

FLA COE
FLB COE
FLD Conventional
Business Class
FLC 112 Conventional

Century Class Conventional
Argosy COE
Cargo
Columbia

122SD and Coronado
Business Class M2
> Cascadia
108SD/114SD

**Freightliner
Service Bulletin**

General Information

On some Cascadia vehicles, water may intrude into the cab through the marker light seals. If a leak is detected at a marker light, use the procedure in this bulletin to repair the leak.

Sealant/Adhesive

The recommended sealant/adhesive, Sikaflex®-221, is available locally and online.

Procedure

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Remove the two screws that attach the marker light to the cab roof.
3. Remove the gasket from the marker light.

NOTICE

Do not use alcohol or solvents to clean the surfaces or to remove excessive sealant. Alcohol and solvents will damage the marker light lens and can cause the lamp to crack.

4. Using soapy water, clean the surfaces the sealant will contact.
5. Make sure the cleaned surfaces are dry, then apply Sikaflex-221 sealant to the marker light as shown in [Fig. 1](#).
6. Install the gasket on the marker light.
7. Apply Sikaflex-221 sealant to the gasket as shown in [Fig. 2](#).
8. Install the marker light.

Warranty

This is an informational bulletin only. Warranty does not apply.



Fig. 1, Applying Sealant to Marker Light



Fig. 2, Applying Sealant to Gasket