TECHNICAL

Subject: **Retrofit of 2015 Vehicles to Model Year 2016 High Voltage Battery Pack**

Attention: **This Bulletin also applies to any of the listed models that are exported to Canada.**

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Spark EV	2015	2015				

Condition	Technicians are to replace the High Voltage Battery Pack with MY 2016 parts once stock is exhausted of MY 2015 inventory.
Cause	High Voltage Battery Packs replaced for any reason.

Correction

1. Replace the battery pack with appropriate part number as listed in Parts Information table.
2. Upgrade the HPCM2 (VICM) and BECM with the latest software available in SPS.

Service Procedure

- If repair is covered under warranty, replace High Voltage Battery Pack with P/N 19332479.
- If repair is *not* covered under warranty, and is customer pay, replace assembly with High Voltage Battery Pack P/N 19332480.
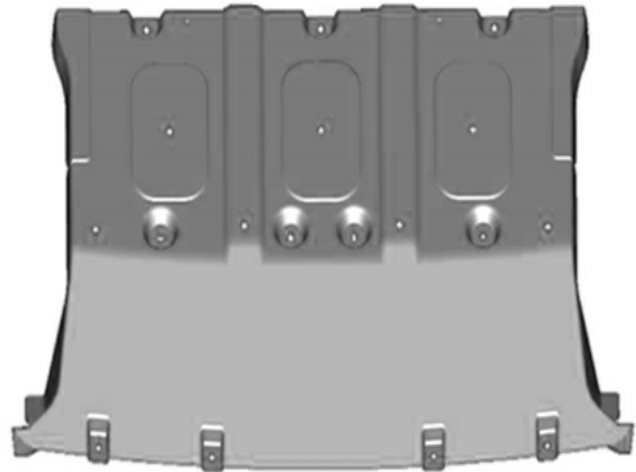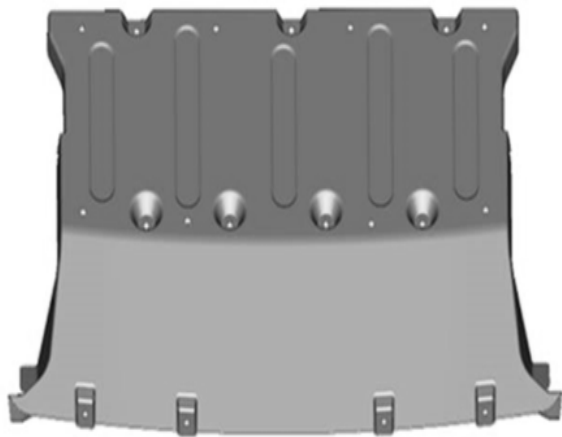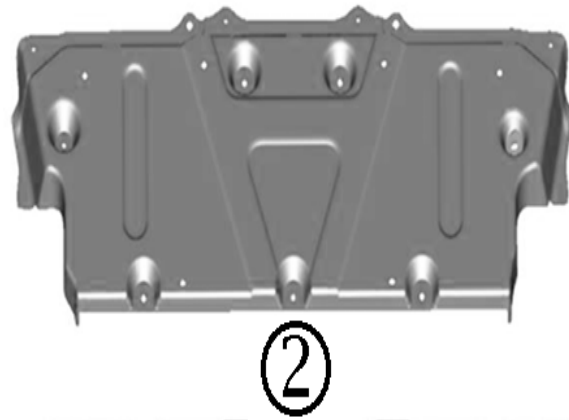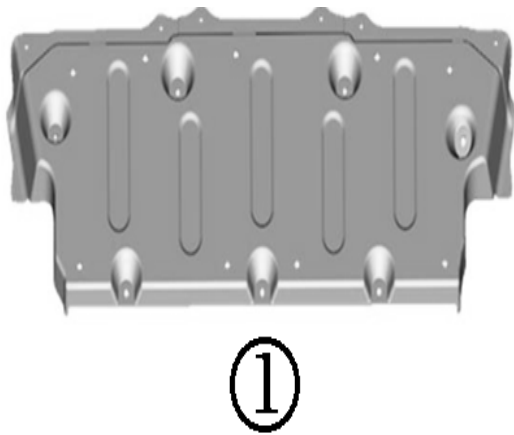
After the new battery pack is installed, update the HPCM2 and BECM to the latest calibration available in SPS. Refer to *Hybrid Battery Interface Control Module Programming and Setup* in SI.

Additional Information

Note: To assist technicians in quickly identifying the installed battery, the 2014 (1) and 2015/2016 (2) Battery Electric Vehicle (BEV) Front and Rear Aero Panels are shown. A 2014 battery pack should not be installed in a 2015 or 2016 MY vehicle. Software is not available to support this combination.

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Reference – 2014 (1) and 2015/2016 (2) Battery Electric Vehicle (BEV) Front and Rear Aero Panels

Parts Information

Description	Part Number	Qty
MODULE, GEN CON & BAT (Warranty)	19332479	1
MODULE, GEN CON & BAT (Non-Warranty)	19332480	1

Warranty Information

Labor Operation	Description	Labor Time
5031030	Drive Motor Battery Replacement and Shipping Preparation	Use Published Labor Operation Time

Version	1
Modified	

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