

## Technical Service Bulletin

#### 46 3.0T & 3.0TDI Brake noise (PR-1LL)

46 16 35 2038647/2 April 25, 2016. Supersedes Technical Service Bulletin Group 46 number 14-96 dated October 20, 2014 for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
A8	2013 - 2014	All	3.0T and 3.0TDI engines

#### **Condition**

REVISION HIS	EVISION HISTORY		
Revision	Date	Purpose	
2	-	Revised Required Parts and Tools (Updated part numbers)	
1	10/20/2014	Initial publication	

Customer may report hearing brake squeal when the vehicle comes to a stop at slow speeds. In some cases, the noise may be intermittent and difficult to reproduce.

## **Technical Background**

Not applicable.

### **Production Solution**

Improved front brake pads and discs.

### **Service**

- 1. Road test to verify concern.
- Replace front brake pads, discs, and sensors (using the part numbers listed in this TSB) according to the
  instructions in Elsa at: Repair manual >> Chassis >> 46 Mechanical Components >> Front Brakes >> Brake
  Rotor, Removing and Installing >> Brake Rotor, Removing and Installing Steel Brakes 1LL/1LJ and 1LN/1LX.
- 3. Road test to verify the noise is eliminated.



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## Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.					
Service Number:	4617					
Damage Code:	0020					
Labor Operations:	2 wheels removed + reinstalled	4405 2000	20 TU			
	2 front brake discs remove + reinstall	4650 2050	50 TU			
	2 brake pads, front remove + reinstall	4636 2050	70 TU			
Diagnostic Time:	GFF	No allowance	0 TU			
	Road test prior to service procedure	0121 0002	10 TU			
	Road test after service procedure	0121 0004	10 TU			
	Technical diagnosis at dealer's discretion					
	(Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)					
Claim Comment:	As per TSB #2038647/2					

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

## **Required Parts and Tools**

Part Number	mber Part Description	
4G0615301K	Front brake disc	2
4G0698151M	Front brake pads	1 set
4G0615121D	Front brake wear indicators	2

## **Additional Information**

All parts and service references provided in this TSB (2038647) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.