cover - without headlamp washer/wiper; with front parking aid and surround camera system 1
- LR072587 Front bumper cover - with headlamp powerwash, front parking aid, and surround camera system 1
- LR072588 1
TOOLS:
Refer to Workshop Manual for any required special tools.

WARRANTY:

Triangle NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIX to obtain the latest repair time.

Triangle NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>SRO</th>
<th>TIME (HOURS)</th>
<th>CONDITION CODE</th>
<th>CAUSAL PART</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bumper cover - Front - Renew - 2012-2013MY</td>
<td>76.22.72</td>
<td>1.7</td>
<td>1</td>
<td>LR072578</td>
</tr>
<tr>
<td>Bumper cover - Front - Renew - 2014-2015MY</td>
<td>76.22.72</td>
<td>1.3</td>
<td>1</td>
<td>LR072578</td>
</tr>
<tr>
<td>Bumper cover - Front - Flat and repaint</td>
<td>79.J.B12</td>
<td>1.9</td>
<td>1</td>
<td>LR072578</td>
</tr>
</tbody>
</table>

Triangle NOTE: Normal Warranty procedures apply.

SERVICE INSTRUCTION:

Triangle NOTE: Prior to carrying out any warranty repair the identified manufacturing defect must be recorded on a vehicle silhouette (available on TOPIX Workshop Manual), including details of the nature and extent of the problem, and its location. The completed silhouette must be filed with the repair order for audit purposes. A digital photograph may be used to support the claim.

1. Triangle NOTE: Left-side shown; right-side similar.
   Area that can be affected.