TECHNICAL BULLETIN JTB00380NAS3 15 JUL 2016



 \odot Jaguar Land Rover North America, LLC NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

This reissue replaces all previous versions. Please destroy all previous versions.

		Changes are highlighted in gray	
SECTION: 412-	<u>00</u>		
Inadequate A/C	2 Performan	ce	
AFFECTED VEH.	ICLE RANGE	<u>i</u>	
F-PACE (X761) Model Year: VIN: Assembly Plant:	2017 Onwards 045409 Onwards Solihull		
F-TYPE (X152) Model Year: VIN: Assembly Plant:	2014 Onwards K00103 Onwards Castle Bromwich		
XE (X760) Model Year: VIN: Assembly Plant:	2017 Onwards 942528 Onwards Solihull		
XF (X250) Model Year: VIN: Assembly Plant:	2010-2015 R59504-U88785 Castle Bromwich	Petrol/V8 S/	etrol/V6 S/C 3.0L Petrol /V8 5.0L C 5.0L Petrol
XF (X260) Model Year: VIN: Assembly Plant:	2016 Onwards Y00461 Onwards Castle Bromwich		
XJ Range (X351) Model Year: VIN: Assembly Plant:	2010 Onwards V00325 Onwards Castle Bromwich		
XK Range (X150 Model Year: VIN: Assembly Plant:) 2010-2015 B32753-B56794 Castle Bromwich	1	
MARKETS:			

NAS

CONDITION SUMMARY:

Situation: Inadequate air conditioning (A/C) performance may be experienced with the compressor clutch (where applicable) working properly.

Cause: This may be caused by the A/C compressor Direct Pressure Sensing (DPS) valve being worn.

Action: Should a customer express this concern, follow the Service Instruction outlined below.

PARTS:

C2D42376	Compressor kit - XF (X250); XJ (X351 - to VIN V58602); XK (X150 - to VIN B2041)	1
C2D51357	Compressor kit - F-PACE (X761); F-TYPE (X152); XE (X760); XF (X260); XJ (X351 - from VIN V58603); XK (X150 - from B52041)	1

<u> TOOLS:</u>

Refer to Workshop Manual for any required special tools.

WARRANTY:

NOTE: The Direct Pressure Sensing (DPS) valve may also be referred to the Electronic Control Valve.

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

CONTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART		
Direct Pressure Sensing (DPS) electronic control valve - Renew - F-PACE (X761 - Ingenium I4 2.0L Diesel)	82.10.14	2.0	63	C2D42377		
Direct Pressure Sensing (DPS) electronic control valve - Renew - F-PACE (X761 - 3.0L SC V6)	82.10.14	1.2	63	C2D42377		
Direct Pressure Sensing (DPS) electronic control valve - Renew - F-TYPE (X152)	82.10.14	1.7	63	C2D51357		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XE (X760 - Ingenium I4 2.0L Diesel)	82.10.14	2.4	63	C2D42377		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XE (X760 - 2.0L GTDi)	82.10.14	1.8	63	C2D42377		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XE (X760 - 3.0L SC V6)	82.10.14	1.2	63	C2D42377		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XF (X250 - 2.0L GTDi)	82.10.14	2.0	63	C2D42376		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XF (X250 - 3.0L SC V6; RWD)	82.10.14	0.9	63	C2D42376		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XF (X250 - 3.0L SC V6; AWD)	82.10.14	0.9	63	C2D42376		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XF (X250 - 5.0L NA / SC V8)	82.10.14	0.8	63	C2D42376		
Direct Pressure Sensing (DPS) electronic control valve - Renew - XF (X260 - Ingenium I4 2.0L Diesel)	82.10.14	2.2	63	C2D42377		

Direct Pressure Sensing (DPS) electronic control valve - Renew - XF (X260 - 3.0L SC V6)	82.10.14	1.1	63	C2D42377
Direct Pressure Sensing (DPS) electronic control valve - Renew - XJ (X351 - 3.0L SC V6)	82.10.14	1.1	63	C2D42376
Direct Pressure Sensing (DPS) electronic control valve - Renew - XJ (X351 - 5.0L NA / SC V8)	82.10.14	1.1	63	C2D42376
Direct Pressure Sensing (DPS) electronic control valve - Renew - XJ (X351 - 3.0L SC V6)	82.10.14	1.1	63	C2D51357
Direct Pressure Sensing (DPS) electronic control valve - Renew - XJ (X351 - 5.0L NA / SC V8)	82.10.14	1.1	63	C2D51357
Direct Pressure Sensing (DPS) electronic control valve - Renew - XK (X150 - 5.0L NA / SC V8)	82.10.14	0.8	63	C2D42376
Direct Pressure Sensing (DPS) electronic control valve - Renew - XK (X150 - 5.0L NA / SC V8)	82.10.14	0.8	63	C2D51357

NOTE: Normal Warranty procedures apply.

