

# Installation of Towing Wire Harness Connector During PDS

**Service Category** General

**Section** Pre-Delivery Service

**Market** USA

Lexus Supports ASE Certification 

## Applicability

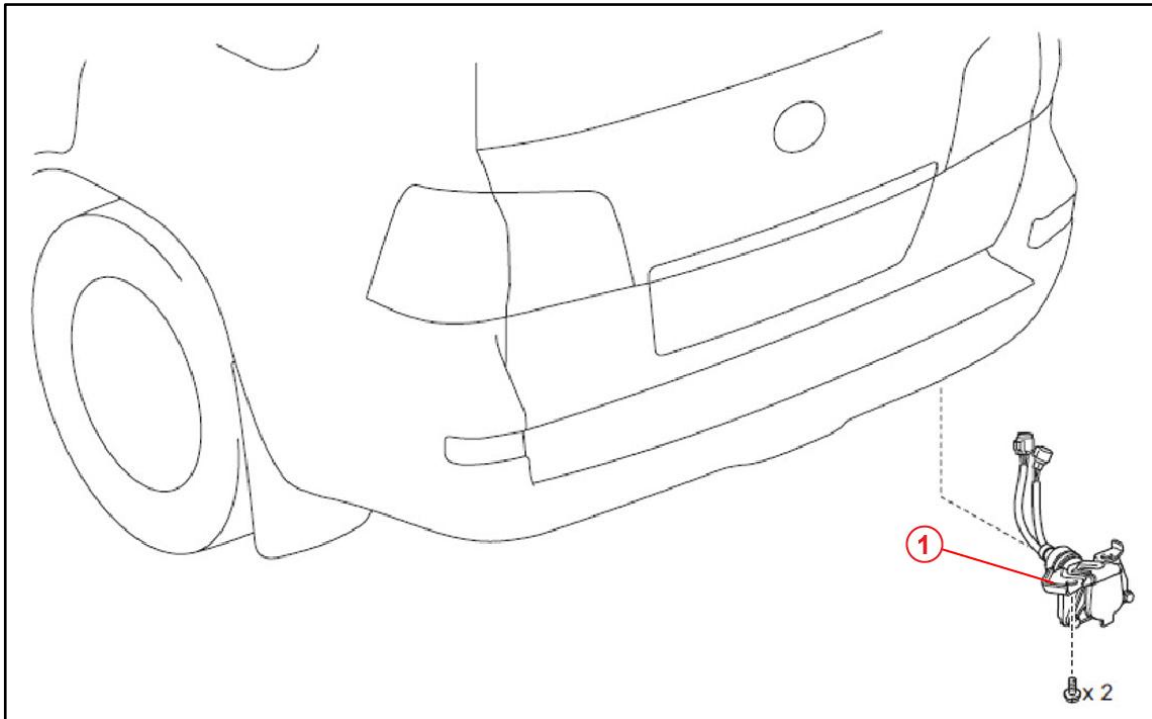
YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2017	LX570	

## Introduction

The towing wire harness connector set (towing wire harness connector assembly and 2 bolts) is loaded in the vehicle at the assembly plant to avoid damage in transit.

Use the following procedure to install the towing wire harness connector to the vehicle during Pre-Delivery Service (PDS).

**Figure 1.**



<b>1</b>	<b>Towing Wire Harness</b>
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## Installation of Towing Wire Harness Connector During PDS

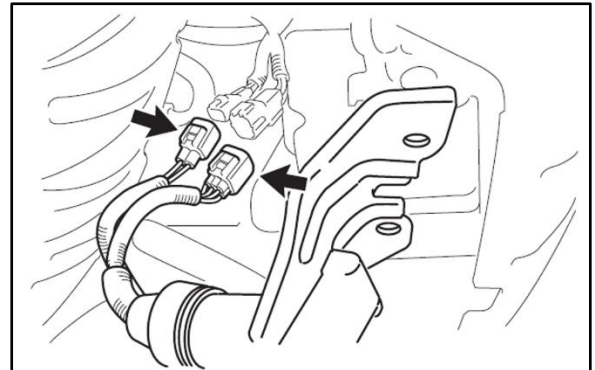
### Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-

### Installation Procedure

1. Connect the towing wire harness connectors.
  - A. Remove the water resistant caps from the 2 frame wire harness connectors.
  - B. Connect the 2 frame wire harness connectors and 2 towing wire harness connectors.

Figure 2.



2. Install the towing wire harness assembly bracket to the frame bracket with the 2 bolts.

**Torque: 19.5 N\*m (199 kgf\*cm, 14 ft\*lbf)**

Figure 3.

