# Service Bulletin Mazda North American Operations Irvine, CA 92618-2922



© 2016 Mazda Motor of America, Inc.

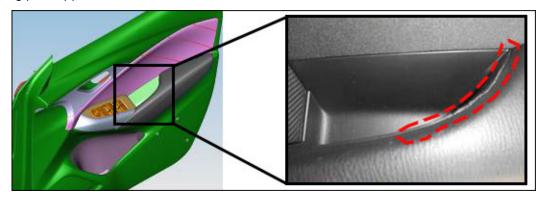
Subject: Bulletin No: 09-036/16 DOOR ARM REST POOR APPEARANCE Last Issued: 06/03/2016

### APPLICABLE MODEL(S)/VINS

2016 CX-3 vehicles with VINs lower than JM1 DK \*\*\*\*\*\* 113084 (produced before August 17, 2015)

#### DESCRIPTION

Some vehicles may exhibit a visible white felt through the gap between the front door trim and the door arm rest, causing poor appearance.



Customers having this concern should have their vehicle repaired using the following repair procedure.

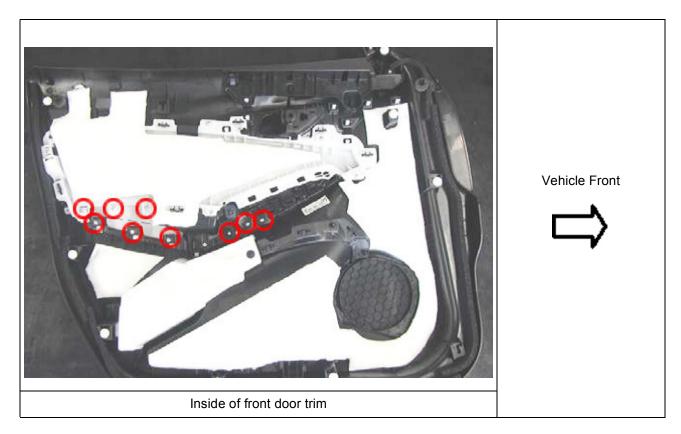
#### REPAIR PROCEDURE

#### **FRONT DOOR**

- 1. Verify customer concern.
- 2. Remove the front door trim. Refer to MS3 online "FRONT DOOR TRIM REMOVAL/INSTALLATION".

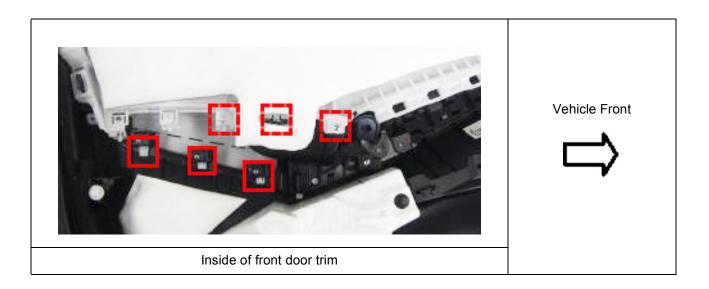
Bulletin No: 09-036/16 Last Issued: 06/03/2016 © 2016 Mazda Motor of America, Inc.

3. Remove the 9 screws of the arm rest as shown below:



4. Remove the arm rest from the door trim.

**NOTE:** Push the 6 clip tabs to remove the arm rest.



<b>Bulletin No:</b> 09-036/16	Last Issued: 06/03/2016
© 2016 Mazda Motor of America, Inc.	

5. Install the new arm rest to the front door trim.

NOTE: Verify that all clips are secured.

