

## Field campaign

|                 |  |
|-----------------|--|
| Topic           | Continental GT - Continental Flying Spur - Replacement engine identification (SC14/19) |
| Market area     | Worldwide Bentley (2WBE)   |
| Brand           | Bentley  |
| Transaction No. | 2036869/1  |
| Campaign number | EA19   |
| Note            |  |
| Type            |  |
| US code         |  |

## Vehicle data

### Continental GT and Continental Flying Spur

#### Sales types

| Type | MY   | Brand | Designation | Engine code | Gearbox code | Final drive code |
|------|------|-------|-------------|-------------|--------------|------------------|
| 3W2* | 2004 | E     |             | *           | *            | *                |
| 3W2* | 2005 | E     |             | *           | *            | *                |
| 3W2* | 2006 | E     |             | *           | *            | *                |
| 3W3* | 2004 | E     |             | *           | *            | *                |
| 3W3* | 2005 | E     |             | *           | *            | *                |
| 3W3* | 2006 | E     |             | *           | *            | *                |

#### Chassis numbers

| Manufacturer | Filler | Type | Filler | MY | Factory | From   | To     | Prod from | Prod to |
|--------------|--------|------|--------|----|---------|--------|--------|-----------|---------|
| SCB          | CE6    | 3W   | 9      | 4  | C       | 020563 | 020563 |           |         |
| SCB          | CE6    | 3W   | 5      | 4  | C       | 020821 | 020821 |           |         |
| SCB          | CE6    | 3W   | 2      | 4  | C       | 020856 | 020856 |           |         |
| SCB          | CE6    | 3W   | 3      | 5  | C       | 023976 | 023976 |           |         |
| SCB          | CE6    | 3W   | 8      | 5  | C       | 025609 | 025609 |           |         |
| SCB          | CE6    | 3W   | 6      | 5  | C       | 027276 | 027276 |           |         |
| SCB          | CE6    | 3W   | 1      | 5  | C       | 028842 | 028842 |           |         |
| SCB          | CE6    | 3W   | 4      | 6  | C       | 031781 | 031781 |           |         |
| SCB          | BR5    | 3W   | 9      | 6  | C       | 034637 | 034637 |           |         |
| SCB          | BR5    | 3W   | 1      | 6  | C       | 035040 | 035040 |           |         |
| SCB          | CE6    | 3W   | 9      | 6  | C       | 037334 | 037334 |           |         |
| SCB          | BE5    | 3W   | 4      | 6  | B       | 038304 | 038304 |           |         |
| SCB          | CE6    | 3W   | 7      | 6  | C       | 039437 | 039437 |           |         |
| SCB          | BR5    | 3W   | X      | 6  | C       | 033805 | 033805 |           |         |
| SCB          | BE5    | 3W   | 3      | 6  | C       | 035892 | 035892 |           |         |
| SCB          | CE6    | 3W   | 2      | 4  | C       | 020730 | 020730 |           |         |
| SCB          | CE6    | 3W   | 5      | 5  | C       | 029648 | 029648 |           |         |
| SCB          | BE5    | 3W   | 0      | 6  | C       | 035381 | 035381 |           |         |
| SCB          | CR6    | 3W   | 7      | 4  | C       | 022266 | 022266 |           |         |

## Documents

| Document name |
|---------------|
| master.xml    |

**Notes**▫ **Repair instructions****Technical background**

The engine fitted to this vehicle is a service replacement engine, in order to allow the engine to be identified as a service replacement engine for future parts and workshop manual information the instructions within this procedure must be followed.

The service replacement engine is based on a 2012 model year W12 engine.

**Remedy**

This campaign must be carried out on all applicable vehicles within the specific VIN range to ensure all affected vehicles are checked and repaired as detailed within the onward instructions.

**Customer notification**

Please ensure that all affected vehicles are checked and repaired during a service visit.

If the campaign was not performed during a workshop visit inform the customer about the campaign.

