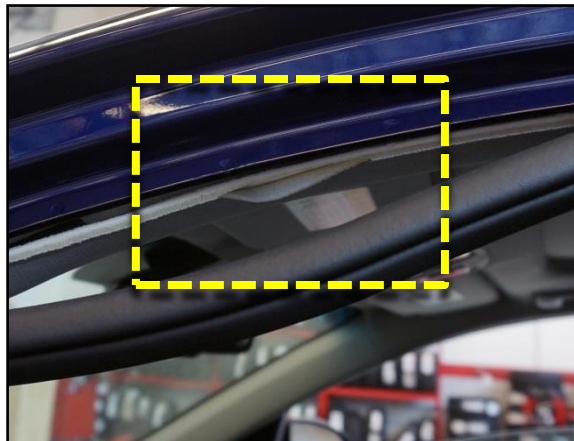
	GROUP BOD	MODEL 2016MY Optima (JFa)
	NUMBER 134	DATE March 2016
TECHNICAL SERVICE BULLETIN		
SUBJECT: SERVICE ACTION: HEADLINER INSPECTION AND/OR REPLACEMENT (SA 225)		

This bulletin provides the procedure to inspect or replace the headliner on some 2016MY Optima (JFa) vehicles, produced from February 8, 2016 through February 17, 2016, which may exhibit a delaminating headliner. Follow the inspection procedure in this bulletin, and if necessary, replace the headliner assembly to correct the condition. Kia is requesting the completion of this Service Action on all affected vehicles. Before conducting the procedure, verify the vehicle is included in the list of affected VINs.



*** NOTICE**

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service> Warranty Coverage> Warranty Coverage Inquiry> Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs> Not Completed Recall> Recall VIN> Select Report), which includes a list of affected vehicles.

This issue number is SA 225.

File Under: Body

-
- Circulate To:** **General Manager** **Service Manager** **Parts Manager**
 Service Advisors **Technicians** **Body Shop Manager** **Fleet Repair**

SUBJECT:

SERVICE ACTION: HEADLINER INSPECTION AND/OR REPLACEMENT (SA 225)

Inspection Procedure:

1. Open the driver's side door and pull the weather strip down approximately 10-12", as shown.



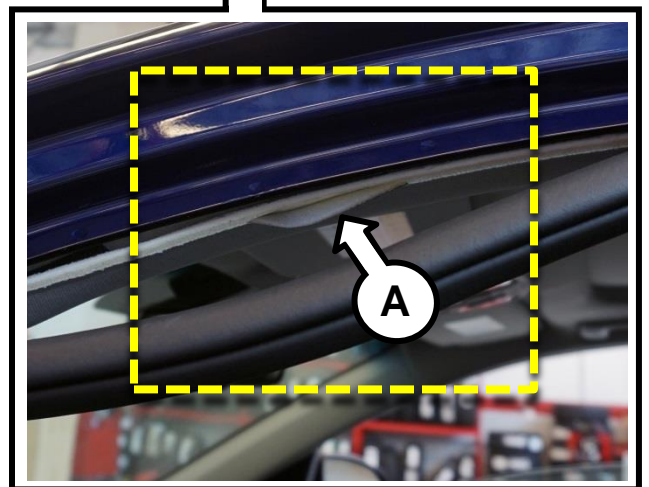
CAUTION

Be sure to wear disposable gloves throughout this procedure to avoid soiling the headliner.



2. Use your thumb to rub the edge of the headliner 3 or 4 times in a downward direction, as shown. **NOTE: Only light force is required to identify a defective headliner. Do NOT apply excessive force when inspecting the headliner.**

- If the headliner shows signs of delamination (A), proceed to the Service Procedure on Page 3.
- If the headliner remains intact, reinstall the weather strip. No further action is required.



SUBJECT:

SERVICE ACTION: HEADLINER INSPECTION AND/OR REPLACEMENT (SA 225)

Service Procedure:

1. Replace the headliner assembly by following the procedure in the applicable workshop manual on KGIS. (Optima (JFA) > 2016 > G 2.0 T-GDI THETA2 > Roof Trim Assembly).



* TIP

Follow the Service Information on KGIS to remove all interior panels, sun visors, grab handles, room lamps, etc. (Front and rear seat assembly removal is **NOT** required.) After all components have been removed, perform the following steps:

- a. Remove the center console.
- b. Remove the bolts securing the shifter assembly and set it aside. **Note: Do NOT disconnect the shifter linkages.**
- c. Fully recline the driver and passenger seats.
- d. Click on the video link below, or scan the QR Code, to carefully remove the headliner from the vehicle.

[Headliner Removal Procedure](#)



- e. Transfer the headliner harness from the original headliner to the replacement headliner, by referring to the service information on KGIS.
- f. Carefully install the replacement headliner onto the vehicle.



CAUTION

Exercise extreme caution when maneuvering the replacement headliner into place to avoid creasing or damaging the headliner.

SUBJECT: SERVICE ACTION: HEADLINER INSPECTION AND/OR REPLACEMENT (SA 225)

AFFECTED VEHICLE PRODUCTION RANGE:

Model	Production Date Range
Optima (JFa)	February 8, 2016 through February 17, 2016

PARTS REQUIRED:

Part Name	Part Number
Headliner Assembly	85410 D5100WK

SERVICE ACTION WARRANTY CLAIM INFORMATION:

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Time	Related Parts	Qty.
V	85410 D5100WK	0	N99	C99	(SA 225) Headliner Inspect	160A11R0	0.2 M/H	N/A	0
	85410 D5100WK	1			(SA 225) Headliner Inspect and Replace	160A11R1	2.8 M/H		

Note: Only one op code can be claimed per vehicle

*** NOTICE**

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SA 225 when accessing the WebDCS system.