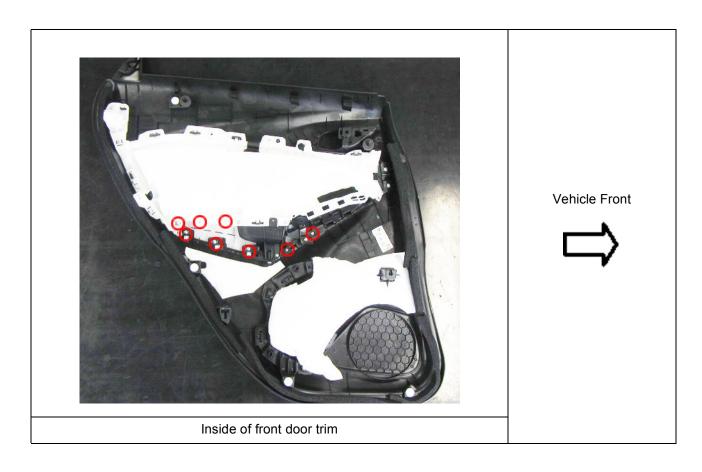
6. Install the 9 screws to the arm rest.

NOTE: Do NOT use power tools when installing screws. This may damage the arm rest.

- 7. Install the front door trim. Refer to MS3 online "FRONT DOOR TRIM REMOVAL/INSTALLATION".
- 8. Verify repair.

#### **REAR DOOR**

- 1. Remove the rear door trim. Refer to MS3 online "REAR DOOR TRIM REMOVAL/INSTALLATION".
- 2. Remove the 8 screws of the arm rest as shown below:

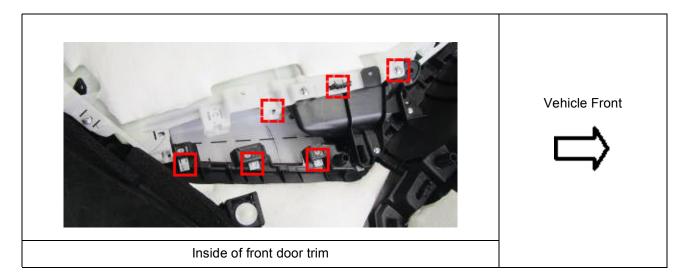


 Bulletin No:
 09-036/16

 © 2016 Mazda Motor of America, Inc.
 Last Issued:
 06/03/2016

3. Remove the arm rest from the door trim.

**NOTE:** Push the 6 clip tabs to remove the arm rest.



4. Install the new arm rest to the rear door trim.

**NOTE:** Verify that all clips are secured.

5. Install the 8 screws to the arm rest.

**NOTE:** Do NOT use power tools when installing screws. This may damage the arm rest.

- 6. Install the rear door trim. Refer to MS3 online "REAR DOOR TRIM REMOVAL/INSTALLATION".
- 7. Verify repair.

Bulletin No: 09-036/16	Last Issued: 06/03/2016
© 2016 Mazda Motor of America, Inc.	

# PART(S) INFORMATION

Part Number	Description	Qty.
D10G-69-371C-15	ARMREST,F,RH	1
D10E-69-371C-02	ARMREST,F,RH	1
D10G-69-391C-15	ARMREST,F,LH	1
D10E-69-391C-02	ARMREST,F,LH	1
DB4F-69-376B-02	ARMREST,R,RH	1
D10F-69-376D-15	ARMREST,R,RH	1
DB4F-69-396B-02	ARMREST,R,LH	1
D10F-69-396D-15	ARMREST,R,LH	1

Use GEPC to look up the correct part number by VIN.

#### WARRANTY INFORMATION

## NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- This TSB can be performed by D329 Mazda Certified Lube Technicians.
- · Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A				
Symptom Code	87				
Damage Code	9B				
Part Number Main Cause	**** 69 371*, **** 69 391*, **** 69 376* or **** 69 396* (Armrest)				
Quantity	1				
Operation Number / Labor Hours:	XXM3LARX / 0.4 Hrs.	XXM3LBRX / 0.6 Hrs.	XXM3LCRX / 0.8 Hrs.	XXM3LDRX / 1.0 Hrs.	
	(One door)	(Two doors)	(Three doors)	(All four doors)	
TSB can be performed by D329 Mazda Certified Lube Technicians:	Yes	Yes	Yes	Yes	

**NOTE:** Enter additional "Replacement Part" numbers in Related Part Number of your Warranty Claim.