



HYUNDAI | NEW THINKING.
NEW POSSIBILITIES.

Technical Service Bulletin

GROUP CAMPAIGN	NUMBER 16-01-070
DATE DECEMBER 2016	MODEL(S) VELOSTER (FS)

SUBJECT: MANUAL HEATER CONTROL UNIT REPLACEMENT (SERVICE CAMPAIGN TY6)

This TSB supersedes TSB 15-01-042 to include 2015 model year for the Applicable Vehicles.

* IMPORTANT

*** Retail Vehicles Only ***

Dealers must perform this Service Campaign whenever an affected vehicle is in the shop for any maintenance or repair.

When a vehicle arrives at the Service Department, access Hyundai Motor America's "Warranty Vehicle Information" screen via WEBDCS to identify open Campaigns.

Description: On some VELOSTER (FS) vehicles equipped with the manual heater control unit, the internal switch for the blower (fan) speed control may become inoperative.

Follow the procedure outlined in this bulletin to replace the heater control unit.

Applicable Vehicles:

- Certain 2014-2015 MY Veloster (FS) equipped with manual heater (HVAC) control unit

Parts Information:

Part Name	Previous	New	Part Front View
 (Red box area above shows the general location at the back of the unit where the P/N can be found.)	97250-2V0114PD (Matte Black Panel / Dark Gray Fan Knob)	97250-2V0114PDQH	
	97250-2V0114X (Matte Black Panel / Light Gray Fan Knob)	97250-2V0114XQH	
	97250-2V011BLH (Gloss Black Panel / Light Gray Fan Knob)	97250-2V011BLHQH	
	97250-2V011BPD (Gloss Black Panel / Dark Gray Fan Knob)	97250-2V011BPDQH	

Circulate To: General Manager, Service Manager, Parts Manager, Warranty Manager, Service Advisors, Technicians, Body Shop Manager, Fleet Repair

SUBJECT: MANUAL HEATER CONTROL UNIT REPLACEMENT (SERVICE CAMPAIGN TY6)

SST Information:

Description	Tool Part #	Tool View
Panel Puller	PANELPULLER	

NOTE: One (1) tool has been automatically sent to every dealer to perform this service campaign. Additional tools can be ordered through the PDC.

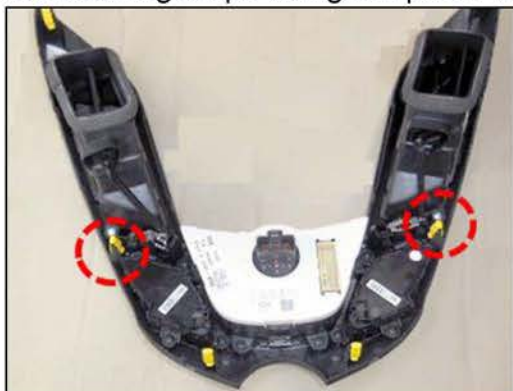
Warranty Information:

Op. Code	Operation	Op. Time
50C034R0	MANUAL HEATER CONTROL UNIT REPLACEMENT	0.3 M/H

NOTE: Submit Claim on Campaign Claim Entry Screen

Service Procedure:

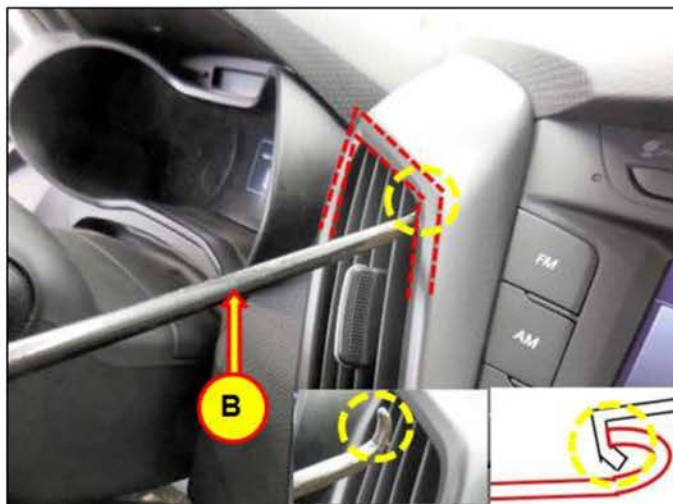
1. Turn the ignition to **OFF**.
2. Release the center fascia panel mounting clips (A) in the following steps using the puller tool.



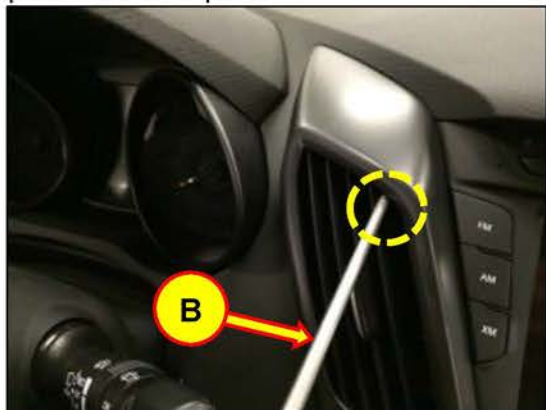
CAUTION

Wear eye protection goggles to prevent possible injury during the following steps.

