



DATE: 8-2-16

APPLIES TO: This service bulletin applies to 2015 and 2016 model year, K2, K3, and MM model motorhome chassis built between October 2, 2013 and October 12, 2015 by Spartan Motors USA, Inc.

CONDITION: Rear suspension cross member may be missing fasteners.

CORRECTION: Install fasteners

LABOR ALLOCATION: 1 hr.

CLASSIFICATION: E3

PARTS NEEDED:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	S-2522-001B	Kit-Service, Upper Control Arm, Reyco RD2300NR/RD2400NR

Kit # S-2522-001B Contains:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
12	0813FLN8Y	Nut, 1/2-13 Toplock FLNG
12	08130125FH8Y	Bolt 1/2-13X1.25 FLG GR8
1	3409-DD4	INSTL- Upper Control Arm Kit, Reyco RD2300NR/RD2400NR
1	CSB16-350-001	Instruction Document

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



STEP-BY-STEP INSTRUCTIONS:

1. Gain access to the V-Rod cross member shown in FIG. 2-1.

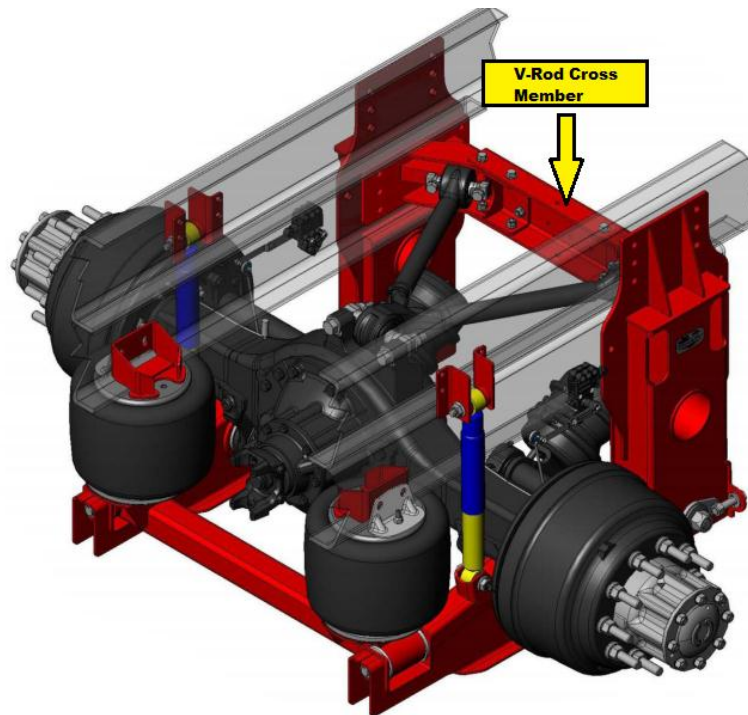


FIG. 2-1

2. Remove 6 existing bolts and nuts and properly dispose of hardware. Refer to FIG. 2-2.

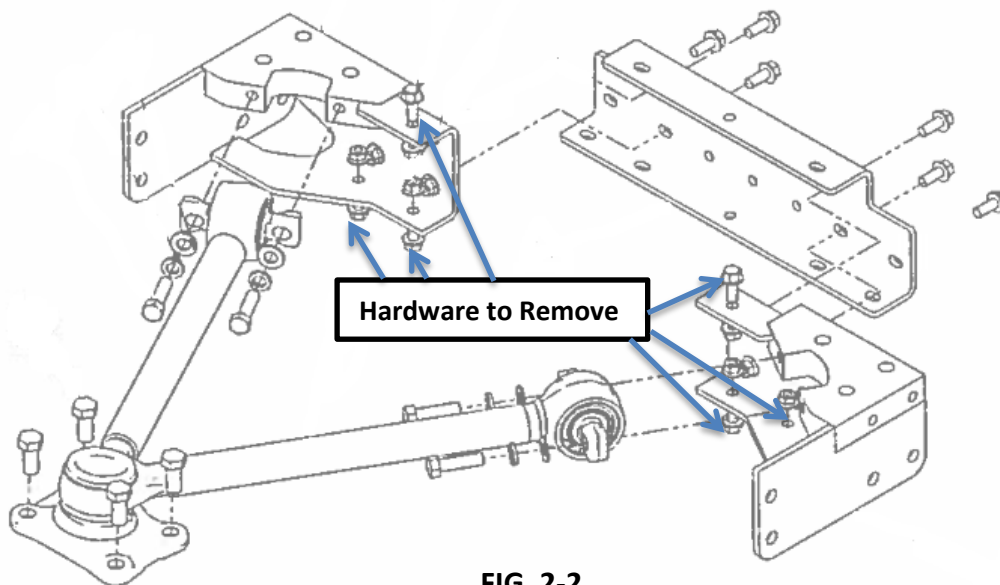


FIG. 2-2

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3. Inspect V-Rod cross member for any damage. Replace any damaged parts.
4. Install supplied hardware as shown in FIG. 3-1.

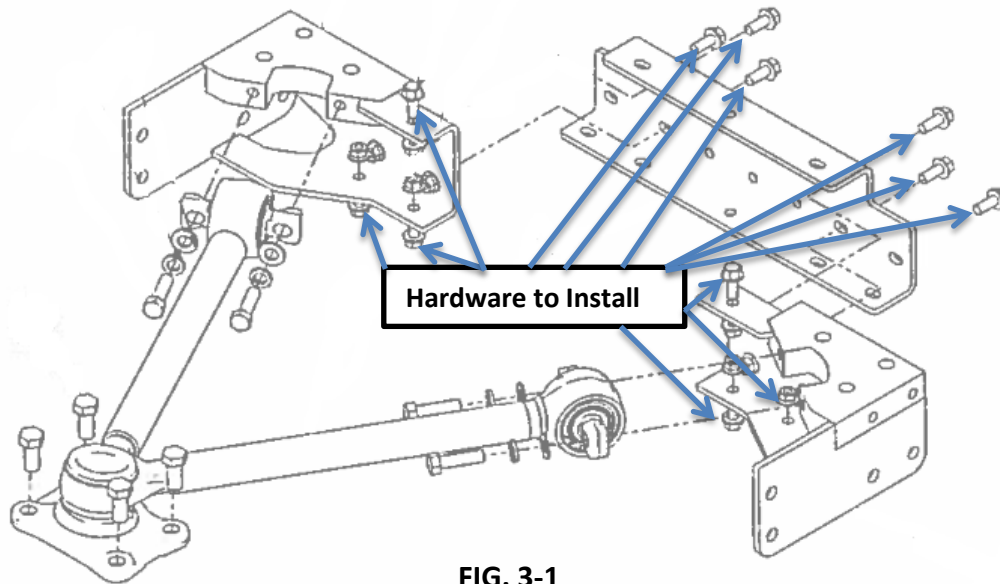


FIG. 3-1

Note: Due to access based on body builder basement location, the fasteners may need to be installed from the other direction.

5. If the hardware can be installed as in FIG. 3-1, torque the nut side to 80 ft.-lbs.
6. If the hardware cannot be installed as shown in FIG. 3-1, and has to go the opposite direction, torque the bolt side to 93 ft.-lbs.

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