

Date: January 28, 2016

SERVICE BULLETIN

Service Bulletin No.: 2016-0002

Product Models Affected:

Aero Elite Ford (AEF)

FORM Rev 2016-0216

B-Pillar Cab Crack Repair

If crack in OEM cab sheet steel is located in the B-pillar area please follow the steps below.

- Step 1: Sand off paint approximately 1 ½" around the crack.
- Step 2: Stop drill a 3/32" hole at each end of the crack.
- Step 3: Weld crack. Prefer Tig weld, but Mig weld will work.
- Step 3a: After welding the crack, overlay the crack with an 18-22 gauge sheet steel patch. Where possible, patch should extend 1" from the crack. Weld patch.
- Step 4: Finish all bodywork to the exterior repaired areas.
- Step 5: Paint repaired area.

TIME ALLOWANCE: 4 hours total per unit.

Contact Information:

If you have questions about anything contained in this instruction document please contact

Mike Perry,
(Customer Service Coordinator for Eldorado National - Ks)
1-800-955-9086 ext 454

Bernie Regnier,
(Customer Service Manager for Eldorado National - Ks)
1-800-955-9086 ext 412