3. Insert the hook end of the puller tool (B) positioned into the air vent hole as shown for the removal process.



4. Securely position the puller tool to the upper right corner of the **LH Center Vent** and release the clips with a firm pull.



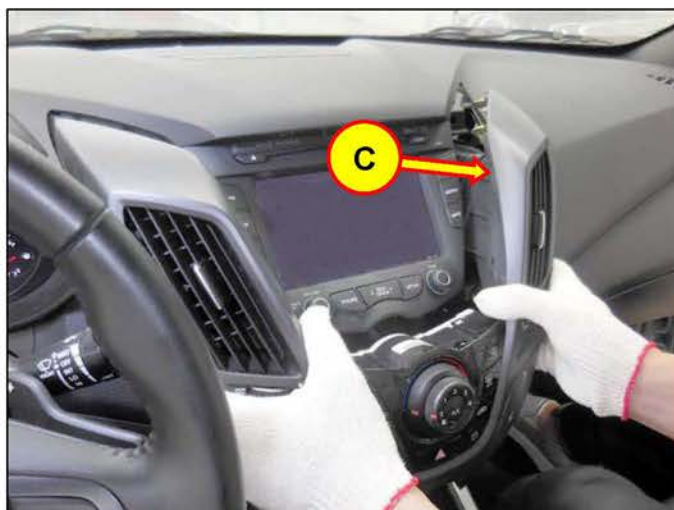
5. Securely position the puller tool to the upper left corner of the **RH Center Vent** and release the clips with a firm pull.



NOTICE

Use one hand to stabilize the hook end of the tool against the recessed portion of the center vent inner lip while pulling. This will help prevent slipping and scratching the center fascia panel near the vent. Firmly tug the T-handle of the tool to release clips.

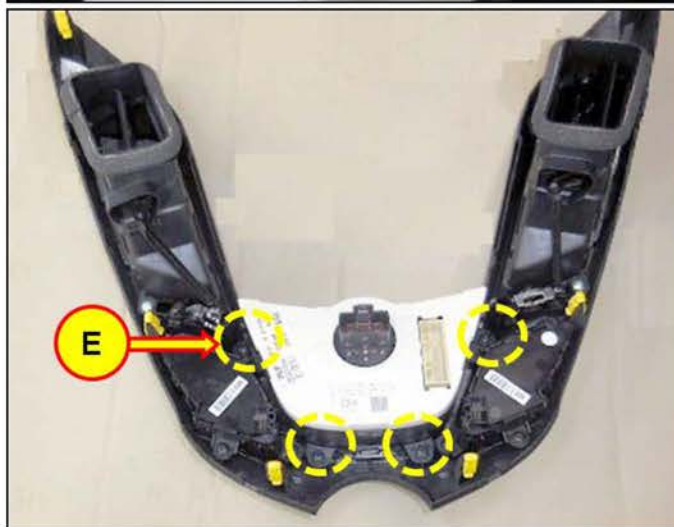
6. Once the holding clips are released, carefully separate the center fascia panel (C) to access the rear connectors.



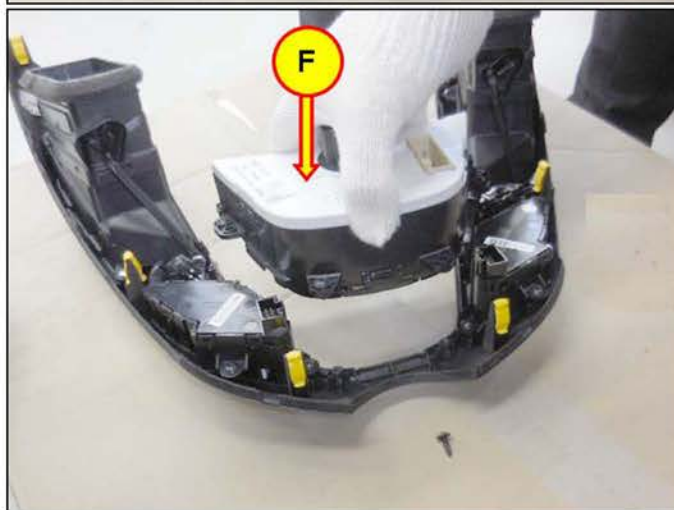
7. Disconnect the connectors (D) as shown.



8. Loosen the manual heater control unit mounting screws (E).



9. Remove the old heater control unit (F) from the center fascia panel and replace it with the new heater control unit.



NOTICE

Red box area on the right shows the general location at the back of the unit where the P/N can be found.



10. Reinstall all the removed parts in the reverse order of removal.

11. Verify repair.

- Check operation of all panel switches.
- Check operation of the heater control unit.