

Bulletin No.: PIP5320C

Date: Jun-2016

# Service Bulletin

## PRELIMINARY INFORMATION

Subject: (EREV) Drive Motor Generator Control Module (PIM) Part Restriction

Models: 2016-2017 Chevrolet Volt

2016 Chevrolet Malibu

This PI was superseded to update Parts. Please discard PIP5320B.

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

#### Condition/Concern

As part of our ongoing quality improvement process, effective August 1st, 2015 the (Drive Motor Generator Control Module, also known as PIM) for the EREV, part number 24275450 is being placed on restriction through the GM TAC (Technical Assistance Center).

Note: If the part is being ordered for a non-warrantable concern (i.e. collision, theft, fire..etc) proceed directly to step 5 below (Valid VIN and proof of ownership required).

#### Recommendation/Instructions

- 1. Please have a Volt technician follow the procedures below prior to contacting TAC.
  - Important: Note: Do NOT erase DTC's in any of the modules (Especially on intermittent concerns.) and do NOT attempt to reprogram software!
- 2. Please complete the customer questionnaire at the bottom of this document with as much information as possible and as accurately as possible so that it can be e-mailed to TAC.
- 3. Check and record all diagnostic codes in all modules on the vehicle
- 4. Be sure to record what module the DTC came from and any symptom codes associated with the DTCs (see latest version of bulletin 07-07-30-010A for snapshot information).
- 5. If DTC's are set in any of the modules below, please save the captured data for later use.

**Engine Control Module** 

Hybrid Control Module

Hybrid Control Module 2

Motor Control Module 1 & 2

Transmission Control Module

Auxiliary Transmission Fluid Pump Control Module.

- 6. Once the above information has been obtained, please review all P.I and TSB information and all available S.I. diagnostics
- 7. If diagnostics lead to PIM replacement, contact TAC @ 877-446-8227 (U.S.) or in Canada 1-800-263-7740 (English) or 1-800-263-7960 (French) to review case details. Please have as much stored DTC and snapshot information as possible prior to contacting TAC.
- 8. After reviewing the diagnosis, if component replacement is needed, TAC will arrange for ordering of the new component and request that it be shipped overnight.

**Note:** After reviewing the diagnosis, if component replacement is needed, GM Goodwrench TAC will arrange for ordering of the part(s). When this occurs, record the last 9 digits of the TAC case # to be used by the parts department (in conjunction with the part #) as the CONTROL NUMBER to track shipment of the part. It is not necessary to call TAC for part tracking information.

#### **Driving Condition Customer Questionnaire:**

Please have the customer answer as many questions below and as accurately as possible.

Below 0F-32F (-17C-0C)32-60F (0C-15C) Abov	re 60F (15C) Exact if possible	
Were there any sounds at the time of concern?	Y/N	
If yes what type?		
Were there any odors at the time of concern? Y	/N	
If yes what type and from what area of the vehic	cle?	
What were the driving conditions during the con	cern?	
Highway		
City		
Combination		
Estimate driving distance from starting point unt	il the concern occurred.	
Mileage Kilometers		
AND		
Had the vehicle been driven from a cold start or	had the vehicle already been driven and warm when the conce	ern occurred.
What type of event was this?		
Shutdown while driving, No go from initial start,	No Go after driven?	
If the event is a shutdown Please answer the fo	llowing questions.	
Was the engine running when the event occurre	ed?	
What type of road were you driving on when the	e event happened? (Circle one)	
Paved, Gravel, Mud, Other		
Were you accelerating or decelerating at the time	ne? How aggressive was this?	
How long has it been since the vehicle was prev	viously driven? (Circle one)	
<1 hour2-5 hours5-8 hours>8 hours		
Approximately what temperature was the vehicl	e stored at prior to this drive cycle? (Circle one)	
Below 0F-32F (-17C-0C)32-60F (0C-15C) Abov	re 60F (15C) Exact if possible	
What gear were you in when the event occurred	d? (Circle one)	
Park, Reverse, Neutral, Drive, Manual Shifting		
How fast were you going when the event occurr	red? (Circle one)	
Stopped 0-10 mph (0-16kph) 10-30mph (16-48k	kph) 30-50mph (48-80kph) above 50mph (80kph)	
If the event is a no crank		
What % of driving is highway?		
What % of driving is city?		
Does the vehicle sit for extended periods of time	e? If so, record number of days.	
If TAC releases the PIM you will May also need	to order the parts below to install the Drive Motor Generator Co	ontrol Module
Please note that the Bolts are Ship Direct Parts		
Please Check Service Information for the Laste	d on parts needed for install.	
PART Name listed in SI	QTY	Part #
	***	
Drive Motor Power Inverter Module Fluid Seal	1	24268185
Transmission Mount Bolt, Body Side		11589275
1	·	1

What was the weather like during the event? (Circle)

Transmission Mount Bolt, Transmission Side

What was the temperature outside at the time of the event?

Sunny, Rain, Snow, Overcast

3

11547918

Drive Motor Power Inverter Module Electrical Connector Seal As Needed This is Reusable	1	24265629
Drive Motor Power Inverter Module Cover Gasket As Needed This is Reusable	1	24264439

#### **Parts Information**

Model Year	Part Number	Description	Qty
2016-2017	24275450	T6 Power Inverter Module	1

### **Warranty Information**

For vehicles repaired under warranty use:

Labor Operation	Description	Labor Time	
8464700	Drive Motor Generator Power Inverter Module Replacement	Use Published Labor Operation Time	

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.

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