**Warranty accounting instructions**

Warranty Type 710 or 790  
 Labour operation code 06 71 19 99  
 Damage Service Number EA19  
 Damage code 00 66  
 Criteria ID 01  
 Time 10 Time units

**Genuine parts**

| Part Number | Description               | Quantity |
|-------------|---------------------------|----------|
| TSD 11756   | Service Handbook Addendum | 1        |

**Parts supply**

The required replacement part should be ordered through your regional Bentley parts distribution centre.

**Parts despatch control**

Not applicable

**Repair instructions**▫ **Notes****Technical background**

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The service replacement engine is based on a 2012 model year W12 engine.

**Check**

If the vehicle is not already listed as repaired in the "Repair history" (in Elsa Pro), check for the campaign identification mark which is a yellow paint mark on the underside of the left hand upper door hinge (Figure 2) if the paint mark is not evident please carry out the required work in accordance with these instructions.

**Control**

All future replacement engines ordered for a 2004 to 2006 model year Continental GT and Continental Flying Spur will be supplied with a service handbook addendum.

The Bentley Motors emblem is stamped on the front face of the left hand cylinder head and on the right hand side of the crankcase, please refer to the latest version of the TPI with the Transaction number of 2034004

**Genuine parts**

| Part Number | Description | Quantity |
|-------------|-------------|----------|
|-------------|-------------|----------|

**Work**

1. Remove the adhesive backing strip from the service handbook addendum  
- Stick the Addendum onto the opening page of Service Handbook (Figure 1)

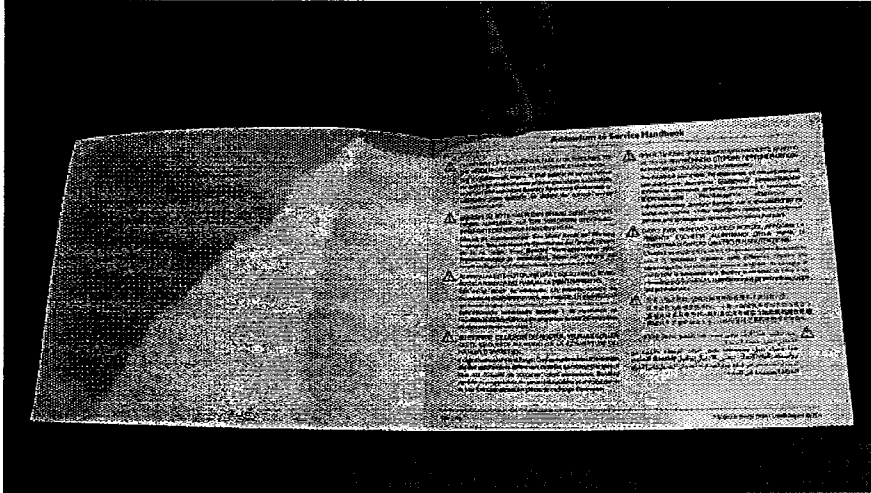


Figure 1

2. Place a yellow paint completion mark on the underside of the left hand upper door hinge (Figure 2)

**Identification**

The fitment of the service handbook addendum and the yellow paint mark on the underside of the left hand upper door hinge (Figure 2) confirms campaign completion

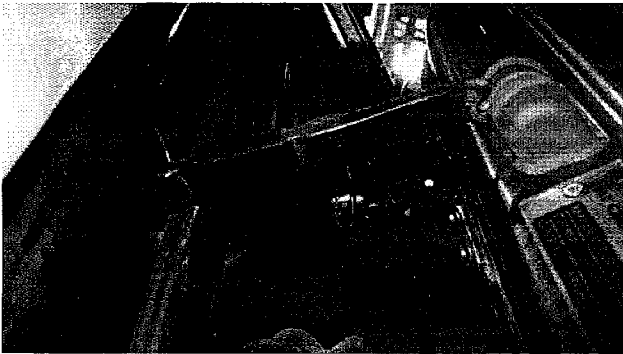


Figure 2