

TECHNICAL BULLETIN  
K353NAS1  
04 FEB 2016



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 204-04**

Service Action: Rear Shock Absorber Top Mountings

**AFFECTED VEHICLE RANGE:**

**XF (X260)**

**Model Year:** 2016  
**VIN:** Y00012-Y03997  
**Assembly Plant:** Castle Bromwich

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:** An issue has been identified on a limited number of vehicles within the Affected Vehicle Range where the rear shock absorber top mounting(s) may cause a knocking noise.

**Action:** Retailers are required to **HOLD** only affected new vehicles that are within your control and refrain from releasing the vehicles for **new vehicle sale** pending completion of the Service Instruction detailed in this Technical Bulletin. Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but **must** have it completed prior to vehicle handover to the customer.

Affected vehicles already in the hands of customers should be updated at the next available opportunity.

**PARTS:**



**NOTE: order only the expected percentage demand of parts identified.**

DESCRIPTION	PART No./SUNDRY CODE	QTY./VALUE	EXPECTED % of VEHICLES REQUIRING PARTS
Rear shock absorber top mounting	T2H20187	1	100
Rear shock absorber top mounting	T2H20188	1	100
Nut and Washer	C2D38498	4	100
Bolt and Washer	T2H2202	2	100
Retainer Nut	T2H3507	2	100
Nut (Passive)	XR855815	2	100
Nut (Adaptive)	XR826831	2	100

**SPECIAL TOOLS:**

Refer to Workshop Manual/Service Instruction for any required tools.

## **WARRANTY:**



**NOTE: check DDW to ensure that a vehicle is affected by this program prior to undertaking any rework action.**

At the time of confirming a booking for vehicle repair, ensure that all outstanding Recalls and Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.

Warranty claims must be submitted quoting Program Code **K353** together with the relevant Option Code from the table. SRO and parts information is included for information only. The Option Code(s) that allows for the drive in / drive out allowance can only be claimed if the vehicle is brought back into the workshop for this action alone to be undertaken.

This program is valid for a limited time only. Warranty claims with a repair date prior to the **31 January 2018** closure date must be submitted or payment within 30 calendar days of completion of the repair.

Repair procedures are under constant review and therefore times / prices are subject to change; those quoted here must be taken as guidance only. Refer to TOPIx to obtain the latest repair time.

PROGRAM CODE	OPTION CODE	DESCRIPTION	SRO	TIME (HOURS)	PARTS/SUNDRY CODE	QTY./VALUE
K353	B	Replace the rear shock absorber top mounting - both sides (passive)	64.30.34	0.60	T2H20187	1
					T2H20188	1
					C2D38498	4
					T2H2202	2
					T2H3507	2
XR855815	2					
K353	C	Replace the rear shock absorber top mounting - both sides (passive)	64.30.34	0.60	T2H20187	1
					T2H20188	1
					C2D38498	4
					T2H2202	2
					T2H3507	2
XR855815	2					
		Drive in/drive out	10.10.10	0.20	-	-
K353	D	Replace the rear shock absorber top mounting - both sides (adaptive)	64.30.34	0.60	T2H20187	1
					T2H20188	1
					C2D38498	4
					T2H2202	2
					T2H3507	2
XR826831	2					
K353	E	Replace the rear shock absorber top mounting - both sides (adaptive)	64.30.34	0.60	T2H20187	1
					T2H20188	1
					C2D38498	4
					T2H2202	2
					T2H3507	2
XR826831	2					
		Drive in/drive out	10.10.10	0.20	-	-

Normal Warranty policies and procedures apply.

## **SERVICE INSTRUCTION:**

1. Remove the rear left shock absorber (see TOPIx Workshop Manual, section 204-02: Rear Suspension).

- 2.** Remove and discard the rear left shock absorber top mounting.
  
- 3.** Install the new rear shock absorber top mounting to the shock absorber.
  
- 4.** Install the rear left shock absorber (see TOPIx Workshop Manual, section 204-02: Rear Suspension).
  
- 5.** Carry out Steps 1-4 to the rear right shock absorber.