SERVICE INSTRUCTION:

NOTE: The Direct Pressure Sensing (DPS) valve may also be referred to the Electronic Control Valve.

1. ONOTE: XF (X250), XJ (X351), XK (X150) only.

Carry out the Climate Control System - General Information - Diagnosis and Testing (see TOPIx Workshop Manual section 412-00: Climate Control System) and follow the 'Low pressure system pressure **too high** and high pressure system pressure **too low**' symptom test.

• If the fault is found, go to Step 2

2. Remove the air conditioning (A/C) compressor:

- XF (X250), XJ (X351), XK (X150): see TOPIx Workshop Manual section 412-03.
- F-PACE (X761), F-TYPE (X152), XE (X760), XF (X260): see TOPIX Workshop Manual section 412-01.

Replace the A/C compressor Direct Pressure Sensing (DPS) valve replacement procedure.

3. ONOTE: Make sure foreign materials do not enter the Direct Pressure Sensing (DPS) valve hole on the cylinder head when the DPS valve is removed.

Using compressed air or similar, remove all foreign materials from around the DPS valve/cylinder head.

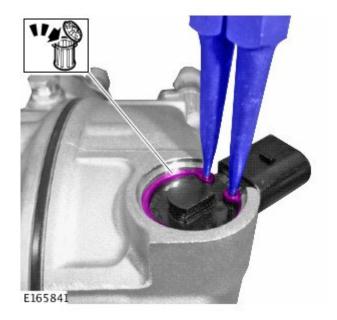


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4. CAUTION: Make sure to not damage the circlip housing in the cylinder head.

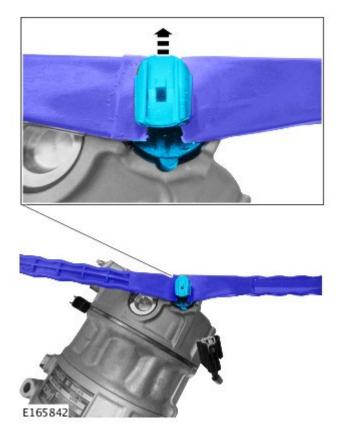
Place the A/C compressor on a clean flat work surface.

• Using a suitable tool, remove and discard the circlip that retains the DPS valve in the compressor cylinder head.





Using suitable tools, release the DPS valve.

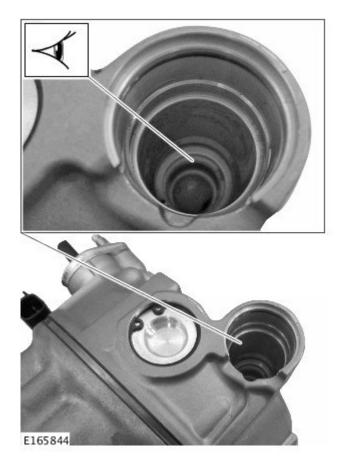


6. ANOTE: Use care to remove the DPS valve in a vertical direction to avoid damage to the inside wall of the cylinder head.

Remove by hand the DPS valve from the A/C compressor cylinder head; discard the DPS valve.

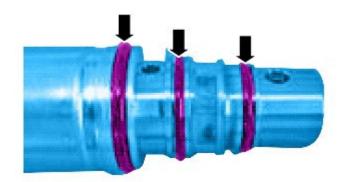


7. Inspect the inside wall of the cylinder head for scratches, scoring, or foreign material.



8. Apply compressor oil (Polyalkylene Glycol [GPA] SPA2 Oil) to the O-rings of the new DPS valve.

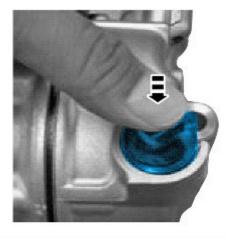


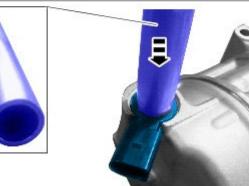


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9. Install the DPS valve:

- Apply a downward pressure by hand.
 - If required, use a suitable tool to press fully into position to allow installation of the new circlip.





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10. Using a suitable tool, install the new circlip supplied in the kit.



11. Install the A/C compressor:

- XF (X250), XJ (X351), XK (X150): see TOPIx Workshop Manual section 412-03.
 F-PACE (X761), F-TYPE (X152), XE (X760), XF (X260): see TOPIX Workshop Manual section 412-01.